



**Profimess GmbH  
Twischlehe 5  
D-27580 Bremerhaven**

# **Operating instructions**

**SW-08 (1/2“)**

**Variable Area Flowswitch**

Status: February 2015

Technical modifications reserved

Profimess GmbH

Twischlehe 5

27570 Bremerhaven

Germany

Telephone: +49 471 98 24 - 151

Fax: +49 471 98 24 - 152

email: [info@profimess.de](mailto:info@profimess.de)

Internet: [www.profimess.com](http://www.profimess.com)

These instructions facilitate the safe and efficient handling of a flow monitor (referred to as "device" in the following). The instructions are an integral part of the device and must be kept within easy reach for the personnel in the immediate vicinity of the device at all times. Personnel must carefully read and understand these instructions before commencing all work. The basic requirement for safe work is adherence to all safety and handling instructions stipulated in these instructions. The local accident-prevention regulations and general safety standards and regulations for the field of application of the device also apply. Illustrations in these instructions are provided to aid general understanding and might deviate from the actual model. No claims can be derived from any such differences.

### Limitations of liability

All details and instructions in this manual have been compiled under consideration of the valid standards and regulations, the current state-of-technology and our many years of knowledge and experience. The manufacturer does not accept any liability arising from:

- non-observance of any details in these instructions
- improper use of the device, or use that is not in accordance with these instructions
- use of non-trained personnel

- unauthorized retrofitting or technical changes that have not been authorized by the manufacturer
- use of non-approved spare parts

The duties and obligations agreed upon in the delivery contract apply in full, as well as the general terms and conditions, the terms of delivery by the manufacturer and the valid legal regulations applicable at the conclusion of the contract.

### Copyright

These operating instructions are protected by copyright.

Except for internal purposes, transfer of these instructions to third-parties, copying them in any way – even in part – as well as dissemination and/or communication of their content is forbidden without prior written authorization from PROFIMESS ("manufacturer"). Violations are subject to claims for indemnification. The manufacturer reserves the right to assert additional claims.

Copyright is the property of the manufacturer.

# Table of contents

<b>1</b>	<b>Overview</b> .....	<b>7</b>
	1.1 Short description.....	7
	1.2 Warranty and guarantee provisions.....	7
	1.3 Customer service.....	7
<b>2</b>	<b>Safety</b> .....	<b>8</b>
	2.1 Explanation of symbols.....	8
	2.2 Correct use in accordance with these instructions.....	10
	2.3 Special precautions.....	10
	2.3.1 Hazards from electrical current.....	11
	2.3.2 Mechanical hazards.....	12
	2.3.3 Hazards from high or low temperatures.....	13
	2.3.4 Radiation hazards.....	13
	2.3.5 Hazards caused by media.....	14
	2.4 Personnel requirements.....	14
	2.5 Personal safety equipment.....	15
	2.6 Protective systems.....	16
	2.7 Spare parts.....	16
	2.8 Environmental protection.....	17
	2.9 Responsibility of the owner.....	17
<b>3</b>	<b>Design and function</b> .....	<b>20</b>
	3.1 Overview.....	20
	3.2 Device description.....	20
	3.3 Component description.....	21
<b>4</b>	<b>Transport, packaging and storage</b> .....	<b>22</b>
	4.1 Safety instructions for transport.....	22
	4.2 Transport inspection.....	22
	4.3 Packaging.....	22
	4.4 Symbols on the shipping box.....	23
	4.5 Storage.....	23
<b>5</b>	<b>Installation and initial startup</b> .....	<b>25</b>
	5.1 Safety.....	25

5.2	Requirements at the place of installation.....	25
5.3	Preparatory work.....	26
5.4	Installation in the pipe system.....	30
5.5	Initial startup.....	34
5.6	Electrical connection.....	35
5.6.1	Plug connector DIN 43650.....	35
5.6.2	Plug connector M12x1.....	36
5.6.3	Cable.....	37
5.6.4	Degree of protection (IP-Code).....	38
5.7	Grounding the device.....	38
5.8	Plug connection.....	38
5.9	Contact protection measures.....	41
<b>6</b>	<b>Operation.....</b>	<b>43</b>
6.1	Switch point adjustment.....	43
6.2	Checking the flow.....	45
<b>7</b>	<b>Troubleshooting.....</b>	<b>46</b>
7.1	Safety.....	46
7.2	Troubleshooting guide.....	48
<b>8</b>	<b>Maintenance.....</b>	<b>50</b>
8.1	Safety.....	50
8.2	Maintenance plan.....	50
8.3	Removal from the pipe system.....	51
8.4	Disassembly.....	52
8.5	Maintenance.....	57
8.5.1	Cleaning.....	57
8.5.2	Parts replacement.....	58
8.5.3	Assembly.....	58
8.5.4	Switch contact replacement.....	64
8.6	Measures to be taken after maintenance work.....	65
<b>9</b>	<b>Disassembly and disposal.....</b>	<b>66</b>
9.1	Safety.....	66
9.2	Disassembly.....	66

9.3	Return Materials.....	67
9.3.1	Return Materials Authorization.....	67
9.4	Disposal.....	67
<b>10</b>	<b>Technical data.....</b>	<b>68</b>
10.1	Device data plate.....	68
10.2	Switch contact data plate.....	68
10.3	Dimension sheet.....	69
10.4	General specifications.....	70
10.5	Electrical specifications.....	71
10.6	Measuring ranges.....	72
10.6.1	Standard measuring ranges.....	72
10.7	Operating data.....	73
<b>11</b>	<b>Annex.....</b>	<b>74</b>
11.1	Tightening torque.....	74
11.2	Replacement parts.....	74
11.3	Tools.....	76
11.4	Sealant.....	76
11.5	Lubricants.....	77

# 1 Overview

## 1.1 Short description

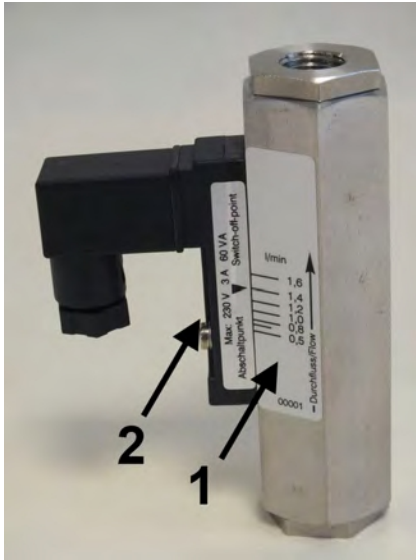


Fig. 1: SW-08 flow monitor

- 1 Switch point adjustment scale
- 2 Switch contact with female socket or sealed-in cable

The flow monitor SW-08 monitors the continuous flow of liquids. It is designed for installation in pipe systems.

A float inside the device is moved by the medium flowing through it. The desired switch point can be set on the switch point adjustment scale, whereby the arrow on the switch contact is aligned to the desired volume flow value on the switch point adjustment scale.

External measuring devices can be connected at the socket.

## 1.2 Warranty and guarantee provisions

Warranty and guarantee provisions are contained in the general terms and conditions of the manufacturer.

## 1.3 Customer service

For technical information, please contact our customer service department (for contact details, see Page 2).

Furthermore, our staff is always interested in receiving new information and experiences gained from application of the device, which might be useful in improving our products.

## 2 Safety

This chapter provides an overview of important safety aspects required for optimum protection of personnel as well as for safe installation and safe operation of the device.

Non-observance of the handling and safety instructions listed in this manual may result in hazardous/dangerous situations and in damage to property.

### 2.1 Explanation of symbols

#### Safety instructions

Safety instructions in this manual are marked by symbols. The safety instructions are preceded by signal words that indicate the level of danger/hazard.

To prevent accidents or injuries to persons as well as damage to property, always observe the safety instructions and proceed carefully.



#### **DANGER!**

This combination of symbol and signal word indicates an immediate, dangerous situation that results in death or serious injuries if it is not avoided.



#### **WARNING!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in death or serious injury if it is not avoided.



**CAUTION!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in minor or slight injuries if it is not avoided.

**NOTICE!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in damage to property and to the environment if it is not avoided.



Designates step-by-step handling instructions

⇒ Designates a state or an automatic sequence as a result of a specific operating step

■ Designates randomly ordered enumerations and list entries

↪ “*Signs used in these instructions*” on page 9, designates references to chapters in these instructions

**Tips and recommendations**

*This symbol emphasizes useful tips and recommendations as well as information for efficient and failure-free operation.*

**Signs used in these instructions**

The following signs and highlighting are used in these instructions to identify handling instructions, the description of results, lists/enumerations, references and other elements:

## 2.2 Correct use in accordance with these instructions

The device is designed and constructed exclusively for the intended use described herein.

### Correct use in non-hazardous areas

The flow monitor serves exclusively to monitor the continuous flow of liquids within a temperature range of -20 °C to 120 °C (optional: 160 °C) at a maximum operating pressure of: 300 bar (brass version) and 350 bar (stainless steel version).

### Correct use in explosion-hazard zones

There are no explosion-proof limit switches available for the current SW-08 (1/2") series.

Any additional or different application, above and beyond the correct use in accordance with these instructions, is deemed as incorrect use.



### WARNING!

#### Danger due to incorrect use!

Incorrect use of the flow monitor may result in dangerous situations.

- Use the flow monitor only within the stipulated performance limits

- Do not subject the flow monitor to severe temperature fluctuations
- Do not use the flow monitor with quick acting valves
- Do not use the flow monitor with solenoid valves
- Do not subject the flow monitor to vibrations
- Do not subject the flow monitor to pressure surges
- Do not use the flow monitor with media containing solids or abrasives
- Only use the flow monitor with media previously approved by the manufacturer
- Do not use the flow monitor as the sole monitoring device to prevent dangerous conditions
- Do not install the flow monitor as a load bearing part within a pipeline system
- The flow monitor must be installed so that it is protected from damage by mechanical force. If necessary, install an appropriate impact protection device.

All claims for damages due to incorrect use are excluded.

## 2.3 Special precautions

The following section lists residual risks that might arise from the device.

To reduce health risks and prevent dangerous situations, observe the safety instructions listed here as well as the safety instruction in the other chapters of these Operating Instructions.



### **DANGER!**

**The SW-08 (1/2“) series may not be employed in explosion hazard zones.**



*These Operating Instructions cannot cover all conceivable dangers because many dangers arise, not from the device itself, but from the respective media flowing through it. Always observe the appropriate safety data sheets when using hazardous media!*

## **2.3.1 Hazards from electrical current**

### **Electrical current**



### **DANGER!**

#### **Danger to life from electrical current!**

There is an immediate risk to life from electrocution on touching live parts. Damaged electrical insulation or components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system.
- If the insulation is damaged then immediately switch off and have repairs carried out.
- Before commencing work on live parts of the electrical systems and operating equipment, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity

- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 2.3.2 Mechanical hazards

 **WARNING!**

**Risk of injury due to fractured housing and leakage!**

Unauthorized temperatures or excessive pressure may cause the flow monitor body or the process connections to burst. Injuries may be caused by flying parts and escaping media.

- Keep within the stipulated operating conditions
- Wear personal protective equipment
- Avoid severe temperature fluctuations
- Avoid pressure surges

 **CAUTION!**

**Risk of injury on sharp edges and pointed corners!**

Sharp edges and pointed corners can cause abrasions and skin cuts.

- Proceed with caution when working near sharp edges and pointed corners
- If in doubt, wear protective gloves

## 2.3.3 Hazards from high or low temperatures

### Hot or cold surfaces

#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Surfaces of components may heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burning/freezing.

- Always wear temperature-resistant protective work clothing and protective gloves when working near hot/cold surfaces
- Before commencing any work, make sure that all surfaces have been cooled down or warmed up to ambient temperature

## 2.3.4 Radiation hazards

### Strong magnetic fields

#### **WARNING!**

##### **Danger to life from strong magnetic fields!**

Strong magnetic fields may cause severe injuries or even be fatal, as well as cause considerable damage to property.

- Persons with pacemakers must not be located in the vicinity of the device. This could impair the function of the pacemaker
- Persons with metal implants must not be located in the vicinity of the device. Implants can heat up or be attracted magnetically
- Keep ferromagnetic materials and electromagnets away from the magnetic source. These materials could be attracted and fly through the room, thereby injuring or even killing persons. Minimum clearance: 3 m
- Remove and put away metal objects before maintenance work (jewelry, watches, writing implements, etc.)
- Do not place any electronic devices within the vicinity of the magnetic source. These could be damaged

- Do not place any electronic storage media, credit cards, etc. within the vicinity of the magnetic source. Data could be deleted

### 2.3.5 Hazards caused by media

#### Hazardous media



#### **WARNING!**

#### **Risk of injury from hazardous media!**

If the flow monitor is used for toxic, corrosive or very hot/cold media then there is a risk of serious injury if the media escapes.

- Observe details in the safety data sheet of the media
- Comply with the safety, accident prevention and environmental protection regulations appropriate to the media used
- Wear personal protective equipment in accordance with the safety data sheet

## 2.4 Personnel requirements



#### **WARNING!**

#### **Risk of injury due to use of insufficiently trained and qualified personnel!**

If unqualified personnel work on the device or are located within its hazard zone, dangers arise which may result in serious injuries and considerable damage to property.

- All work must be performed by qualified personnel only.
- Keep unqualified personnel away from hazard zones.

Authorized personnel is to be restricted to those persons who can be expected to carry out their work reliably. Persons whose ability to respond is influenced, e.g. by drugs, alcohol or medication, are not authorized.

Observe the age and occupational regulations at the site when choosing personnel.

The following lists the personnel qualifications for the various areas of activity:

### Qualified electrician

Due to specialized training, knowledge and experience as well as knowledge of the relevant standards and regulations, the qualified electrician is able to independently perform work on the electrical systems as well as to detect and avoid possible risks and dangers.

Additionally, the electrician must provide proof of his/her professional qualification that certifies his/her ability to perform work on electrical systems.

The qualified electrician must fulfill the requirements contained in the valid legal accident-prevention regulations.

### Qualified personnel

Due to their specialized training, knowledge and experience as well as their knowledge of the relevant standards and regulations, qualified personnel are able to independently carry out the work assigned to them as well as to detect and avoid possible risks and dangers.

## 2.5 Personal safety equipment

Personal safety equipment is used to protect personnel from hazards/dangers that might impair their safety or health during work.

When performing the various tasks at, and with the device, personnel must wear personal safety equipment. Special reference is made of this in the individual chapters within these Operating Instructions. The following provides a description of the personal safety equipment:

- Always put on the appropriate personal safety equipment required in the various chapters of these Operating Instructions before commencing work.
- Comply with the personal safety equipment instructions posted within the work area.

### Description of personal safety equipment

#### Goggles



The goggles are used to protect the eyes from flying debris and splashing fluid.

#### Protective gloves



Protective gloves protect the hands from friction, burns, grazing, abrasion, surface cuts or deeper injuries, as well as from direct contact with hot or cold surfaces.

**With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.**

The protective equipment is used to protect against hazardous media leaks and hazardous media residue in the device.

## 2.6 Protective systems

### **Integration within an emergency-stop concept is required**

The device is designed for use as a part of a machine or system. It does not have its own controller and does not have an autonomous emergency-stop function.

Before starting up the device, install the emergency-stop equipment and incorporate it into the safety chain of the machine or system.

Connect the emergency-stop equipment so that if there is an interruption in the power supply or in the activation of the power supply after an interruption, dangerous situations are excluded for persons and valuables.

The emergency-stop equipment must always be freely accessible.

## 2.7 Spare parts



### **WARNING!**

#### **Risk of injury due to use of incorrect spare parts!**

Use of incorrect or faulty spare parts may result in dangers to personnel as well as damages, malfunctions or total failure.

- Only use original spare parts from the manufacturer or approved by the manufacturer.
- Always contact the manufacturer in case of doubt.



Always purchase spare parts from an authorized dealer or directly from the manufacturer (For contact details, see Page 2).

The spare parts list is in the annex.

