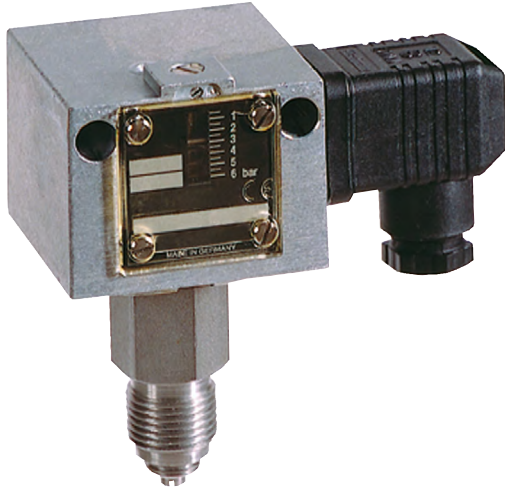




PDC-1

Pressure Switch for Non-Hostile Fluids and Gases



Features

- / Extremely resilient
- / Universal connection
- / Hysteresis can be set
- / Wide span of measuring

Description:

The PDC series of mechanical pressure switches is characterized by their extreme resilience. The PDC-1 has a robust housing made of sea-water resistant aluminium die casting. Depending on the pressure range, it has a connection fitting in copper and brass or stainless steel with a G1/2"-male and a G1/4"-female thread. Excrescent pressure changes at the connection act on an internal measuring diaphragm the movements of which are transferred to a high-performance micro-switch through a connecting bridge. The setpoint is set externally by rotating a spindle for nominal value that directly modifies the pre-tension of a spring. In addition, the construction has a counter-pressure spring that ensures a very stable connection even at low set-points. The PDC series of pressure switches can be provided with a terminal housing in IP65 and a blue cable gland, to allow the operation in hazardous areas (in connection with a suitable isolating switch amplifier) or even as an Ex-d version.

Application:

The PDC-1 series of pressure switches is used in applications where high requirements are placed on the switch's life span and mechanical strength. Due to the fact that the pressure-sensing measuring diaphragms are only less loaded – considering their permissible values – the PDC-1 guarantees an excellent long-term stability at minimal setpoint drift. Consequent to its design, the upstroke of the pressure diaphragms is limited by means of a stopper so that high overpressure safety is ensured even in small operating ranges. A number of operating ranges are available of which also a version with adjustable hysteresis can be supplied. This enables the user to accurately control a span of pressures with only a single device. Thanks to its material quality, flexibility of connections and high switching load of the micro-switch, the PDC-1 is predestined for use across all sections of the industry.



Technical Specifications:

Operating range /	refer to table
Mounting position /	vertically upright and horizontal (operating range A and B only vertically upright)
max. Pressure /	refer to table
max. Media temperature /	-25°C to +70°C (-15°C...+60°C for ranges A, B and C) short spell up to +85°C. Cooling elements are recommended for higher temperatures
Setpoint /	Can be set externally by means of screw-driver on the spindle
Repeatability /	< 1% of working range (for pressure ranges > 1 bar)
Adjustment /	The scales are calibrated for decreasing pressures. The reading corresponds therefore to lower setpoint, the upper setpoint is higher by the hysteresis
Lead sealing /	On request, ex-factory; sealing can also be undertaken later
Vacuum /	All PDC-1 besides the PDC-1.x.C can be impacted by vacuum; the device will not be damaged
Vibration /	Up to 4g no significant deviations
Mechanical Life span /	10 x 10 ⁶ for room temperature and sinusoidal pressure impact. Life span depends highly on the sort of pressure impact. This value is therefore just a guide value. For applications with pulsating pressure or pressure surges we recommend the use of a pressure surge reducer.
Electrical Life span /	100,000 switching cycles at nominal current 8 A, 250 VAC
Isolation /	overvoltage category III, pollution degree 3, rated impulse voltage 4000V, fulfills DIN VDE 01 10
Hysteresis /	In PDC-1.1.A to PDC-1.1.M the hysteresis cannot be set. In PDC-1.2.D to PDC-1.2.M the hysteresis can be set as specified in the following tables.