## 2.8 Environmental protection

### **! NOTICE!**

#### **Risk to the environment due to improper handling of environmentally hazardous substances!**

Serious environmental damage can result if substances harmful to the environment are handled incorrectly, especially if they are disposed of improperly.

- Always observe the instructions listed below on the handling and disposal of substances harmful to the environment.
- If harmful substances are released into the environment, take immediate countermeasures. If there is doubt, contact the local authorities, inform them of the damage and request information on suitable countermeasures to be taken.

### **Cleaning fluids**

Solvent-based cleaning fluids contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

### **Lubricants**

Lubricants such as greases and oils contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

## 2.9 Responsibility of the owner

### **Owner**

The owner is the person who operates the device himself for business or commercial purposes or who cedes such use/application to a third-party and who, during operation of the device, has full legal product stewardship for protection of the user, the personnel or third-parties.

### **Duties of the owner**

The device is used in the commercial sector. The owner of the device is therefore subject to legal obligations pertaining to work safety.

In addition to the safety instructions contained in these Operating Instructions, the safety, accident prevention and environmental protection regulations applicable to the field of application of the device must be observed.

In particular, this includes:

- The owner must inform himself regarding the valid health and safety regulations and must carry out a risk assessment to additionally determine the risks resulting from the special work conditions arising at the location at which the device is used, especially in regard to the media used. He must then implement these within Operating Instructions for use of the device.
- The "Occupational Health and Safety Act" of 1970 stipulates that it is the duty of the owner to provide a safe workplace. He must hereby ensure that the device is operated and maintained compliant to valid commercial, industrial, local, federal and state laws, standards and regulations.
- Appropriate to the working conditions and the media used, the owner must affix signs within the working area that inform the user of the hazards and dangers present.
- During the entire period of use of the device, the owner must check periodically to ensure that the Operating Instructions correspond to the current state of regulations, and he must make adjustments as necessary.

- The owner must clearly regulate and determine responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The owner must fit/retrofit suitable safety equipment within the complete plant/system.
- The owner must ensure that all staff/personnel have thoroughly read and understand these instructions before handling the device. Additionally, he must train the personnel at regular intervals and warn them of dangers.
- The owner must provide the personnel with the required safety equipment and must instruct them that its wear is mandatory.

Additionally, the owner is responsible for ensuring that the device is always kept in a technically perfect condition. The following therefore applies:

- The owner must implement suitable safety measures, appropriate to the media used.
- Different media have different severities of influence on the soiling and wear of/to the device. The owner must set suitable maintenance intervals, depending on the media flowing through the device.

- The owner must ensure that the maintenance intervals described in these Operating Instructions are adhered to at all times.
- The owner must ensure that the device is completely free of any residual media before disposal. Remains of corrosive or toxic materials must be neutralized.

# 3 Design and function

## 3.1 Overview

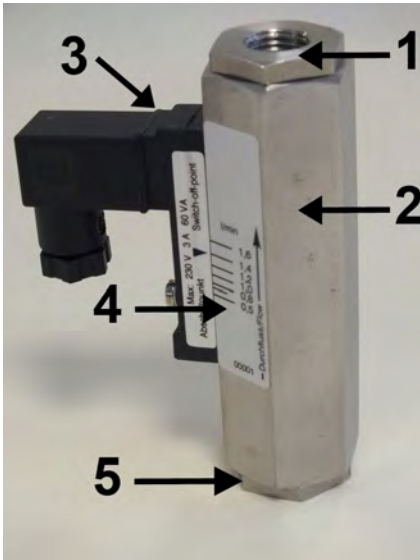


Fig. 2: Overview

- 1 Process connection (outlet)
- 2 Device body
- 3 Switch contact and female socket or switch contact with cable
- 4 Switchpoint adjustment scale
- 5 Process connection (inlet)

## 3.2 Device description

SW-08 flow monitors work according to the functional principle of the variable area flow meter. The flow monitor is installed into a pipe system and measures the flow rate of the medium flowing through the pipe system.

A float inside the flow monitor is moved by the flowing medium. A magnetic field is generated by the magnets inside the float. The position of the float is detected by a switch contact. The desired switch point can be set on the switch point adjustment scale by moving the switch contact.

Applications for SW-08 flow monitors are for example, lubricating circuits. The volume flow of the lubricating medium is monitored by the flow monitor to ensure it is high enough for proper lubrication. If the flow through the flow monitor drops below the threshold preset by the operator, the switch contact switches (Change-over Contact) or open the contact (Normally Open Contact).

### 3.3 Component description

#### Switch contact

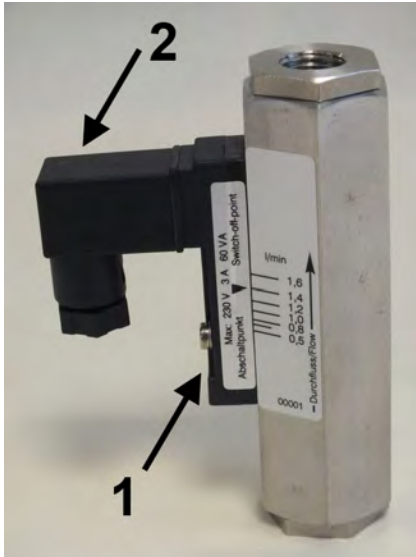


Fig. 3: Switch contact and female socket

A potential-free Reed contact is cast into the switch contact (Fig. 3/1). The device is supplied with a connector (Fig. 3/2).

#### Switch point adjustment scale



Fig. 4: Switch point adjustment scale SW-08

A scale is applied to the device body, to which the desired switch point can be adjusted.

## 4 Transport, packaging and storage

### 4.1 Safety instructions for transport

#### Improper transport

#### **!** NOTICE!

#### **The device could be damaged if transported improperly!**

Objects to be transported may fall or overturn if transported incorrectly. This can result in damage to the device and/or property.

- Proceed carefully when unloading transported packages, both on delivery and when transporting in-house. Observe the symbols and instructions on the shipping box
- Only remove packaging immediately before assembly

### 4.2 Transport inspection

On delivery, make an immediate check for completeness and check for transport damages.

If there are any visible external transport damages then proceed as follows:

- Do not accept the delivery
- Note the damage in the shipping documents or on the delivery note of the transporter and have the driver confirm by signature
- Initiate a claim for damages



*Make a claim for each fault as soon as it is detected. Claims for damages can only be invoked within the valid claim periods.*

### 4.3 Packaging

#### About packaging

The packaging serves to protect the individual components from transport damages, corrosion and other damages until they are installed. Do not discard the packaging and only remove the device from the shipping box immediately before installation.

### Handling packaging materials

Dispose of packaging material in accordance with the valid legal regulations and local ordinances.

**! NOTICE!**

**Danger to the environment due to incorrect disposal!**

Packaging is made of valuable raw materials and can be reused in many cases or usefully processed and recycled. Improper disposal of packaging materials may pose a danger to the environment.

- Dispose of packaging material in an environmentally safe manner
- Comply with the local disposal regulations. If necessary, have the packaging disposed of by approved specialists.

## 4.4 Symbols on the shipping box

Top



The arrowheads indicate the top side of the package. They must always point upwards, otherwise the content may be damaged.

### Fragile



Designates packages with breakable or damageable contents.

Handle the package carefully and do not allow it to fall or be subjected to jarring or severe vibration.

## 4.5 Storage

### Storing the packages

Store the packages under the following conditions:

- Do not store in the open
- Store dry and dust-free
- Do not subject to any aggressive media
- Protect from direct sunlight
- Avoid mechanical vibrations and shocks
- Storage temperature: 0 to 35 °C
- Relative humidity: max. 60 %
- Do not stack
- If storing for longer than 3 months, regularly check the general condition of all parts as well as of the packaging.

## Transport, packaging and storage

Storage



*Storage instructions in addition to the instructions listed here may be listed on the packages. Follow these instructions also.*



## 5 Installation and initial startup

### 5.1 Safety

#### Incorrect installation and initial startup



#### **WARNING!**

#### **Risk of injury due to incorrect installation and initial startup!**

Incorrect installation and initial startup may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared of obstructions before commencing work
- Handle open or sharp edged components carefully
- Ensure that the assembly location is orderly and clean! Parts and tools lying about or on top of each other are potential causes of accidents
- Assemble components properly. Observe the stipulated tightening torque of screws
- Before initial startup, make sure that all installation work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

#### Safeguard against restart



#### **WARNING!**

#### **Danger to life due to unauthorized restart!**

There is a risk of severe or even fatal injuries from unauthorized restart of the power supply during installation.

- Before commencing work, switch the power supply off to the whole system/plant and secure against restart

### 5.2 Requirements at the place of installation

The place of installation must meet the following criteria:

- The device must not be under water.
- The surrounding area must be illuminated sufficiently.
- There must be sufficient space to prevent accumulation of trapped heat.
- The device must not be installed as a supporting part in a pipe construction.
- The device may not have anything affixed to, or suspended from it.

## Installation and initial startup

### Preparatory work

- The flow monitor must be installed in such a way as to preclude damage by outside force. It must be ensured that the flow monitor cannot be damaged. If necessary, install an appropriate impact protection device.
- External magnetic fields will influence the switch contact. Keep sufficient distance to magnetic fields (e.g. electric motors).
- Piping, process connections or supports made from ferromagnetic material influence the magnetic field of the device. Keep a space of minimum 100mm to those materials (e.g. steel).

### WARNING!

#### Danger due to incorrect installation!

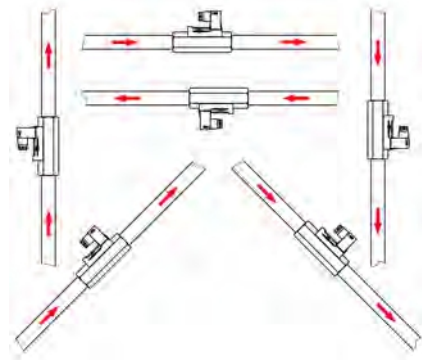
If the criteria listed above are not met when installing the flow monitor, dangerous/hazardous situations may arise.

- Do not install the flow monitor as a supporting part in a pipe system
- Do not use the flow monitor with quick-acting valves
- Do not use the flow monitor with solenoid valves

## 5.3 Preparatory work

The following criteria must be met during installation to ensure correct functioning of the flow monitor:

### Installation position/direction of flow



*Fig. 5: Installation position/direction of flow*

Only install the flow monitor in one of the positions displayed in the drawing. The medium must flow in the direction of the arrow (from a low to a high scale value).

### Unimpeded flow sections

#### **! NOTICE!**

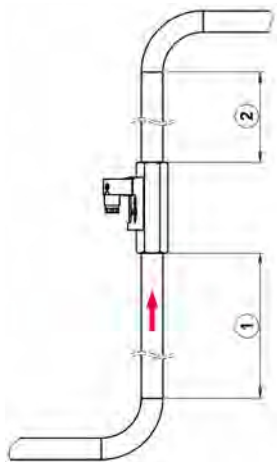
#### **Measuring inaccuracy due to incorrect installation!**

The measuring accuracy of the flow monitor is influenced by its position within the pipe system. Changes in cross-section, branch-offs or bends in the pipe system impair measuring accuracy.

- Ensure that the unimpeded flow sections are maintained
- Never reduce the pipe diameter immediately before the device



*We recommend unimpeded flow sections, type BE-01.*

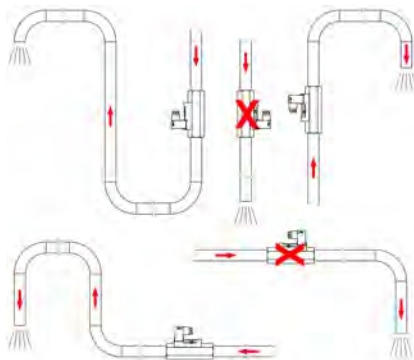


*Fig. 6: Unimpeded flow sections*

- 1 10x DN
- 2 5x DN

- There must be an unimpeded flow section of 10xDN (rated width) before the device.
- There must be an unimpeded flow section of 5xDN (rated width) after the device.

### Unimpeded outlet



*Fig. 7: Unimpeded outlet*

If the pipe system ends at an unimpeded outlet, the flow monitor must not be installed directly in front of the opening. The device must always be completely filled with media to ensure measuring accuracy.

## Strainer

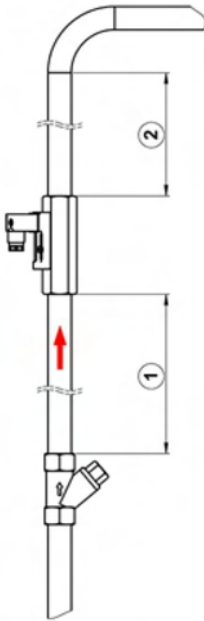


Fig. 8: Strainer

- 1 min. 10x DN
- 2 min. 5x DN

If the medium is contaminated by solids, a strainer must be installed before the device (Fig. 8).



*We recommend a Type FT-01.*

## Prepare the device

### ! NOTICE!

#### **Risk of damage to property due to contamination!**

Contamination and deposits may impair the free movement of the float, thereby damaging the device.

- Ensure that there are no foreign particles in the device
- Ensure that the device is not soiled
- Do not use any medium containing solids



*Due to quality assurance measures, there may be some test medium (water) residue in the device.*

1. ➤ Unpack the device and visually inspect the device to ensure that it is free of packaging materials
2. ➤ Examine the device for residue of test medium and drain, if necessary
3. ➤ Check the device for soiling and flush with clean medium, if necessary

### 5.4 Installation in the pipe system



#### **WARNING!**

#### **Risk of injury from pressurized pipes!**

If the pipe system is under pressure when installing the device, severe injuries may result.

- Depressurize the pipe system before installing the device



#### **WARNING!**

#### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frost bite.

- Before commencing work, ensure that the system has been controlled to a temperature range between 0 und 40 °C.
- Do not touch any parts of the system that are either very hot or very cold.
- Always wear heat-resistant/cold-resistant protective clothing and protective gloves when working near hot/cold surfaces.

**WARNING!****Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before installation, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment during installation
- Provide suitable draining devices (collection tanks, etc.)



*A suitable sealant must be selected depending on the condition/composition of the pipe lines, the medium and the operating and environmental conditions. The sealing method described here is only an example and cannot be used in all cases.*

**NOTICE!****Risk of damage to the device due to contamination in the pipe system!**

Dirt and foreign particles entering the device can damage the device and impair its operation.

- Ensure that the pipe system is clean before installing the device
- If necessary, flush the pipe system with clean medium before installation.

## Installation and initial startup

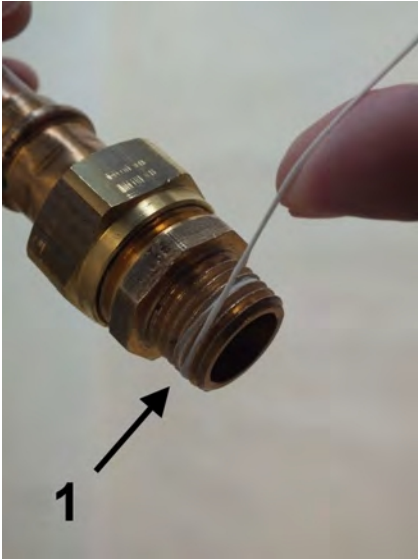
Installation in the pipe system

### Sealing the pipe connections

#### Personnel:

- Qualified personnel

#### 1. ▸ Nap the thread.



*Fig. 9: Apply sealing thread*

- #### 2. ▸ Apply sealing thread (Fig. 9/1) to the napped thread in the threaded direction. Observe the quantity recommended by the sealant manufacturer.



*Fig. 10: Pipe connection with sealing thread*

- ⇒ The pipe line is now ready for installation (Fig. 10)



### Install device in pipe system

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Protective gloves

#### Tool:

- Fixed spanner

#### CAUTION!

Do not hold the device by its threads. These are sharp edged and may cause injury.

1. Start the threaded end of the device onto the thread of the connecting pipe

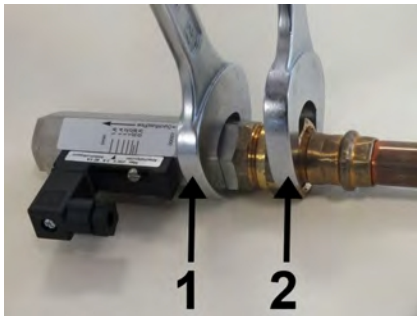


Fig. 11: Screw in the device

2. Fasten the adapter union of the pipeline with an appropriate spanner (Fig. 11/2). When doing so, lock the process connector in place to prevent slip, using a suitable spanner (Fig. 11/1).

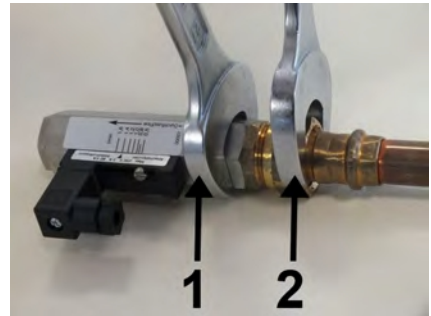


Fig. 12: Screw in the device

3. Keep turning in the adapter union (Fig. 12/1) while holding the process connection of the device locked (Fig. 12/2) until the connection is tight.
4. Repeat these steps at the other end of the device.

### 5.5 Initial startup

The following steps must be carried out before initial startup and any subsequent startup (e.g. after removal and installation during maintenance).

1. →



#### **WARNING!**

Make sure that the plant is operating vibration-free. Vibrations could destroy the device. This could result in a serious risk of injury to the user.

2. →



#### **WARNING!**

Make sure that the medium is flowing continuously. Pulse-like staggered loads could destroy the device. This could result in a serious risk of injury to the user.

3. →



#### **NOTICE!**

Completely fill the pipe lines. Partial filling(s) may result in malfunctions and damage to the device.

4. →



#### **NOTICE!**

Vent the pipe line. If there are air bubbles in the line during the measurement then this could result in damage to the device caused by hydraulic shock. This could result in malfunctions.

5. →



#### **NOTICE!**

Make sure that the plant is operating without cavitation. Cavitation may result in malfunctions and damage to the device.

## 5.6 Electrical connection

The electrical connection of the flow monitor is accomplished through the connector plug or the cast on power cable leading from the switch housing. The switch contacts employed in these devices are potential free and do not require a power source. Switch contacts and flow monitor have been optimally harmonized. After replacement of a switch contact, the switch point must be readjusted.



### DANGER!

#### Danger to life from electrical current

There is an immediate risk to life from electrocution on touching live parts. Damage to the electrical insulation or single components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system
- If the insulation is damaged then immediately switch off and have repairs carried out
- Before commencing work on live parts of electrical systems and components, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)

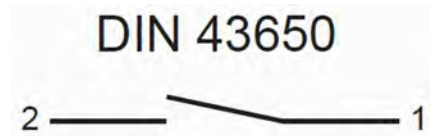
- Secure against switching back on
- Check for absence of voltage
- Ground and short
- Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 5.6.1 Plug connector DIN 43650

**Wiring diagram of the supplied socket (DIN 43650, Form C) (Front view).**

**Wiring diagram**

**normally open:**



*Fig. 13: Switch position under no-flow condition*

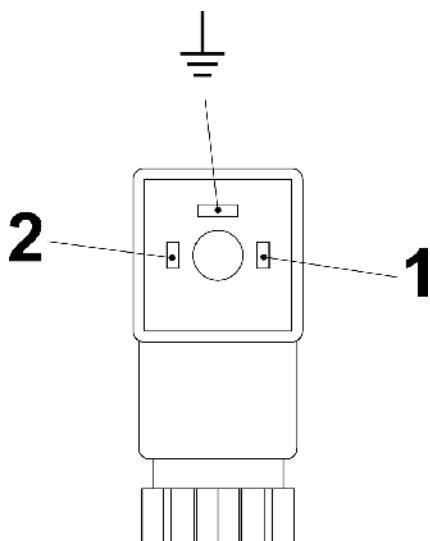


Fig. 14: Pin assignment, plug socket, normally-open contact. The ground-pin is not used.

change over:

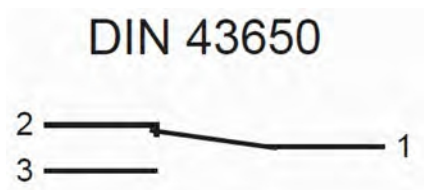


Fig. 15: Switch position under no-flow condition

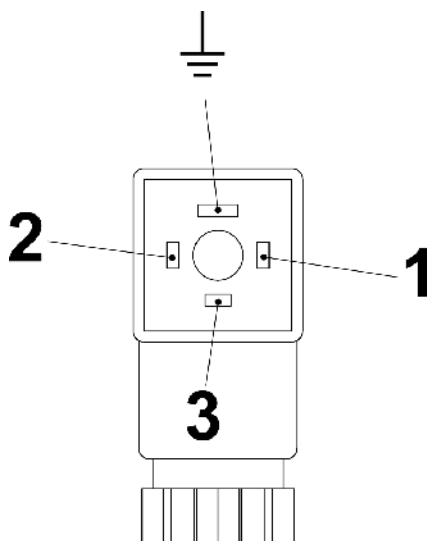


Fig. 16: Pin assignment, plug socket, change-over contact. The ground-pin is not used.

### 5.6.2 Plug connector M12x1

Wiring diagram, connector M12x1

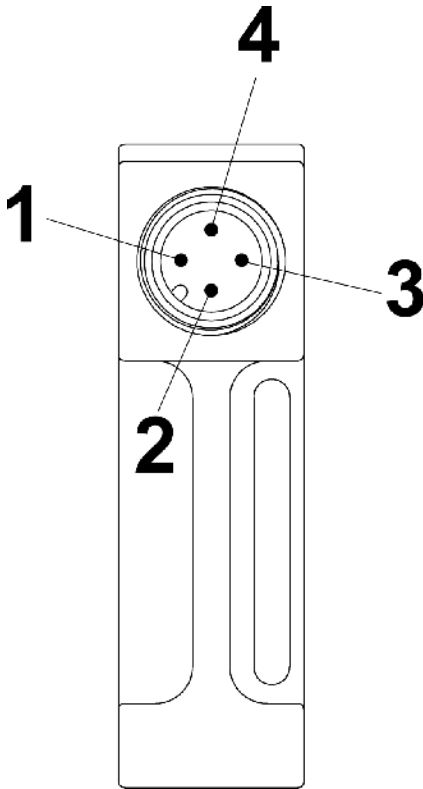


Fig. 17: Pin assignment, connector M12x1 (Form 15x50)

**Wiring diagram**

**Normally open:**

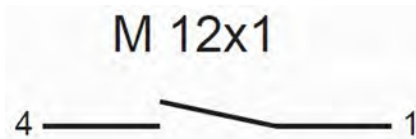


Fig. 18: Switch position under no-flow condition

**Change-over:**

M 12x1



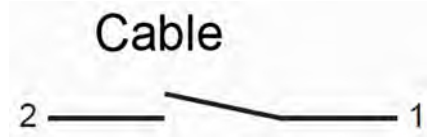
Fig. 19: Switch position under no-flow condition

**5.6.3 Cable**

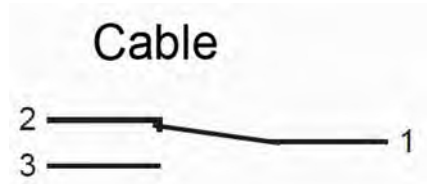
The individual cores of the cable are numbered according to the following connection diagrams.

**Wiring diagram**

**normally open:**



**change over:**



Switch position under no-flow condition

### 5.6.4 Degree of protection (IP-Code)

The specified degree of protection (IP) is only ensured if approved connection material is used (see following table).

Device connection	Specification of connection material	Degree of protection
DIN 43650 with Pg gland	Diameter of connection cable: 6–8 mm	IP65
M12x1	Plug connector M12x1	IP67
Cable	-	IP67

### 5.7 Grounding the device

When installing the device in a pipe system, ensure that the device is grounded to the pipe system to avoid a dangerous electrical potential difference.

### 5.8 Plug connection

#### Personnel:

- Qualified electrician

#### Tool:

- Flat-bladed screwdriver



Fig. 20: Detach socket

1. Release the fixing screw (Fig. 20) from the socket



Fig. 21: Remove socket

2. Remove socket (Fig. 21)



Fig. 22: Disconnect inner section

3. ➤ Remove the inner section from the socket by inserting a flat-bladed screwdriver into the slot (Fig. 22/01) and carefully pry out the inner section.

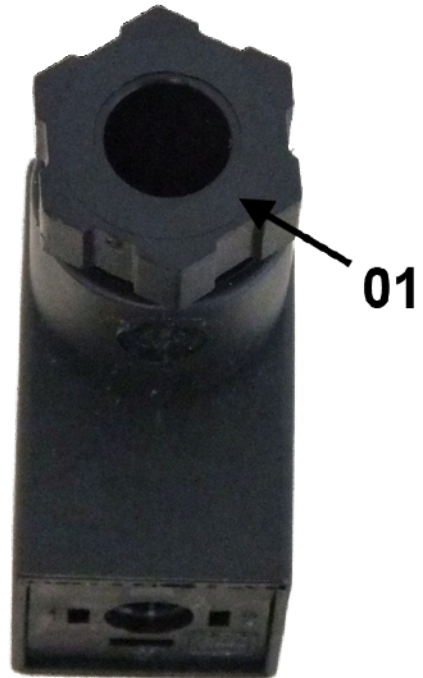


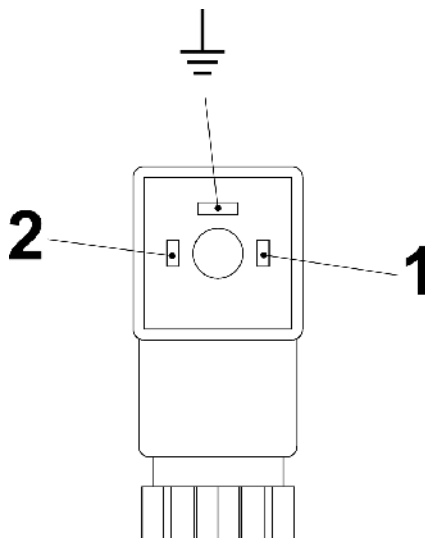
Fig. 23: Disconnect the screw connection

4. ➤ Disconnect the screw connection (Fig. 23/01) by turning to the right
5. ➤ Guide the connection cable through the screw connection in the socket
6. ➤ Make the connections as shown in the connection diagram (Fig. 24 and Fig. 25)
7. ➤ Place the inner section (Fig. 22) back into the socket and push until it locks on

## Installation and initial startup

Plug connection

8. ➔ Retighten the screw connection (Fig. 23/01) by turning it to the right.
9. ➔ Plug the socket onto the connection plug and tighten the fixing screw (Fig. 20).



*Fig. 24: Pin assignment, plug socket, Normally Open Contact (Form 15x50)*



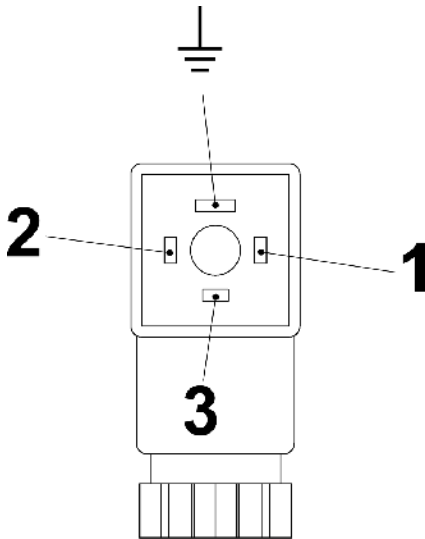


Fig. 25: Pin assignment, plug socket, Change-over contact (Form 15x50)

## 5.9 Contact protection measures

The Reed-switches used in the switch contacts are designed to be very sensitive to overload. To prevent destruction of the switch contact, the values specified on the rating plate of the switch contact housing must never be exceeded (not even temporarily).

There is a risk of overload from:

- inductive loads
- capacitive loads
- ohmic loads.

Suitable measures must be taken to protect against overload (see following examples):

### Inductive load

There is danger of voltage peaks from inductive loads when switching off (up to 10 times the rated voltage). Inductive loads are caused by, e.g.:

- Contactors, relays
- Solenoid valves
- Electric motors

Examples of protective measures:

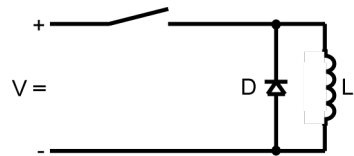


Fig. 26: Example 1

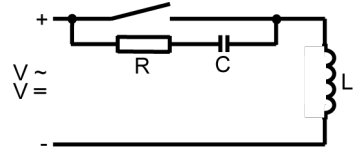


Fig. 27: Example 2

### Capacitive loads

There is a danger of high current peaks from capacitive loads when switching-on the switch contact (exceeding rated current). Capacitive loads are caused by, e.g.:

- Long connecting cables
- Capacitive consumers

Example of protective measure:

## Installation and initial startup

Contact protection measures

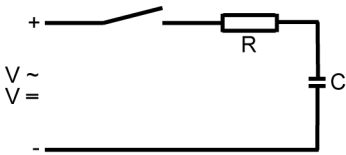


Fig. 28: Protective measure against capacitive loads

Protection against ohmic loads can be achieved through installation of a resistor in the circuit, or by heating the glow filament. For connection to high-impedance consumers (ex. PLC), a protective circuit is not needed.

### Ohmic loads

There is a danger of high current peaks from ohmic loads when switching-on the switch contact. The reason for this is that the glow filament has a low resistance at low temperatures. Ohmic loads are caused by, e.g.:

- Filament bulbs
- Motors during startup

Examples of protective measures:

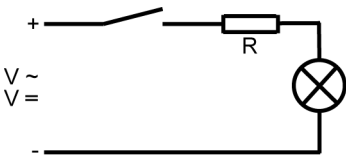


Fig. 29: Example 1

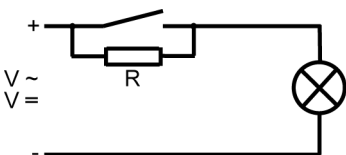


Fig. 30: Example 2

## 6 Operation

### 6.1 Switch point adjustment

#### Setting the switch point of an installed device



The following instructions describe the procedure for a Normally Open Contact (NOC). The actual state (open or closed), can be determined using a continuity meter.

#### Personnel:

- Qualified personnel

#### Tool:

- Hex screwdriver

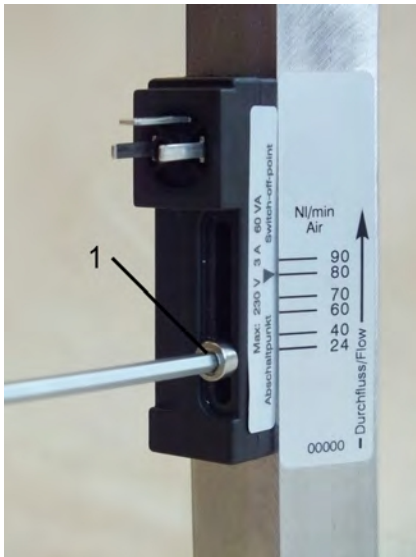


Fig. 31: Loosen set screw

1. ➤ Loosen the set screw of the switch contact (Fig. 31/1) using a Hex screwdriver.
2. ➤ Slide the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switch-point adjustment scale.
3. ➤ Re-tighten the set screw of the switch contact (Fig. 31/1) using a Hex screwdriver. When doing so, observe the correct tightening torque of the screws.