Process connection /	G1/2"-male (pressure gauge connection acc. DIN 16288), G1/4"-female acc. ISO 228 part 1. Using the G1/2"-male the PDC-1 can be directly screwed on to the pressure pipe, alternatively fastening by means of 2 screws (4mm Ø) on a plane surface is also possible.
Housing material /	Aluminium casting GD Al Si 12 (sea-water resistant)
Sensor material /	refer to following tables
rel. Humidity /	15%...95%, non-condensing

Ordering Codes:

Order number	PDC-1.	1.	B1.	4
PDC-1 Pressure switch for non-hostile fluids and gases				
Hysteresis / 1 = Hysteresis cannot be adjusted (A - M) 2 = Hysteresis can be adjusted (D - M)				
Operating range / A = 1...16 mbar B = 4...25 mbar B1 = 15...60 mbar C = 10...100 mbar D = 0.04...0.25 bar E = 0.1...0.6 bar F = 0.2...1.6 bar G = 0.2...2.5 bar H = 0.5...6 bar, overload up to 16 bar HD = 0.5...6 bar, overload up to 25 bar I = 1...10 bar J = 3...16 bar K = 4...25 bar L = 8...40 bar M = 16...63 bar N = 40...75 bar				
Options / 0 = without Exi = gold-plated contacts, SPDT, fixed hysteresis, IP65, switching capacity: max. 24 VDC, 100 mA, min. 5 VDC, 2 mA; media temperature max. 60°C, ignition protection class II 1/2G Ex ia IIC T6 Ga/Gb, II 1/2D Ex ia IIIC T80 °C ⁽¹⁾ Exd = standard contacts, SPDT, fixed hysteresis, IP65, switching capacity: max. 250 VAC, 3 (2) A or 24 VDC, 3 A or 250 VDC, 0.1 A, min. 24 VDC, 2 mA, media temperature max. 60°C, ignition protection class II 2G Ex d e IIC T6 Gb, II 1/2D Ex ta/tb IIIC T80 °C Da/Db ⁽¹⁾ 2 = gold-plated contacts, SPDT, switching capacity: max. 24 VDC, 100 mA, min. 5 VDC, 2 mA. And others not available with adjustable hysteresis. 3 = two microswitches, switching in parallel or in succession, fixed switching interval (with the exception of PDC-1.1.A/B/C) ⁽¹⁾ 4 = two microswitches, 1 plug, switching in succession, adjustable switching interval (with the exception of PDC-1.1.A/B/C) 5 = terminal connection housing, IP65 6 = protection class IP65 and switching housing with surface protection (chemical version)				
⁽¹⁾ incl. terminal connection housing, IP65				



Electrical Specifications:

Connection / plug connection

Protection class / IP54 in vertical position

Switching load / 250 VAC, 8 A (ohmic), 5A (inductive)
250 VDC, 0.3 A (ohmic),
24 VDC, 8 A (ohmic),
min. 10 mA, 12 VDC

Contacts / SPDT

Units with fixed hysteresis (PDC-1.1):

Type	Setpoint range	Hysteresis (average)	max. Pressure	Wetted materials	Sketch no.	Manufacturer number
PDC-1.1.A	1...16 mbar	2 mbar	1 bar	sensor housing 1.4301 + membrane perbunan	1 + 11	DCM4016
PDC-1.1.B	4...25 mbar	2 mbar	1 bar	sensor housing 1.4301 + membrane perbunan	1 + 11	DCM4025
PDC-1.1.C	10...100 mbar	12 mbar	10 bar	sensor housing brass + membrane perbunan	1 + 10	DCM1000
PDC-1.1.D	0.04...0.25 bar	0.03 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCM025
PDC-1.1.E	0.1...0.6 bar	0.04 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCM06
PDC-1.1.F	0.2...1.6 bar	0.04 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCM1
PDC-1.1.G	0.2...2.5 bar	0.1 bar	16 bar	sensor housing 1.4104 + bellow 1.4571	1 + 18	DCM3
PDC-1.1.H	0.5...6 bar	0.15 bar	16 bar	sensor housing 1.4104 + bellow 1.4571	1 + 18	DCM6
PDC-1.1.HD	0.5...6 bar	0.25 bar	25 bar	sensor housing 1.4104 + bellow 1.4571	1 + 17	DCM625
PDC-1.1.I	1...10 bar	0.3 bar	25 bar	sensor housing 1.4104 + bellow 1.4571	1 + 17	DCM10
PDC-1.1.J	3...16 bar	0.5 bar	25 bar	sensor housing 1.4104 + bellow 1.4571	1 + 17	DCM16
PDC-1.1.K	4...25 bar	1.0 bar	60 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCM25
PDC-1.1.L	8...40 bar	1.3 bar	60 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCM40
PDC-1.1.M	16...63 bar	2.0 bar	130 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCM63
PDC-1.1.N	40...75 bar	2.3 bar	130 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCM63-406