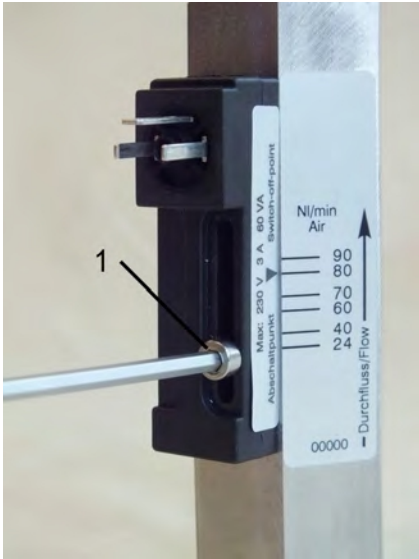
⇒ Chapter 11.1 “Tightening torque” on page 74

- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

## Operation

Switch point adjustment

### Setting the switch point of a non-installed device



- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

Fig. 32: Loosen the set screw

1. Loosen the set screw of the switch contact (Fig. 32/1) using a Hex-Screwdriver screwdriver.
2. Slide the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switch point adjustment scale.
3. Re-tighten the set screw of the switch contact (Fig. 32/1) using a Hex-Screwdriver. When doing so, observe the correct tightening torque of the screws.

↳ Chapter 11.1 "Tightening torque" on page 74

## 6.2 Checking the flow

### Reading-off the switch value

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Goggles

3. Read-off the switch value from the adjustment scale.

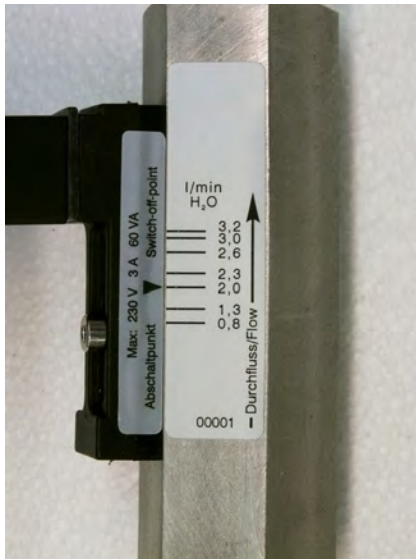


Fig. 33: Reading-off the switch point value

1. Make sure that the setting arrow and the scale mark of the switchpoint adjustment scale are in alignment (Fig. 33).
2. To obtain the greatest reading accuracy, read-off straight-on. The read-off value can be falsified by viewing at an angle from above or below (parallax error).

# 7 Troubleshooting

This chapter describes possible malfunctions of the device, their causes and repair.

If malfunctions persist or increase, shorten the maintenance interval to meet the actual operating conditions.

For malfunctions not described in this chapter, please contact the manufacturer (see service address on page 2).

## 7.1 Safety

### Work carried out incorrectly to remedy a malfunction



#### **WARNING!**

#### **Risk of injury due to incorrect repair of malfunction!**

Work carried out incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- If components have been removed, observe correct assembly procedures. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws
  - ↳ *Chapter 11.1 “Tightening torque” on page 74*
- Before placing the device back into operation, ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

## Conduct in case of malfunction

The complete machine or system may be unsafe if there is a defect at the flow monitor (e.g. fractured housing).

The following always applies:

1. ▶ In case of malfunctions that present an immediate danger to persons or valuables, proceed according to the valid emergency plans for the system
2. ▶ Determine the cause of the malfunction
3. ▶ Before repair, ensure that there is no danger to persons from escaping media
4. ▶ If necessary, allow the pipeline and device to cool down or to warm up before commencing work
5. ▶ Malfunctions must be corrected by qualified personnel



*The following troubleshooting guide provides an indication of who is qualified to repair the fault .*

## 7.2 Troubleshooting guide

Fault description	Cause	Remedy	Personnel
The switch contact does not switch.	No medium flowing through flow monitor	Check that medium is flowing through the pipe-line	Qualified personnel
	Flow is too low or the switch contact is set too high	<ul style="list-style-type: none"> <li>■ Adjust the switch contact to a lower flow rate</li> <li>■ Use the device at another measuring range</li> <li>■ Increase the flow rate</li> </ul>	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective.	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
Switch contact is permanently switched.	Flow is too high or the switch contact is set too low	<ul style="list-style-type: none"> <li>■ Reduce the flow</li> <li>■ Adjust the switch contact to a higher flow rate</li> <li>■ Use the device at another measuring range</li> </ul>	Qualified personnel



<b>Fault description</b>	<b>Cause</b>	<b>Remedy</b>	<b>Personnel</b>
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
The switch point is not the same as the actual flow rate.	Improper scale installed for media used	Request proper conversion table or scale for media used	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Device is dirty	Disassemble and clean the device	Qualified personnel
	Device is defective	Remove device from system and contact the manufacturer	Qualified personnel

# 8 Maintenance

## 8.1 Safety

### Maintenance work performed incorrectly



#### **WARNING!**

#### **Risk of injury due to maintenance work performed incorrectly!**

Maintenance work performed incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work.
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents.
- If components have been removed, observe correct assembly procedure. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws (see Chapter 11.1).
- Before placing the device back into operation ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions.

## 8.2 Maintenance plan

### Intervals for replacing wear parts

SW-08 type flow monitors require very little maintenance due to the small number of moving parts. The intervals for the replacement of wear parts depend significantly on the operating conditions as well as on the composition of the medium flowing through the device. For this reason, no intervals have been set by the manufacturer. The operator must determine suitable intervals based on the local conditions and circumstances.

Interval	Maintenance work	Personnel
	Visual inspection for dirt/soiling	Qualified personnel
	Visual inspection for free-movement of float	Qualified personnel
	Visual inspection for leaks from the device	Qualified personnel
	Check function of switch contact	Qualified personnel

### 8.3 Removal from the pipe system

The flow monitor must first be removed from the pipe system before carrying out maintenance work.



#### **WARNING!**

##### **Risk of injury from pressurized lines!**

Severe injuries may result if the pipe system is under pressure when removing the device.

- Depressurize the system before removing the device



#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burns or frost bite.

- Before removing the device, ensure that the machine or system and the flow monitor have been controlled to a temperature range between 0 and 40°C
- Do not touch any part of the machine or system that is either very hot or very cold
- Always wear heat-resistant/cold-resistant protective work clothing and protective gloves when working near hot/cold surfaces



### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before removing the device, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment when removing the device



### **WARNING!**

#### **Risk of injury from media residue in the device!**

After the pipe system has been emptied, media residue can still be present inside the device. In the case of hazardous media, this could result in serious injuries.

- When removing (de-installing the device from the pipe system), always wear personal protective equipment.
- All requirements specified in the media safety data sheet must be observed in accomplishing the work task.
- Residue of hazardous media in the device can result in serious injuries.

## **Removing the device from the pipe system**

### **Personnel:**

- Qualified personnel

### **Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### **Tool:**

- Fixed spanner

- 1.** ▶ Loosen the adapter union of the pipe line using a suitable spanner. When doing so, lock the process connection or device body in place with a second spanner.
- 2.** ▶ Secure the device against falling and repeat Step 1 at the other process connection.

## **8.4 Disassembly**

To replace wear parts or to clean the device, the flow monitor must first be disassembled.

**WARNING!****Risk of injury due to incorrect disassembly!**

- The device may still contain media residue
- Wear personal protective equipment when working with dangerous media residue
- Improper disassembly may cause serious injuries if dangerous media is still present inside the device

**CAUTION!****Risk of injury due to incorrect disassembly!**

Incorrect disassembly may result in injuries.

- Before disassembling, ensure that the flow monitor has cooled down/warmed up to a temperature range between 0 and 40° C.
- Wear personal protective equipment to protect against hazardous media which may still be present inside the device.

**Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

**Personnel:**

- Qualified personnel

**Protective equipment:**

- Goggles
- Protective gloves

**Tool:**

- Fixed spanner
- Socket wrench

**Special tools:**

- Threaded ring insertion tool



*Fig. 34: Loosen process connection (outlet)*

1. ➤ Loosen the process connection (outlet) (Fig. 34) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.



*Fig. 35: Remove the process connection (outlet)*

2. ➤ Unscrew the process connection (outlet) from the device body (Fig. 35). If necessary, remove the O-ring from the process connection.



*Fig. 36: Insert threaded ring insertion tool (outlet)*

3. Insert the threaded ring insertion tool into the device outlet (Fig. 36) and turn until it rests in the keyway of the threaded ring



*Fig. 37: Loosen threaded ring (outlet)*

4. Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 37). Hold the device body in place using a proper sized spanner wrench.



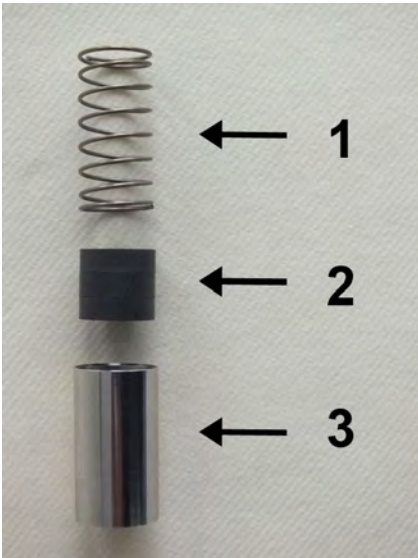
*Fig. 38: Remove threaded ring (outlet)*

5. Unscrew the threaded ring (outlet) from the device body (Fig. 38)



*Fig. 39: Remove inner parts*

- 6.** Carefully turn the device body 180° and remove the inner parts (float, magnets and spring) (Fig. 39)



*Fig. 40: Spring, magnets and float*

- 7.** The inner parts of the flow monitor consist of the spring (Fig. 40/1), magnets (Fig. 40/2) and float (Fig. 40/3).



*Fig. 41: Loosen process connection (inlet)*

- 8.** Loosen the process connection (inlet) (Fig. 41) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench





Fig. 42: Remove the process connection (inlet)

9. ➤ Unscrew the process connection (inlet) from the device body (Fig. 42). If necessary, remove the O-ring from the process connection.



#### O-ring replacement

*It is recommended that the O-rings be replaced during maintenance.*

## 8.5.1 Cleaning

It is the responsibility of the operator to establish appropriate intervals and procedures for cleaning the individual parts of the device. It must be ensured that the parts are not damaged during the cleaning process. When using cleaning agents, it must be ensured that these are not aggressive to the parts and that there will be no dangerous reactions with media residue. Damaged parts must be replaced.



### WARNING!

#### Risk of injury due to improper cleaning!

The device may still contain media residue.

- To protect against hazardous media residue in the device, wear personal protective equipment.
- Do not use cleaning agents which may lead to dangerous reactions with media residue.
- All requirements specified in the safety data sheet must be observed when handling or otherwise using the medium.
- Residue of hazardous media inside the device can cause serious injury.

## 8.5 Maintenance



### CAUTION!

#### Risk of injury due to damaged parts!

If parts of the device are broken or damaged, they may cause injury due to sharp edges or splinters during the cleaning process.

- Damaged parts must be replaced
- Carefully clean the parts of the device, so as not to cause damage.
- When cleaning, always wear appropriate personal protective equipment.
- Incorrect disassembly can result in injuries.

#### Protective equipment:

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### 8.5.2 Parts replacement

Depending on the operating conditions, wear parts such as O-rings, float or magnets may have to be replaced. Steps required to replace these parts correspond to those used when assembling the device ↪ *Chapter 8.5.3 “Assembly” on page 58.*

### 8.5.3 Assembly

After cleaning the individual components, the flow monitor must be reassembled.

**Personnel:**

- Qualified personnel

**Tool:**

- Flat-bladed screwdriver
- Torque screwdriver and assorted blades
- Fixed spanner
- Socket wrench
- Torque wrench

**Special tools:**

- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator



*Fig. 43: O-ring (seal)*

1. Carefully install the O-rings (Fig. 43) with the aid of the O-ring installation tool (Fig. 43) onto both process connections (inlet and outlet), so that they are properly seated in the O-ring grooves of the process connection (Fig. 44). When doing so, be careful not to overstretch the O-rings.



*Fig. 44: Properly positioned O-ring*

2. Position the O-ring properly on the process connection (Fig. 44)
3. Lubricate the O-rings lightly.



*A list of suitable lubricants is contained in the annex  
 ↳ Chapter 11.5 "Lubricants"  
 on page 77.*



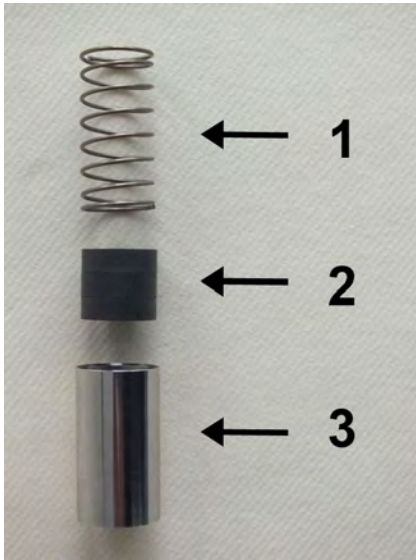
*Fig. 45: Insert process connection (inlet)*

4. ➤ Insert the process connection (inlet) into the device body (inlet) (Fig. 45)



*Fig. 46: Tighten process connection (inlet)*

5. ➤ Using a proper sized fixed spanner tighten the process connection (inlet). Hold the device body in place using a suitable fixed spanner (Fig. 46), and observe the proper torque (↪ Chapter 11.1 “Tightening torque” on page 74)



*Fig. 47: Inner parts*

- 6.** ➤ Insert spring (Fig. 47/1) with magnets (Fig. 47/2) into the float (Fig. 47/3) ensuring proper magnetic pole orientation (north pole toward device outlet)



*Fig. 48: Insert inner parts*

- 7.** ➤ Insert float with magnets and spring into the device body (Fig. 48)



Fig. 49: Insert threaded ring (outlet)

8. ▶ Insert the threaded ring (outlet) into the device body (outlet) (Fig. 49)



Fig. 50: Seat threaded ring (outlet)

9. ▶ Lightly seat the threaded ring (outlet) with the aid of the threaded ring insertion tool and tighten with a torque wrench (Fig. 50), observing the proper torque (↪ Chapter 11.1 "Tightening torque" on page 74)



Fig. 51: Insert process connection (outlet)

10. ▶ Insert the process connection (outlet) into the device body (outlet) (Fig. 51)



*Fig. 52: Tighten process connection (outlet)*

- 11.** ▶ Using a proper sized fixed spanner tighten the process connection (outlet). Hold the device body in place using a suitable fixed spanner (Fig. 52), and observe the proper torque (☞ *Chapter 11.1 “Tightening torque” on page 74*)



*Fig. 53: Check for smooth operation*

- 12.** ▶ Check the float for ease of movement (Fig. 53) by applying light pressure with the test rod
- ⇒ If the float moves sluggishly, then disassemble the device ☞ *Chapter 9.2 “Disassembly” on page 66* and clean the float and device body bore



*If the float is still sluggish after having been cleaned several times, contact the manufacturer.*

### 8.5.4 Switch contact replacement

#### Tool:

- Flat-bladed screwdriver
- Hex screwdriver



Fig. 54: Loosen female socket

1. ➤ Loosen the fixing screw of the female socket (Fig. 54) with a flat-bladed screwdriver.



Fig. 55: Remove the female socket

2. ➤ Remove the female socket and gasket (Fig. 55) by pulling upwards.



Fig. 56: Loosen set screw

3. ➤ Using a Hex screwdriver (Fig. 56) remove the set screw of the switch contact



Fig. 57: Remove switch housing

4. ➤ Remove the switch contact from the guide surface (Fig. 57).
5. ➤ Attach the new switch contact, making sure that the cylinder pin slides into the guide.
6. ➤ Insert the set screw and tighten just enough to still allow the switch contact to move easily.



7. ▶ Connect a continuity meter. For Normally Open Contact (NOC), connect pin 1 and pin 2. For Change-Over Contact (COC), connect pin 1 and pin 3.
8. ▶ Slide the switch contact in the opposite direction of flow up to the stop. The switch contact must now be closed.
9. ▶ Slowly slide the switch contact in the direction of flow until the contact opens. This switch point should be set as accurately as possible because it affects the accuracy of the switchpoint adjustment scale values. (If necessary, repeat steps 9 and 10).
10. ▶ Tighten the set screw (Fig. 56/1), observing the correct tightening torque of the screw (↪ *Chapter 11.1 "Tightening torque" on page 74*)
11. ▶ Bond the enclosed rating plate with setting arrow onto the switch contact so that the setting arrow is in alignment with the lowest scale mark. If a reference mark is present on the scale, (recognizable due to a thinner line width), then this is to be used as the reference mark. The bonding surface must be dry and free of grease
12. ▶ Set the desired flow rate (cut-off point) using the switchpoint adjustment scale
13. ▶ Position the female socket and gasket, then tighten the fixing screw

## 8.6 Measures to be taken after maintenance work

Take the following steps after completion of maintenance work and before switching on the device:

1. ▶ Check all previously loosened/ released screw connections for tightness.  
↪ *Chapter 11.1 "Tightening torque" on page 74*
2. ▶ Clean the work area and remove all residual materials, packaging, substances or spills.

# 9 Disassembly and disposal

After its period of useful life, the device must be disassembled and disposed of in an environmentally safe manner.

## 9.1 Safety



### WARNING!

#### Risk of injury if disassembled incorrectly!

Media residue, sharp edged components, pointed ends and corners on and in the device or on tools may cause injuries.

- Ensure that the site is sufficiently cleared before commencing work
- Always wear protective equipment when handling dangerous media residue
- Handle open, or sharp-edged components carefully
- Ensure that the workplace is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- Disassemble components professionally
- Secure components so that they do not fall or overturn
- In case of doubt, contact the manufacturer

## 9.2 Disassembly

Before starting disassembly:

- Remove operating materials and packaging and dispose of properly.

### Personnel:

- Qualified personnel

### Protective equipment:

- Protective gloves
- Goggles

1. ➤ Remove the device from the pipeline (↪ *Chapter 8.3 “Removal from the pipe system” on page 51*)
2. ➤ Disassemble the device (↪ *Chapter 9.2 “Disassembly” on page 66*)
3. ➤ Clean components properly and remove media residue
4. ➤ Dispose properly

## 9.3 Return Materials

### 9.3.1 Return Materials Authorization

For products being returned, regardless of the reason, the currently valid provisions of the returns policy set by Profimess will apply. Return shipments which do not comply with the returns policy may be refused by Profimess at the expense of the consignor.

## 9.4 Disposal

If no return or disposal agreement has been made then recycle disassembled components:

- Scrap metals
- Recycle plastic elements
- Dispose of the remaining components according to their material properties

### **!** NOTICE!

#### **Danger to the environment due to incorrect disposal!**

Potential risk to the environment may arise due to incorrect disposal.

- Have electrical scrap, electronic components, lubricants and other supplies disposed of by approved specialists
- In case of doubt, get information on environmentally safe disposal from the local authority or special disposal expert

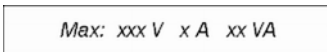
# 10 Technical data

## 10.1 Device data plate

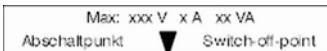
The data plate is on the mechanical part of the flow monitor/flow meter and contains the following information:

1. Ordering number
2. Operating range
3. Process connection
4. Serial number
5. Special options

## 10.2 Switch contact data plate



*Fig. 58: Switch contact data plate*

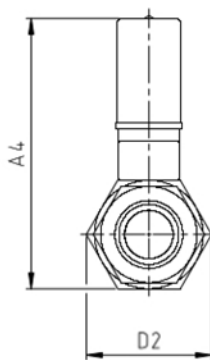
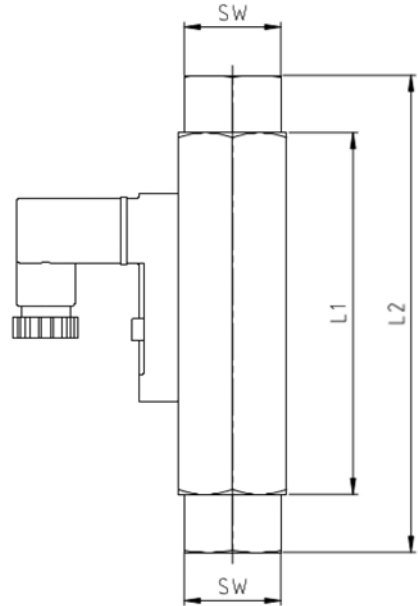
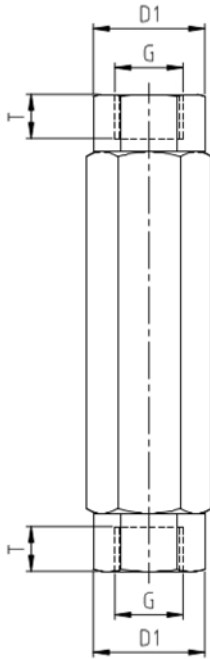


*Fig. 59: Switch contact data plate with positioning arrow*

The data plate is on the switch contact housing and provides the following information:

- maximum voltage
- maximum current
- maximum power
- positioning arrow for cut-off point

### 10.3 Dimension sheet



## Technical data

General specifications

### 10.4 General specifications

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	1/4	8	24	90	98	10
	3/8	10	24	90	118,6	11
	1/2	15	27	90	-	14
SW-08	1/4	8	24	90	98	10
	3/8	10	24	90	118,6	11
	1/2	15	27	90	-	14
SW-08	1/4	8	24	90	98	10
	3/8	10	24	90	118,6	11
	1/2	15	27	90	-	14

Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	
SW-08	1/4	27,7	31,2	38,9	-	-	ca. 85	350
	3/8	27,7	31,2	38,9	-	-	ca. 85	350
	1/2	-	31,2	38,9	-	-	ca. 85	350
SW-08	1/4	27,7	31,2	38,9	-	-	ca. 85	350
	3/8	27,7	31,2	38,9	-	-	ca. 85	350
	1/2	-	31,2	38,9	-	-	ca. 85	350
SW-08	1/4	27,7	31,2	38,9	-	-	ca. 85	350
	3/8	27,7	31,2	38,9	-	-	ca. 85	350
	1/2	-	31,2	38,9	-	-	ca. 85	350

Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	

\* NPT thread on request

\*\*Sealed-in cable weight 2m ca. 80g

## 10.5 Electrical specifications

### Change-Over Contact (COC)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

### Normally Open Contact (NOC)

Data	Value	Unit
Voltage	230	V
Current, maximum	3	A
Power, maximum	60	VA

## Technical data

Measuring ranges > Standard measuring ranges

### Change-Over Contact (COC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	125	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

### Normally Open Contact (NOC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	125	V
Current, maximum	3	A
Power, maximum	60	VA

### Change-Over Contact (COC) PLC

Data	Value	Unit
Voltage	250	V
Current, maximum	1	A
Power, maximum	60	VA

## 10.6 Measuring ranges

### 10.6.1 Standard measuring ranges

Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
	l/min	gph	gpm
SW-08.X.X.1.03.	0,5 – 1,6	8–25,5	



Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
SW-08.X.X.1.04.	0,8–3	13–48	
SW-08.X.X.1.05.	2–7	32–111	

\* The specified data are switch-off points (other switch ranges are available on request).

## 10.7 Operating data

Description	Value	Unit
Max operating pressure	300 (brass) / 350 (stainless steel)	bar
Pressure loss	0,02 – 0,2	bar
Viscosity range	30 - 600	cSt
Max. media temp.	120 (optional: 160)	°C
Measuring accuracy	± 10 % of full scale value	
Min. media temp.	-20	°C
It must be ensured that the medium does not freeze.		

The devices in the SW-08 (1/2") series are not suitable for use in explosion hazard zones.

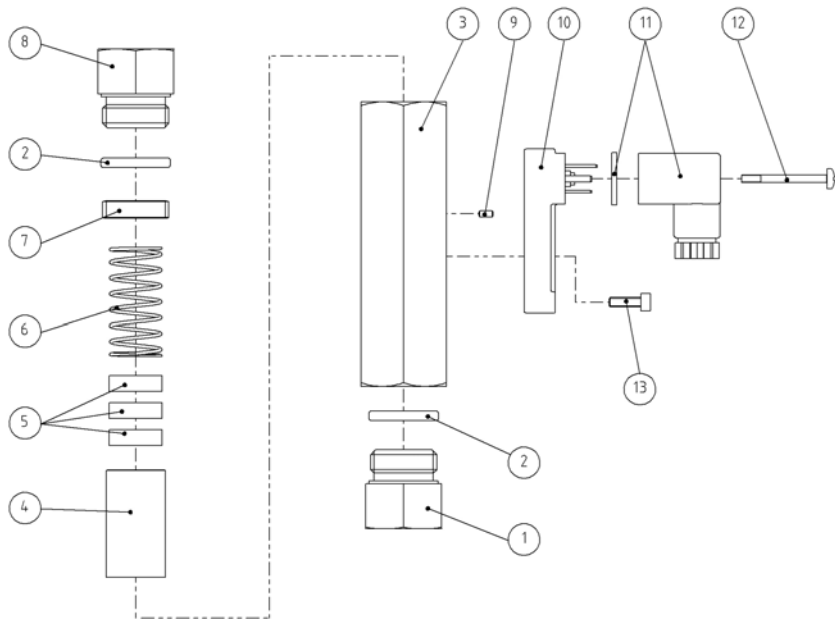
# 11 Annex

## 11.1 Tightening torque

Component/ function	Description	Size	Torque	Number
Threaded ring	Threaded ring (outlet)	G1/2"	5 Nm	1
Connection fitting	Process connection (inlet/ outlet)	G1/2"	40 Nm	2
Switch contact locking screw	slotted cylinder head screw	M3x10	0,4 Nm	1

## 11.2 Replacement parts

The following replacement parts drawing provides an example of the construction of a SW-08 type flow monitor. The actual configuration may vary depending on the model.



Item	No. of pieces	Description
1	1	Process connection (inlet)
2	2	O-Ring (seal)
3	1	Device body
4	1	Float
5	3	Magnet
6	1	Spring

Item	No. of pieces	Description
7	1	Threaded ring (outlet)
8	1	Process connection (outlet)
9	1	Cylinder pin (switch contact)
10	1	Switch contact with male connector
11	1	Female socket and gasket
12	1	Fixing screw (female socket)
13	1	Set screw (switch contact)

### 11.3 Tools

The following tools are required:

#### Tools

- Fixed spanner 24, 27 mm
- Flat-bladed screwdriver, width of blade 5,5 mm
- Hex-screwdriver 2,5 mm
- Torque screwdriver and corresponding blades
- Socket wrench 1/2" and corresponding sockets
- Torque wrench 1/2"

#### Special tools

- Threadet ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole tester

### 11.4 Sealant



*Before using a sealant, ensure that it is compatible with the media used and that it can be employed under the given operating conditions.*

- Ensure proper seal
- Use a suitable sealant. Liquid sealants will damage the flow monitor
- Always follow the sealant manufacturer's instructions

## 11.5 Lubricants



*Before using a lubricant, always make sure that it is compatible with the operating medium.*

For the proper mounting of O-rings, an O-ring installation tool may be purchased from the manufacturer.

The following lubricants are suitable to facilitate installing the O-rings:

Lubricant	O-ring material		
	NBR	EPDM	FKM
Glycerine*	suitable	suitable	suitable
Soapy water	suitable	suitable	suitable

\* Glycerine must not be used if the device is used for sulfuric acid and/or nitric acid.



**Profimess GmbH  
Twischlehe 5  
D-27580 Bremerhaven**

# **Operating instructions**

**SW-08 (1/2“)**

**Variable Area Flowmeter and Switch**

Status: February 2015

Technical modifications reserved

Profimess GmbH

Twischlehe 5

27570 Bremerhaven

Germany

Telephone: +49 471 98 24 - 151

Fax: +49 471 98 24 - 152

email: [info@profimess.de](mailto:info@profimess.de)

Internet: [www.profimess.com](http://www.profimess.com)

These instructions facilitate the safe and efficient handling of a flow monitor (referred to as "device" in the following). The instructions are an integral part of the device and must be kept within easy reach for the personnel in the immediate vicinity of the device at all times. Personnel must carefully read and understand these instructions before commencing all work. The basic requirement for safe work is adherence to all safety and handling instructions stipulated in these instructions. The local accident-prevention regulations and general safety standards and regulations for the field of application of the device also apply. Illustrations in these instructions are provided to aid general understanding and might deviate from the actual model. No claims can be derived from any such differences.

### Limitations of liability

All details and instructions in this manual have been compiled under consideration of the valid standards and regulations, the current state-of-technology and our many years of knowledge and experience. The manufacturer does not accept any liability arising from:

- non-observance of any details in these instructions
- improper use of the device, or use that is not in accordance with these instructions
- use of non-trained personnel

- unauthorized retrofitting or technical changes that have not been authorized by the manufacturer
- use of non-approved spare parts

The duties and obligations agreed upon in the delivery contract apply in full, as well as the general terms and conditions, the terms of delivery by the manufacturer and the valid legal regulations applicable at the conclusion of the contract.

### Copyright

These operating instructions are protected by copyright.

Except for internal purposes, transfer of these instructions to third-parties, copying them in any way – even in part – as well as dissemination and/or communication of their content is forbidden without prior written authorization from PROFIMESS ("manufacturer"). Violations are subject to claims for indemnification. The manufacturer reserves the right to assert additional claims.

Copyright is the property of the manufacturer.



# Table of contents

<b>1</b>	<b>Overview</b> .....	<b>7</b>
	1.1 Short description.....	7
	1.2 Warranty and guarantee provisions.....	7
	1.3 Customer service.....	7
<b>2</b>	<b>Safety</b> .....	<b>8</b>
	2.1 Explanation of symbols.....	8
	2.2 Correct use in accordance with these instructions.....	10
	2.3 Special precautions.....	11
	2.3.1 Hazards from electrical current.....	11
	2.3.2 Mechanical hazards.....	12
	2.3.3 Hazards from high or low temperatures.....	13
	2.3.4 Radiation hazards.....	13
	2.3.5 Hazards caused by media.....	14
	2.4 Personnel requirements.....	14
	2.5 Personal safety equipment.....	15
	2.6 Protective systems.....	16
	2.7 Spare parts.....	16
	2.8 Environmental protection.....	17
	2.9 Responsibility of the owner.....	17
<b>3</b>	<b>Design and function</b> .....	<b>20</b>
	3.1 Overview.....	20
	3.2 Device description.....	20
	3.3 Component description.....	21
<b>4</b>	<b>Transport, packaging and storage</b> .....	<b>23</b>
	4.1 Safety instructions for transport.....	23
	4.2 Transport inspection.....	23
	4.3 Packaging.....	23
	4.4 Symbols on the shipping box.....	24
	4.5 Storage.....	24
<b>5</b>	<b>Installation and initial startup</b> .....	<b>26</b>
	5.1 Safety.....	26

5.2	Requirements at the place of installation.....	26
5.3	Preparatory work.....	27
5.4	Installation in the pipe system.....	32
5.5	Initial startup.....	36
5.6	Electrical connection.....	37
5.6.1	Plug connector DIN 43650.....	37
5.6.2	Plug connector M12x1.....	38
5.6.3	Cable.....	39
5.6.4	Degree of protection (IP-Code).....	40
5.7	Grounding the device.....	40
5.8	Plug connection.....	40
5.9	Contact protection measures.....	42
<b>6</b>	<b>Operation.....</b>	<b>45</b>
<b>7</b>	<b>Troubleshooting.....</b>	<b>46</b>
7.1	Safety.....	46
7.2	Troubleshooting guide.....	48
<b>8</b>	<b>Maintenance.....</b>	<b>50</b>
8.1	Safety.....	50
8.2	Maintenance plan.....	50
8.3	Removal from the pipe system.....	51
8.4	Disassembly.....	52
8.5	Maintenance.....	58
8.5.1	Cleaning.....	59
8.5.2	Parts replacement.....	60
8.5.3	Assembly.....	60
8.5.4	Switch contact replacement.....	68
8.6	Measures to be taken after maintenance work.....	69
<b>9</b>	<b>Disassembly and disposal.....</b>	<b>70</b>
9.1	Safety.....	70
9.2	Disassembly.....	70
9.3	Return Materials.....	71
9.3.1	Return Materials Authorization.....	71

9.4 Disposal.....	71
<b>10 Technical data.....</b>	<b>72</b>
10.1 Device data plate.....	72
10.2 Switch contact data plate.....	72
10.3 Dimension sheet.....	73
10.4 General specifications.....	74
10.5 Electrical specifications.....	75
10.6 Measuring ranges.....	76
10.6.1 Standard measuring ranges.....	76
10.7 Operating data.....	76
<b>11 Annex.....</b>	<b>78</b>
11.1 Tightening torque.....	78
11.2 Replacement parts.....	78
11.3 Tools.....	80
11.4 Sealant.....	80
11.5 Lubricants.....	81

# 1 Overview

## 1.1 Short description

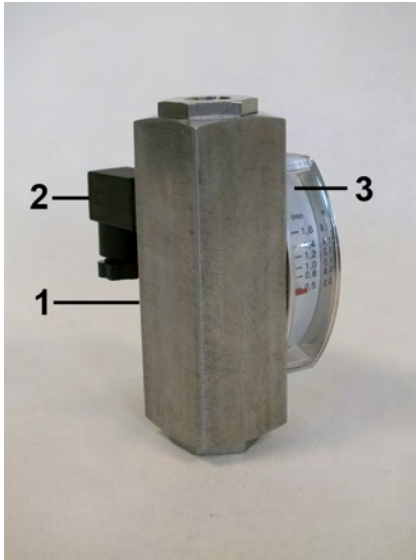


Fig. 1: SW-08 flow monitor

- 1 Switch point adjustment scale (concealed in this view)
- 2 Switch contact with female socket or sealed-in cable
- 3 Mechanical indicator with display scale and pointer

The flow monitor SW-08 monitors the continuous flow of liquids. It is designed for installation in pipe systems.