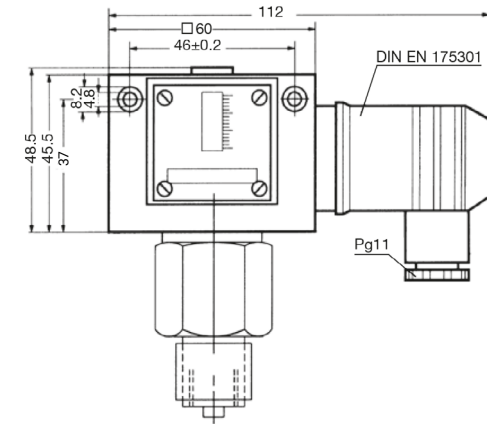
Units with adjustable hysteresis (PDC-1.2):

Type	Setpoint range	Hysteresis (average)	max. Pressure	Wetted materials	Sketch no.	Manufacturer number
PDC-1.2.D	0.04...0.25 bar	0.03 - 0.4 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCMV025
PDC-1.2.E	0.1...0.6 bar	0.04 - 0.5 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCMV06
PDC-1.2.F	0.2...1.6 bar	0.07 - 0.55 bar	6 bar	sensor housing copper a. brass + bellow copper	1 + 14	DCMV1
PDC-1.2.G	0.2...2.5 bar	0.15 - 1.5 bar	16 bar	sensor housing 1.4104 + bellow 1.4571	1 + 18	DCMV3
PDC-1.2.H	0.5...6 bar	0.25 - 2.0 bar	16 bar	sensor housing 1.4104 + bellow 1.4571	1 + 18	DCMV6
PDC-1.2.I	1...10 bar	0.5 - 2.8 bar	25 bar	sensor housing 1.4104 + bellow 1.4571	1 + 17	DCMV10
PDC-1.2.J	3...16 bar	0.7 - 3.5 bar	25 bar	sensor housing 1.4104 + bellow 1.4571	1 + 17	DCMV16
PDC-1.2.K	4...25 bar	1.3 - 6.0 bar	60 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCMV25
PDC-1.2.L	8...40 bar	2.6 - 6.6 bar	60 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCMV40
PDC-1.2.M	16...63 bar	3.0 - 10.0 bar	130 bar	sensor housing 1.4104 + bellow 1.4571	1 + 16	DCMV63

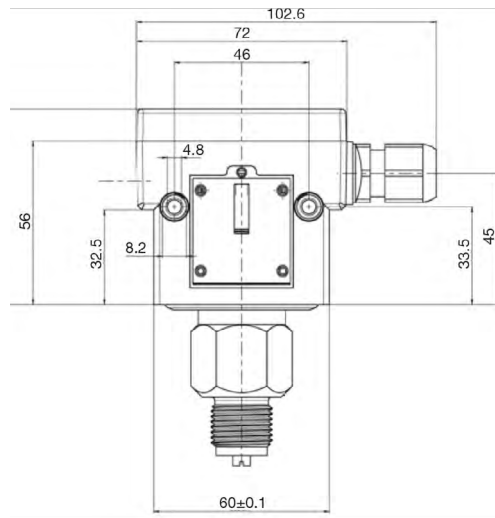


Housing dimensions:

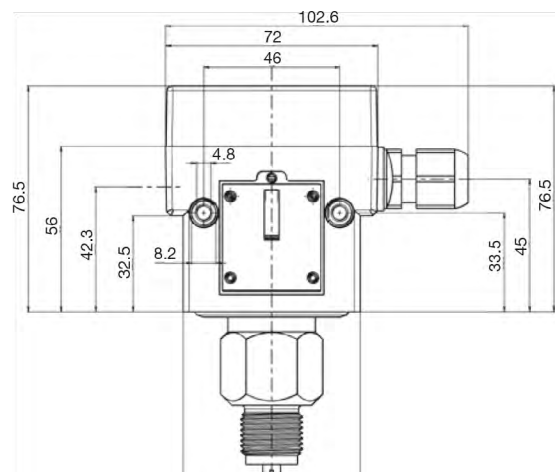
Standard housing with plug connection



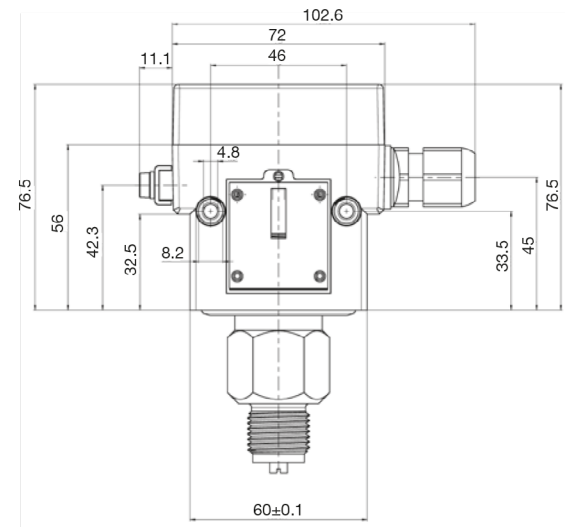
Standard housing with terminal connection (option 5)



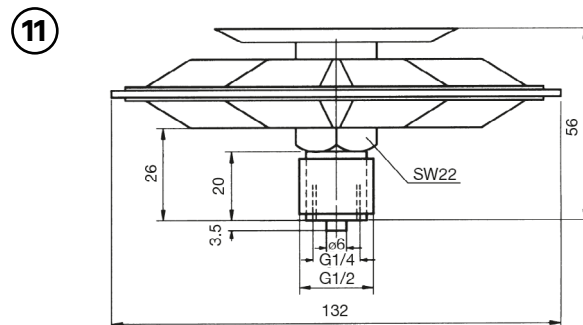
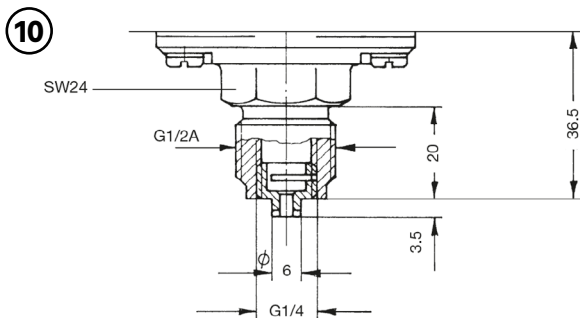
③ Ex-i housing with blue cable gland