A float inside the device is moved by the medium flowing through it. The desired switch point can be set on the switch point adjustment scale, whereby the arrow on the switch contact is aligned to the desired volume flow value on the switch point adjustment scale. The pointer on the mechanical indicator shows the actual flow rate.

External measuring devices can be connected at the socket.

## 1.2 Warranty and guarantee provisions

Warranty and guarantee provisions are contained in the general terms and conditions of the manufacturer.

## 1.3 Customer service

For technical information, please contact our customer service department (for contact details, see Page 2).

Furthermore, our staff is always interested in receiving new information and experiences gained from application of the device, which might be useful in improving our products.

# 2 Safety

This chapter provides an overview of important safety aspects required for optimum protection of personnel as well as for safe installation and safe operation of the device.

Non-observance of the handling and safety instructions listed in this manual may result in hazardous/dangerous situations and in damage to property.

## 2.1 Explanation of symbols

### Safety instructions

Safety instructions in this manual are marked by symbols. The safety instructions are preceded by signal words that indicate the level of danger/hazard.

To prevent accidents or injuries to persons as well as damage to property, always observe the safety instructions and proceed carefully.



#### **DANGER!**

This combination of symbol and signal word indicates an immediate, dangerous situation that results in death or serious injuries if it is not avoided.



#### **WARNING!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in death or serious injury if it is not avoided.

**CAUTION!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in minor or slight injuries if it is not avoided.

**NOTICE!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in damage to property and to the environment if it is not avoided.



Designates step-by-step handling instructions

⇒ Designates a state or an automatic sequence as a result of a specific operating step

■ Designates randomly ordered enumerations and list entries

↪ “*Signs used in these instructions*” on page 9, designates references to chapters in these instructions

**Tips and recommendations**

*This symbol emphasizes useful tips and recommendations as well as information for efficient and failure-free operation.*

**Signs used in these instructions**

The following signs and highlighting are used in these instructions to identify handling instructions, the description of results, lists/enumerations, references and other elements:

## 2.2 Correct use in accordance with these instructions

The device is designed and constructed exclusively for the intended use described herein.

### Correct use in non-hazardous areas

The flow monitor serves exclusively to monitor the continuous flow of liquids within a temperature range of -20 °C to 120 °C (optional: 160 °C) at a maximum operating pressure of: 300 bar (brass version) and 350 bar (stainless steel version).

### Correct use in explosion-hazard zones

There are no explosion-proof limit switches available for the current SW-08 (1/2") series.

Any additional or different application, above and beyond the correct use in accordance with these instructions, is deemed as incorrect use.

### WARNING!

#### Danger due to incorrect use!

Incorrect use of the flow monitor may result in dangerous situations.

- Use the flow monitor only within the stipulated performance limits
- Do not subject the flow monitor to severe temperature fluctuations
- Do not use the flow monitor with quick acting valves
- Do not use the flow monitor with solenoid valves
- Do not subject the flow monitor to vibrations
- Do not subject the flow monitor to pressure surges
- Do not use the flow monitor with media containing solids or abrasives
- Only use the flow monitor with media previously approved by the manufacturer
- Do not use the flow monitor as the sole monitoring device to prevent dangerous conditions
- Do not install the flow monitor as a load bearing part within a pipeline system
- The flow monitor must be installed so that it is protected from damage by mechanical force. If necessary, install an appropriate impact protection device

All claims for damages due to incorrect use are excluded..

## 2.3 Special precautions

The following section lists residual risks which could be caused by the device.

To reduce health risks and prevent dangerous situations, observe the safety instructions listed here as well as the safety instructions in the other chapters of these Operating Instructions.



### **DANGER!**

**The SW-08 (1/2“) series may not be employed in explosion hazard zones.**



*These Operating Instructions cannot cover all conceivable dangers because many dangers arise, not from the device itself, but from the respective media flowing through it. Always observe the appropriate safety data sheets when using hazardous media!*

## 2.3.1 Hazards from electrical current

### Electrical current



### **DANGER!**

#### **Danger to life from electrical current!**

There is an immediate risk to life from electrocution on touching live parts. Damaged electrical insulation or components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system.
- If the insulation is damaged then immediately switch off and have repairs carried out.
- Before commencing work on live parts of the electrical systems and operating equipment, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity



- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 2.3.2 Mechanical hazards

 **WARNING!**

**Risk of injury due to fractured housing and leakage!**

Unauthorized temperatures or excessive pressure may cause the flow monitor body or the process connections to burst. Injuries may be caused by flying parts and escaping media.

- Keep within the stipulated operating conditions
- Wear personal protective equipment
- Avoid severe temperature fluctuations
- Avoid pressure surges

 **CAUTION!**

**Risk of injury on sharp edges and pointed corners!**

Sharp edges and pointed corners can cause abrasions and skin cuts.

- Proceed with caution when working near sharp edges and pointed corners
- If in doubt, wear protective gloves

## 2.3.3 Hazards from high or low temperatures

### Hot or cold surfaces

#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Surfaces of components may heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burning/freezing.

- Always wear temperature-resistant protective work clothing and protective gloves when working near hot/cold surfaces
- Before commencing any work, make sure that all surfaces have been cooled down or warmed up to ambient temperature

## 2.3.4 Radiation hazards

### Strong magnetic fields

#### **WARNING!**

##### **Danger to life from strong magnetic fields!**

Strong magnetic fields may cause severe injuries or even be fatal, as well as cause considerable damage to property.

- Persons with pacemakers must not be located in the vicinity of the device. This could impair the function of the pacemaker
- Persons with metal implants must not be located in the vicinity of the device. Implants can heat up or be attracted magnetically
- Keep ferromagnetic materials and electromagnets away from the magnetic source. These materials could be attracted and fly through the room, thereby injuring or even killing persons. Minimum clearance: 3 m
- Remove and put away metal objects before maintenance work (jewelry, watches, writing implements, etc.)
- Do not place any electronic devices within the vicinity of the magnetic source. These could be damaged

- Do not place any electronic storage media, credit cards, etc. within the vicinity of the magnetic source. Data could be deleted

### 2.3.5 Hazards caused by media

#### Hazardous media



#### **WARNING!**

#### **Risk of injury from hazardous media!**

If the flow monitor is used for toxic, corrosive or very hot/cold media then there is a risk of serious injury if the media escapes.

- Observe details in the safety data sheet of the media
- Comply with the safety, accident prevention and environmental protection regulations appropriate to the media used
- Wear personal protective equipment in accordance with the safety data sheet

## 2.4 Personnel requirements



#### **WARNING!**

#### **Risk of injury due to use of insufficiently trained and qualified personnel!**

If unqualified personnel work on the device or are located within its hazard zone, dangers arise which may result in serious injuries and considerable damage to property.

- All work must be performed by qualified personnel only.
- Keep unqualified personnel away from hazard zones.

Authorized personnel is to be restricted to those persons who can be expected to carry out their work reliably. Persons whose ability to respond is influenced, e.g. by drugs, alcohol or medication, are not authorized.

Observe the age and occupational regulations at the site when choosing personnel.

The following lists the personnel qualifications for the various areas of activity:

### **Qualified electrician**

Due to specialized training, knowledge and experience as well as knowledge of the relevant standards and regulations, the qualified electrician is able to independently perform work on the electrical systems as well as to detect and avoid possible risks and dangers.

Additionally, the electrician must provide proof of his/her professional qualification that certifies his/her ability to perform work on electrical systems.

The qualified electrician must fulfill the requirements contained in the valid legal accident-prevention regulations.

### **Qualified personnel**

Due to their specialized training, knowledge and experience as well as their knowledge of the relevant standards and regulations, qualified personnel are able to independently carry out the work assigned to them as well as to detect and avoid possible risks and dangers.

## **2.5 Personal safety equipment**

Personal safety equipment is used to protect personnel from hazards/dangers that might impair their safety or health during work.

When performing the various tasks at, and with the device, personnel must wear personal safety equipment. Special reference is made of this in the individual chapters within these Operating Instructions. The following provides a description of the personal safety equipment:

- Always put on the appropriate personal safety equipment required in the various chapters of these Operating Instructions before commencing work.
- Comply with the personal safety equipment instructions posted within the work area.

### **Description of personal safety equipment**

#### **Goggles**



The goggles are used to protect the eyes from flying debris and splashing fluid.

#### **Protective gloves**



Protective gloves protect the hands from friction, burns, grazing, abrasion, surface cuts or deeper injuries, as well as from direct contact with hot or cold surfaces.

**With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.**

The protective equipment is used to protect against hazardous media leaks and hazardous media residue in the device.

## 2.6 Protective systems

### **Integration within an emergency-stop concept is required**

The device is designed for use as a part of a machine or system. It does not have its own controller and does not have an autonomous emergency-stop function.

Before starting up the device, install the emergency-stop equipment and incorporate it into the safety chain of the machine or system.

Connect the emergency-stop equipment so that if there is an interruption in the power supply or in the activation of the power supply after an interruption, dangerous situations are excluded for persons and valuables.

The emergency-stop equipment must always be freely accessible.

## 2.7 Spare parts



### **WARNING!**

#### **Risk of injury due to use of incorrect spare parts!**

Use of incorrect or faulty spare parts may result in dangers to personnel as well as damages, malfunctions or total failure.

- Only use original spare parts from the manufacturer or approved by the manufacturer.
- Always contact the manufacturer in case of doubt.

Always purchase spare parts from an authorized dealer or directly from the manufacturer (For contact details, see Page 2).

The spare parts list is in the annex.

## 2.8 Environmental protection

### **! NOTICE!**

#### **Risk to the environment due to improper handling of environmentally hazardous substances!**

Serious environmental damage can result if substances harmful to the environment are handled incorrectly, especially if they are disposed of improperly.

- Always observe the instructions listed below on the handling and disposal of substances harmful to the environment.
- If harmful substances are released into the environment, take immediate countermeasures. If there is doubt, contact the local authorities, inform them of the damage and request information on suitable countermeasures to be taken.

### **Cleaning fluids**

Solvent-based cleaning fluids contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

### **Lubricants**

Lubricants such as greases and oils contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

## 2.9 Responsibility of the owner

### **Owner**

The owner is the person who operates the device himself for business or commercial purposes or who cedes such use/application to a third-party and who, during operation of the device, has full legal product stewardship for protection of the user, the personnel or third-parties.

### **Duties of the owner**

The device is used in the commercial sector. The owner of the device is therefore subject to legal obligations pertaining to work safety.

In addition to the safety instructions contained in these Operating Instructions, the safety, accident prevention and environmental protection regulations applicable to the field of application of the device must be observed.

In particular, this includes:

- The owner must inform himself regarding the valid health and safety regulations and must carry out a risk assessment to additionally determine the risks resulting from the special work conditions arising at the location at which the device is used, especially in regard to the media used. He must then implement these within Operating Instructions for use of the device.
- The "Occupational Health and Safety Act" of 1970 stipulates that it is the duty of the owner to provide a safe workplace. He must hereby ensure that the device is operated and maintained compliant to valid commercial, industrial, local, federal and state laws, standards and regulations.
- Appropriate to the working conditions and the media used, the owner must affix signs within the working area that inform the user of the hazards and dangers present.
- During the entire period of use of the device, the owner must check periodically to ensure that the Operating Instructions correspond to the current state of regulations, and he must make adjustments as necessary.

- The owner must clearly regulate and determine responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The owner must fit/retrofit suitable safety equipment within the complete plant/system.
- The owner must ensure that all staff/personnel have thoroughly read and understand these instructions before handling the device. Additionally, he must train the personnel at regular intervals and warn them of dangers.
- The owner must provide the personnel with the required safety equipment and must instruct them that its wear is mandatory.

Additionally, the owner is responsible for ensuring that the device is always kept in a technically perfect condition. The following therefore applies:

- The owner must implement suitable safety measures, appropriate to the media used.
- Different media have different severities of influence on the soiling and wear of/to the device. The owner must set suitable maintenance intervals, depending on the media flowing through the device.

- The owner must ensure that the maintenance intervals described in these Operating Instructions are adhered to at all times.
- The owner must ensure that the device is completely free of any residual media before disposal. Remains of corrosive or toxic materials must be neutralized.



# 3 Design and function

## 3.1 Overview

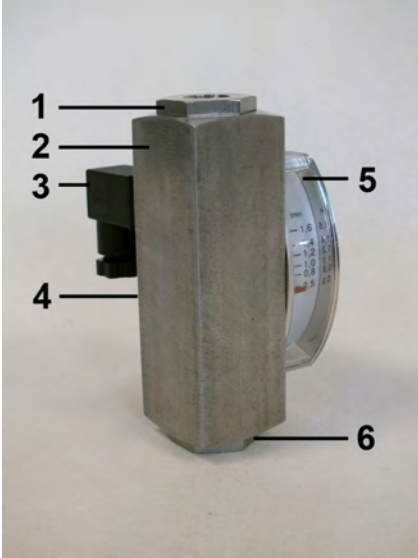


Fig. 2: Overview

- 1 Process connection (outlet)
- 2 Device body
- 3 Switch contact and female socket or switch contact with cable
- 4 Switchpoint adjustment scale (not visible in this view)
- 5 Indicator housing with indicator scale and pointer
- 6 Process connection (inlet)

## 3.2 Device description

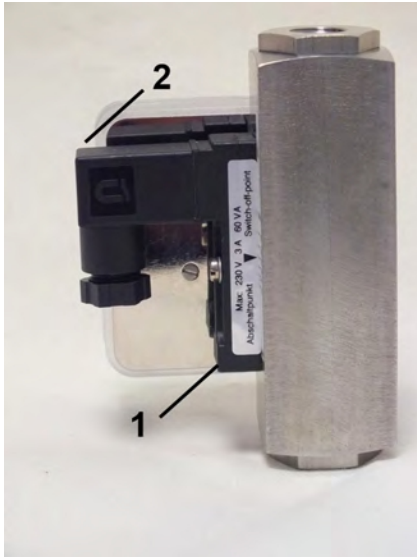
SW-08 flow monitors work on the principle of the variable area flow meter. The flow monitor is installed into a pipe system and measures the flow rate of the medium flowing through the pipe system.

A float inside the flow monitor is moved by the flowing medium. A magnetic field is generated by the magnets inside the float. The position of the float is detected by the switch contact. The desired switch point can be set on the switch point adjustment scale by moving the switch contact. The pointer on the indicator scale shows the actual flow rate.

Applications for SW-08 flow monitors are for example lubricating circuits. The volume flow of the lubricating medium is monitored by the flow monitor to ensure it is high enough for proper lubrication. If the flow through the flow monitor drops below the threshold set by the operator, the switch contact switches (Change-over Contact) or opens the contact (Normally Open Contact).

### 3.3 Component description

#### Switch contact



*Fig. 3: Switch contact and female socket*

A potential-free Reed contact is cast into the switch contact (Fig. 3/1). The device is supplied with a connector (Fig. 3/2).

#### Switchpoint adjustment scale



*Fig. 4: Switchpoint adjustment scale*

A scale is applied to the device body, to which the desired switch point can be adjusted.

### Indicator scale



*Fig. 5: Indicator scale*

On the device, a display housing is mounted with integral indicator scale and pointer. The pointer displays the current flow value.

## 4 Transport, packaging and storage

### 4.1 Safety instructions for transport

#### Improper transport

#### **!** NOTICE!

#### **The device could be damaged if transported improperly!**

Objects to be transported may fall or overturn if transported incorrectly. This can result in damage to the device and/or property.

- Proceed carefully when unloading transported packages, both on delivery and when transporting in-house. Observe the symbols and instructions on the shipping box
- Only remove packaging immediately before assembly

### 4.2 Transport inspection

On delivery, make an immediate check for completeness and check for transport damages.

If there are any visible external transport damages then proceed as follows:

- Do not accept the delivery
- Note the damage in the shipping documents or on the delivery note of the transporter and have the driver confirm by signature
- Initiate a claim for damages



*Make a claim for each fault as soon as it is detected. Claims for damages can only be invoked within the valid claim periods.*

### 4.3 Packaging

#### About packaging

The packaging serves to protect the individual components from transport damages, corrosion and other damages until they are installed. Do not discard the packaging and only remove the device from the shipping box immediately before installation.

### Handling packaging materials

Dispose of packaging material in accordance with the valid legal regulations and local ordinances.

#### **! NOTICE!**

##### **Danger to the environment due to incorrect disposal!**

Packaging is made of valuable raw materials and can be reused in many cases or usefully processed and recycled. Improper disposal of packaging materials may pose a danger to the environment.

- Dispose of packaging material in an environmentally safe manner
- Comply with the local disposal regulations. If necessary, have the packaging disposed of by approved specialists.

### 4.4 Symbols on the shipping box

Top



The arrowheads indicate the top side of the package. They must always point upwards, otherwise the content may be damaged.

### Fragile



Designates packages with breakable or damageable contents.

Handle the package carefully and do not allow it to fall or be subjected to jarring or severe vibration.

## 4.5 Storage

### Storing the packages

Store the packages under the following conditions:

- Do not store in the open
- Store dry and dust-free
- Do not subject to any aggressive media
- Protect from direct sunlight
- Avoid mechanical vibrations and shocks
- Storage temperature: 0 to 35 °C
- Relative humidity: max. 60 %
- Do not stack
- If storing for longer than 3 months, regularly check the general condition of all parts as well as of the packaging.



*Storage instructions in addition to the instructions listed here may be listed on the packages. Follow these instructions also.*

# 5 Installation and initial startup

## 5.1 Safety

### Incorrect installation and initial startup

#### **WARNING!**

#### **Risk of injury due to incorrect installation and initial startup!**

Incorrect installation and initial startup may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared of obstructions before commencing work
- Handle open or sharp edged components carefully
- Ensure that the assembly location is orderly and clean! Parts and tools lying about or on top of each other are potential causes of accidents
- Assemble components properly. Observe the stipulated tightening torque of screws
- Before initial startup, make sure that all installation work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

### Safeguard against restart

#### **WARNING!**

#### **Danger to life due to unauthorized restart!**

There is a risk of severe or even fatal injuries from unauthorized restart of the power supply during installation.

- Before commencing work, switch the power supply off to the whole system/plant and secure against restart

## 5.2 Requirements at the place of installation

The place of installation must meet the following criteria:

- The device must not be under water.
- The surrounding area must be illuminated sufficiently.
- There must be sufficient space to prevent accumulation of trapped heat.
- The device must not be installed as a supporting part in a pipe construction.
- The device may not have anything affixed to, or suspended from it.

- The flow monitor must be installed in such a way as to preclude damage by outside force. It must be ensured that the flow monitor cannot be damaged. If necessary, install an appropriate impact protection device.
- External magnetic fields will influence the switch contact. Keep sufficient distance to magnetic fields (e.g. electric motors).
- Piping, process connections or supports made from ferromagnetic material influence the magnetic field of the device. Keep a space of minimum 100mm to those materials (e.g. steel).

**WARNING!****Danger due to incorrect installation!**

If the criteria listed above are not met when installing the flow monitor, dangerous/hazardous situations may arise.

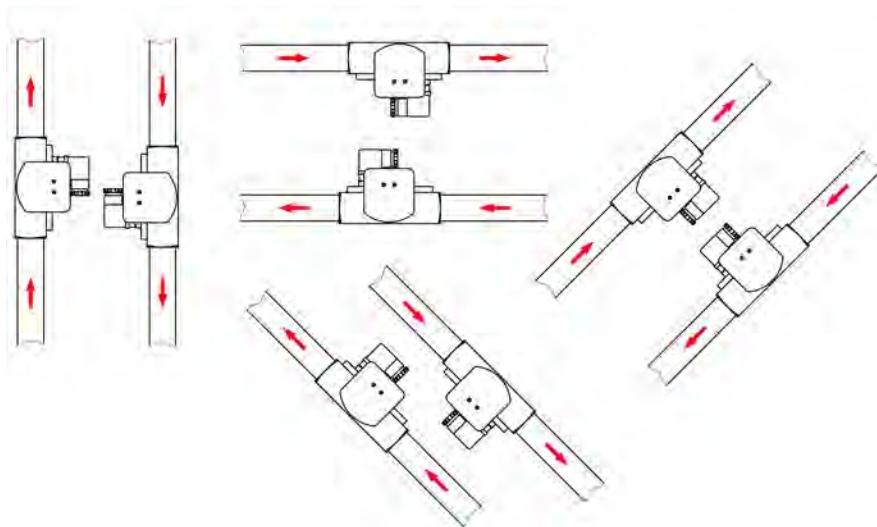
- Do not install the flow monitor as a supporting part in a pipe system
- Do not use the flow monitor with quick-acting valves
- Do not use the flow monitor with solenoid valves

### 5.3 Preparatory work

The following criteria must be met during installation to ensure correct functioning of the flow monitor:



### Installation position/direction of flow



*Fig. 6: Installation position/direction of flow*

Only install the flow monitor in one of the positions displayed in the drawing. The medium must flow in the direction of the arrow (from a low to a high scale value).

## Unimpeded flow sections

### ! NOTICE!

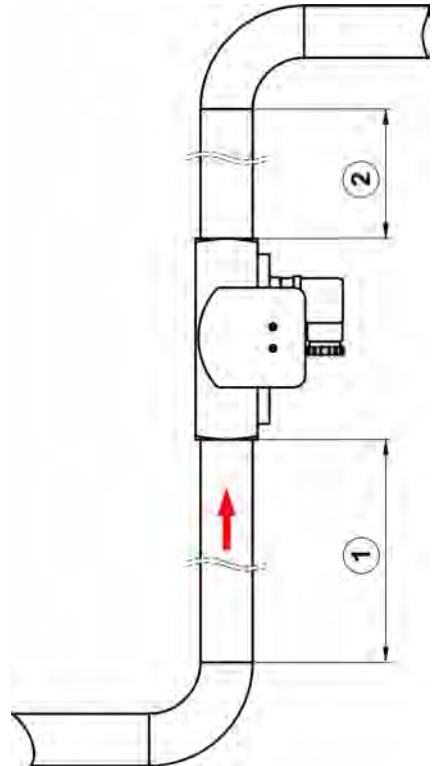
#### Measuring inaccuracy due to incorrect installation!

The measuring accuracy of the flow monitor is influenced by its position within the pipe system. Changes in cross-section, branch-offs or bends in the pipe system impair measuring accuracy.

- Ensure that the unimpeded flow sections are maintained
- Never reduce the pipe diameter immediately before the device



*We recommend unimpeded flow sections, type BE-01.*

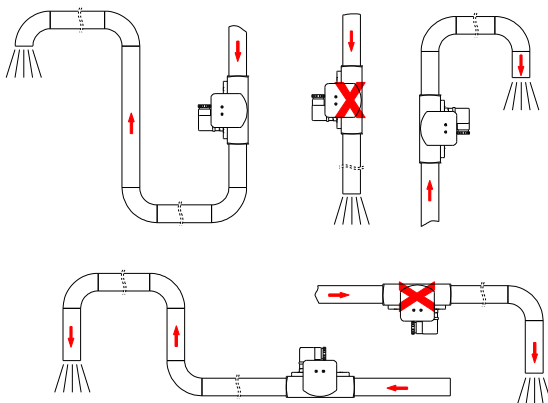


*Fig. 7: Unimpeded flow sections*

- 1 10x DN
- 2 5x DN

- There must be an unimpeded flow section of 10xDN (rated width) before the device.
- There must be an unimpeded flow section of 5xDN (rated width) after the device.

### Unimpeded outlet



*Fig. 8: Unimpeded outlet*

If the pipe system ends at an unimpeded outlet, the flow monitor must not be installed directly in front of the opening. The device must always be completely filled with medium to ensure measuring accuracy.

## Strainer

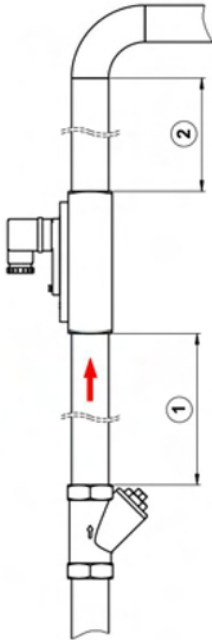


Fig. 9: Strainer

- 1 min. 10x DN
- 2 min. 5x DN

If the medium is contaminated by solids, a strainer must be installed before the device (↘ “Strainer” on page 31).



*We recommend a Type FT-01 strainer.*

## Prepare the device

### ! NOTICE!

#### Risk of damage to property due to contamination!

Contamination and deposits may impair the free movement of the float, thereby damaging the device.

- Ensure that there are no foreign particles in the device
- Ensure that the device is not soiled
- Do not use any medium containing solids



*Due to quality assurance measures, there may be some test medium (water) residue in the device.*

1. ➤ Unpack the device and visually inspect the device to ensure that it is free of packaging materials
2. ➤ Examine the device for residue of test medium and drain, if necessary
3. ➤ Check the device for soiling and flush with clean medium, if necessary

### 5.4 Installation in the pipe system



#### **WARNING!**

#### **Risk of injury from pressurized pipes!**

If the pipe system is under pressure when installing the device, severe injuries may result.

- Depressurize the pipe system before installing the device



#### **WARNING!**

#### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frost bite.

- Before commencing work, ensure that the system has been controlled to a temperature range between 0 and 40 °C.
- Do not touch any parts of the system that are either very hot or very cold.
- Always wear heat-resistant/cold-resistant protective clothing and protective gloves when working near hot/cold surfaces

**WARNING!****Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before installation, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment during installation
- Provide suitable draining devices (collection tanks, etc.)



*A suitable sealant must be selected depending on the condition/composition of the pipe lines, the medium and the operating and environmental conditions. The sealing method described here is only an example and cannot be used in all cases.*

**NOTICE!****Risk of damage to the device due to contamination in the pipe system!**

Dirt and foreign particles entering the device can damage the device and impair its operation.

- Ensure that the pipe system is clean before installing the device
- If necessary, flush the pipe system with clean medium before installation

## Installation and initial startup

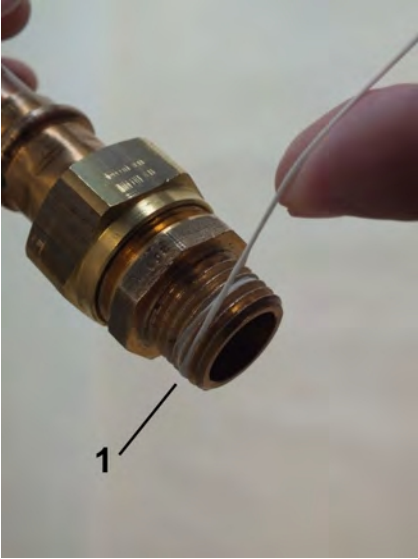
Installation in the pipe system

### Sealing the pipe connections

#### Personnel:

- Qualified personnel

1. ➤ Nap the thread.



*Fig. 10: Apply sealing thread*

2. ➤ Apply sealing thread (Fig. 10/1) to the napped thread in the threaded direction. Observe the quantity recommended by the sealant manufacturer.



*Fig. 11: Pipe connection with sealing thread*

⇒ The pipe line is now ready for installation (Fig. 11)

### Install device in pipe system

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Protective gloves

#### Tool:

- Fixed spanner



#### CAUTION!

Do not hold the device by its threads. These are sharp edged and may cause injury.

1. Start the threaded end of the device onto the thread of the connecting pipe

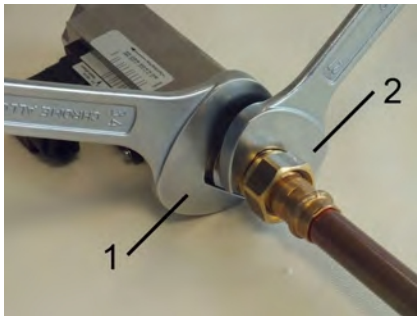


Fig. 12: Screw in the device

2. Fasten the adapter union of the pipeline with an appropriate spanner (Fig. 12/2). When doing so, lock the process connector in place to prevent slip, using a suitable spanner (Fig. 12/1).

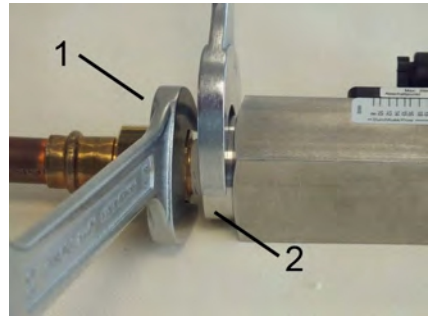


Fig. 13: Screw in the device

3. Keep turning in the adapter union (Fig. 13/1) while holding the process connection of the device locked (Fig. 13/2) until the connection is tight.
4. Repeat these steps at the other end of the device



### 5.5 Initial startup

The following steps must be carried out before initial startup and any subsequent startup (e.g. after removal and installation during maintenance).

1. →



#### **WARNING!**

Make sure that the plant is operating vibration-free. Vibrations could destroy the device. This could result in a serious risk of injury to the user.

2. →



#### **WARNING!**

Make sure that the medium is flowing continuously. Pulse-like staggered loads could destroy the device. This could result in a serious risk of injury to the user.

3. →



#### **NOTICE!**

Completely fill the pipe lines. Partial filling(s) may result in malfunctions and damage to the device.

4. →



#### **NOTICE!**

Vent the pipe line. If there are air bubbles in the line during the measurement then this could result in damage to the device caused by hydraulic shock. This could result in malfunctions.

5. →



#### **NOTICE!**

Make sure that the plant is operating without cavitation. Cavitation may result in malfunctions and damage to the device.

## 5.6 Electrical connection

The electrical connection of the flow monitor is accomplished through the connector plug or the cast on power cable leading from the switch housing. The switch contacts employed in these devices are potential free and do not require a power source. Switch contacts and flow monitor have been optimally harmonized. After replacement of a switch contact, the switch point must be readjusted.