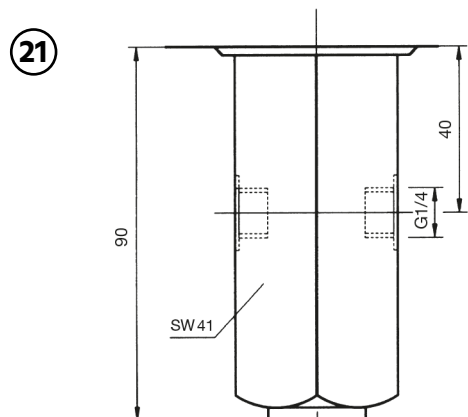
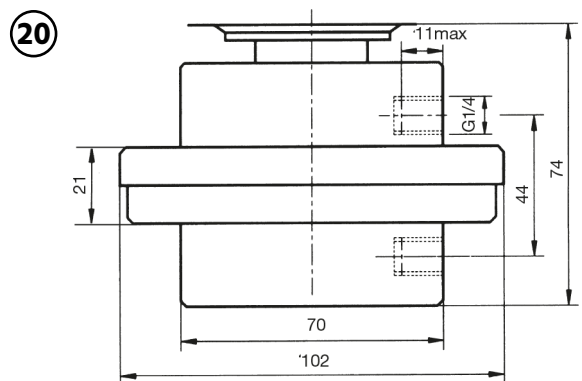
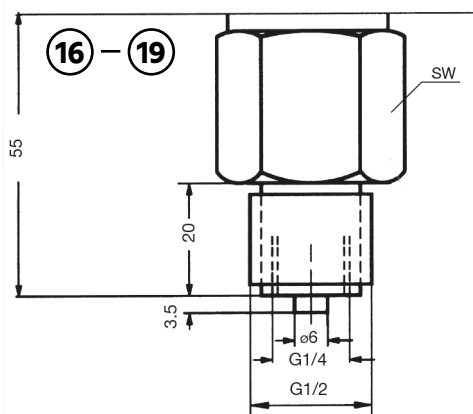
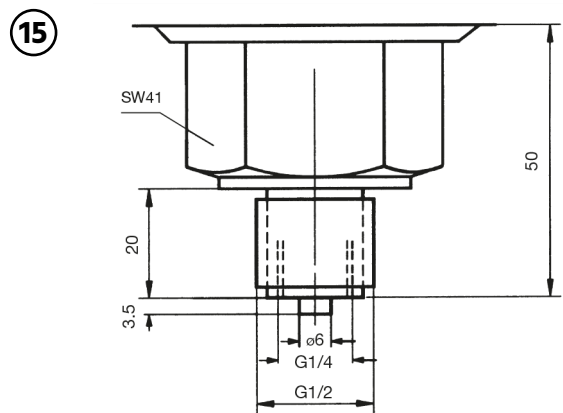
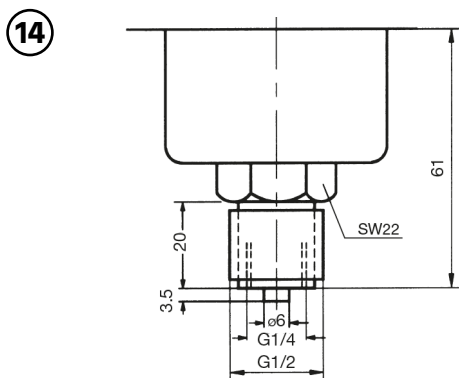
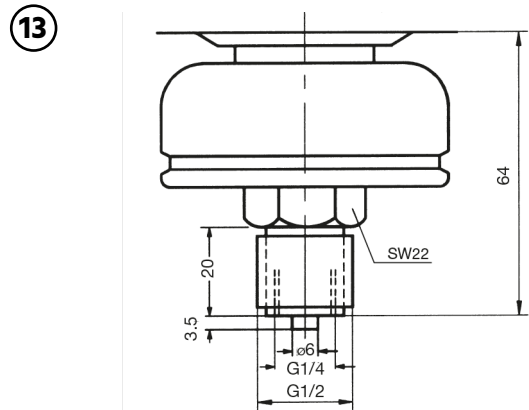
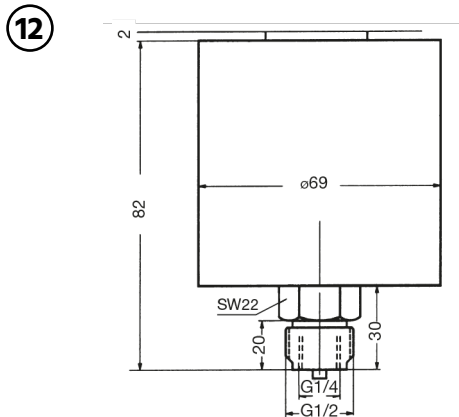


④ Ex-d housing with Ex-d cable gland



Pressure sensor dimensions:





Housing no.	SW
16	22
17	24
18	30
19	32