### DANGER!

#### Danger to life from electrical current

There is an immediate risk to life from electrocution on touching live parts. Damage to the electrical insulation or single components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system
- If the insulation is damaged then immediately switch off and have repairs carried out
- Before commencing work on live parts of electrical systems and components, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)

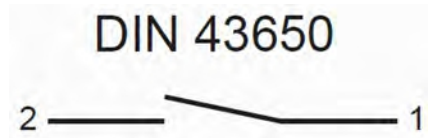
- Secure against switching back on
- Check for absence of voltage
- Ground and short
- Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 5.6.1 Plug connector DIN 43650

**Wiring diagram of the supplied socket (DIN 43650, Form C) (Front view).**

**Wiring diagram**

**normally open:**



*Fig. 14: Switch position under no-flow condition*

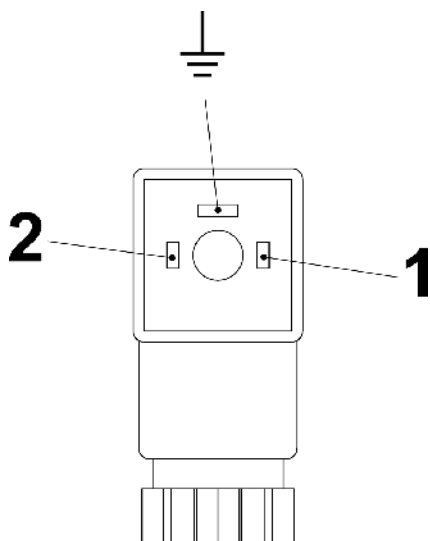


Fig. 15: Pin assignment, plug socket, normally-open contact. The ground-pin is not used.

change over:



Fig. 16: Switch position under no-flow condition

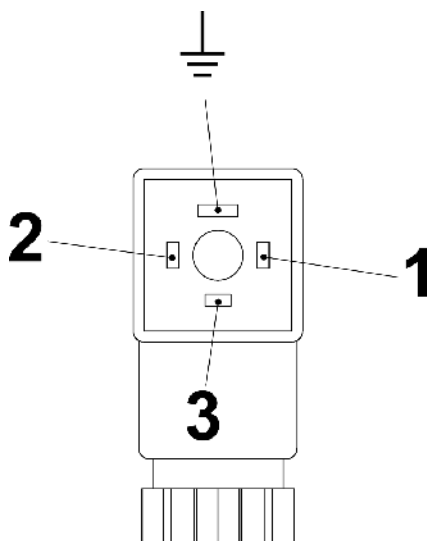


Fig. 17: Pin assignment, plug socket, change-over contact. The ground-pin is not used.

### 5.6.2 Plug connector M12x1

Wiring diagram, connector M12x1

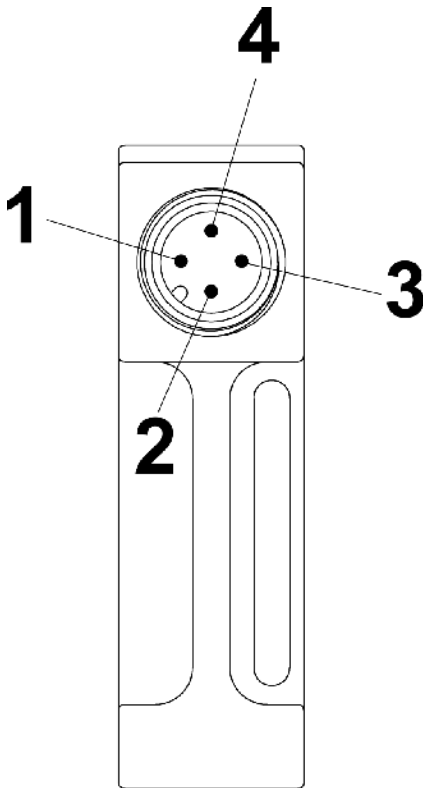


Fig. 18: Pin assignment, connector M12x1 (Form 15x50)

**Wiring diagram**

**Normally open:**

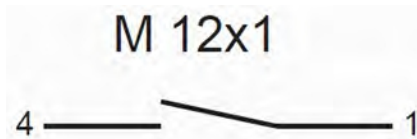


Fig. 19: Switch position under no-flow condition

**Change-over:**

M 12x1



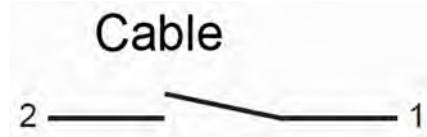
Fig. 20: Switch position under no-flow condition

**5.6.3 Cable**

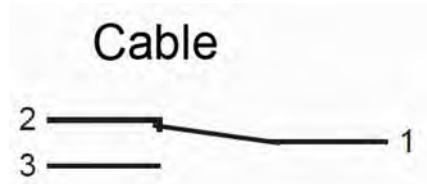
The individual cores of the cable are numbered according to the following connection diagrams.

**Wiring diagram**

**normally open:**



**change over:**



Switch position under no-flow condition

### 5.6.4 Degree of protection (IP-Code)

The specified degree of protection (IP) is only ensured if approved connection material is used (see following table).

Device connection	Specification of connection material	Degree of protection
DIN 43650 with Pg gland	Diameter of connection cable: 6–8 mm	IP65
M12x1	Plug connector M12x1	IP67
Cable	-	IP67

### 5.7 Grounding the device

When installing the device in a pipe system, ensure that the device is grounded to the pipe system to avoid a dangerous electrical potential difference.

### 5.8 Plug connection

#### Personnel:

- Qualified electrician

#### Tool:

- Flat-bladed screwdriver



Fig. 21: Detach socket

1. Release fixing screw (Fig. 21) from the socket

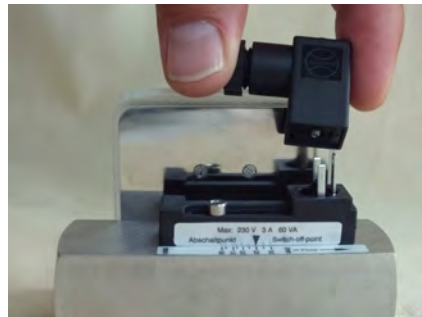


Fig. 22: Remove socket

2. Remove socket (Fig. 22)

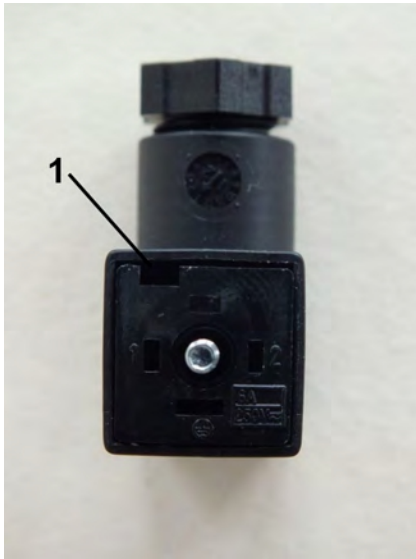


Fig. 23: Disconnect inner section

3. ➤ Remove the inner section from the socket by inserting a flat-bladed screwdriver into the slot (Fig. 23/1) and carefully pry out the inner section.

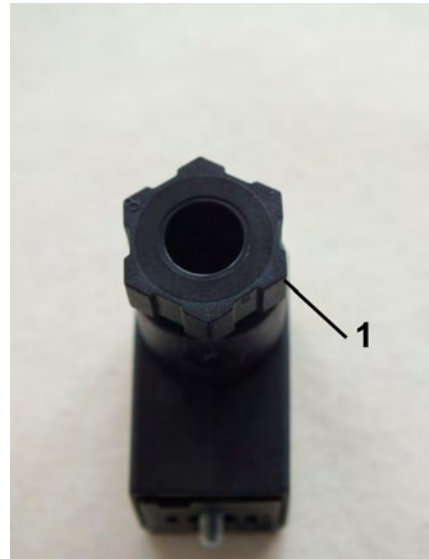


Fig. 24: Remove the screw connection

4. ➤ Remove the screw connection (Fig. 24/1) by turning to the left.
5. ➤ Guide the connection cable through the screw connection into the socket
6. ➤ Make the connections as shown in the connection diagram (Fig. 25 und Fig. 26)
7. ➤ Place the inner section (Fig. 23) back into the socket and push until it locks on
8. ➤ Re-tighten the screw connection (Fig. 24/1) by turning it to the right until tight.

9. → Place the socket onto the connection plug and tighten the fixing screw (Fig. 21)

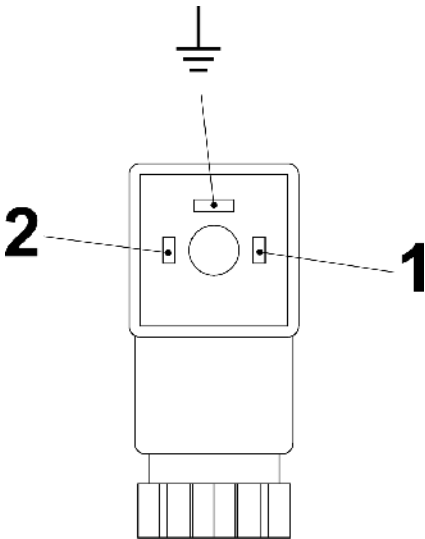


Fig. 25: Pin assignment, plug socket, Normally Open Contact (Form 15x50)

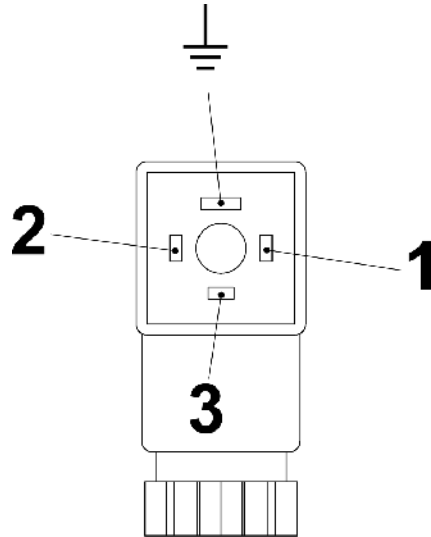


Fig. 26: Pin assignment, plug socket, Change-over contact (Form 15x50)

## 5.9 Contact protection measures

The Reed-switches used in the switch contacts are designed to be very sensitive to overload. To prevent destruction of the switch contact, the values specified on the rating plate of the switch contact housing must never be exceeded (not even temporarily).

There is a risk of overload from:

- inductive loads
- capacitive loads
- ohmic loads.

Suitable measures must be taken to protect against overload (see following examples):

### Inductive load

There is danger of voltage peaks from inductive loads when switching off (up to 10 times the rated voltage). Inductive loads are caused by, e.g.:

- Contactors, relays
- Solenoid valves
- Electric motors

Examples of protective measures:

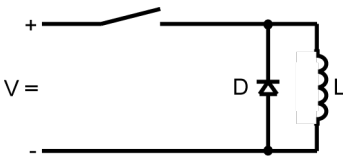


Fig. 27: Example 1

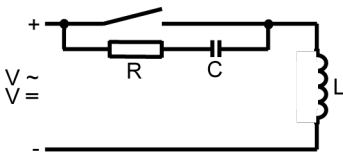


Fig. 28: Example 2

### Capacitive loads

There is a danger of high current peaks from capacitive loads when switching-on the switch contact (exceeding rated current). Capacitive loads are caused by, e.g.:

- Long connecting cables
- Capacitive consumers

Example of protective measure:

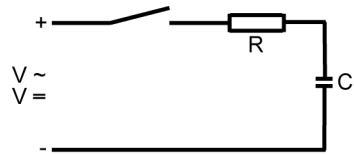


Fig. 29: Protective measure against capacitive loads

### Ohmic loads

There is a danger of high current peaks from ohmic loads when switching-on the switch contact. The reason for this is that the glow filament has a low resistance at low temperatures. Ohmic loads are caused by, e.g.:

- Filament bulbs
- Motors during startup

Examples of protective measures:

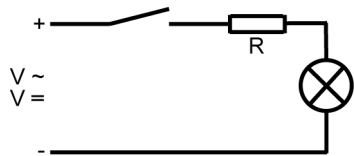


Fig. 30: Example 1

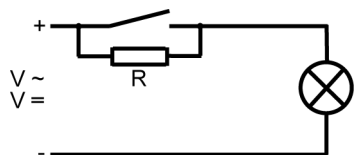


Fig. 31: Example 2



## Installation and initial startup

Contact protection measures

Protection against ohmic loads can be achieved through installation of a resistor in the circuit, or by heating the glow filament. For connection to high-impedance consumers (ex. PLC), a protective circuit is not needed.

## 6 Operation

# 7 Troubleshooting

This chapter describes possible malfunctions of the device, their causes and repair.

If malfunctions persist or increase, shorten the maintenance interval to meet the actual operating conditions.

For malfunctions not described in this chapter, please contact the manufacturer (see service address on page 2).

## 7.1 Safety

### Work carried out incorrectly to remedy a malfunction



#### **WARNING!**

#### **Risk of injury due to incorrect repair of malfunction!**

Work carried out incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- If components have been removed, observe correct assembly procedures. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws
- Before placing the device back into operation, ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

## Conduct in case of malfunction

The complete machine or system may be unsafe if there is a defect at the flow monitor (e.g. fractured housing).

The following always applies:

1. ▶ In case of malfunctions that present an immediate danger to persons or valuables, proceed according to the valid emergency plans for the system
2. ▶ Determine the cause of the malfunction
3. ▶ Before repair, ensure that there is no danger to persons from escaping media
4. ▶ If necessary, allow the pipeline and device to cool down or to warm up before commencing work
5. ▶ Malfunctions must be corrected by qualified personnel



*The following troubleshooting guide provides an indication of who is qualified to repair the fault .*

## 7.2 Troubleshooting guide

Fault description	Cause	Remedy	Personnel
The switch contact does not switch.	No medium flowing through flow monitor	Check that medium is flowing through the pipe-line	Qualified personnel
	Flow is too low or the switch contact is set too high	<ul style="list-style-type: none"> <li>■ Adjust the switch contact to a lower flow rate</li> <li>■ Use the device at another measuring range</li> <li>■ Increase the flow rate</li> </ul>	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective.	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
Switch contact is permanently switched.	Flow is too high or the switch contact is set too low	<ul style="list-style-type: none"> <li>■ Reduce the flow</li> <li>■ Adjust the switch contact to a higher flow rate</li> <li>■ Use the device at another measuring range</li> </ul>	Qualified personnel

<b>Fault description</b>	<b>Cause</b>	<b>Remedy</b>	<b>Personnel</b>
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
The switch point is not the same as the actual flow rate.	Improper scale installed for media used	Request proper conversion table or scale for media used	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Device is dirty	Disassemble and clean the device	Qualified personnel
	Device is defective	Remove device from system and contact the manufacturer	Qualified personnel

# 8 Maintenance

## 8.1 Safety

### Maintenance work performed incorrectly



#### **WARNING!**

#### **Risk of injury due to maintenance work performed incorrectly!**

Maintenance work performed incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work.
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents.
- If components have been removed, observe correct assembly procedure. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws (see Chapter 11.1).
- Before placing the device back into operation ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions.

## 8.2 Maintenance plan

### Intervals for replacing wear parts

SW-08 type flow monitors require very little maintenance due to the small number of moving parts. The intervals for the replacement of wear parts depend significantly on the operating conditions as well as on the composition of the medium flowing through the device. For this reason, no intervals have been set by the manufacturer.

The operator must determine suitable intervals based on the local conditions and circumstances.

Interval	Maintenance work	Personnel
	Visual inspection for dirt/soiling	Qualified personnel
	Visual inspection for free-movement of float and display pointer mechanism	Qualified personnel
	Visual inspection for leaks from the device	Qualified personnel
	Check function of switch contact	Qualified personnel

### 8.3 Removal from the pipe system

The flow monitor must first be removed from the pipe system before carrying out maintenance work.



#### **WARNING!**

##### **Risk of injury from pressurized lines!**

Severe injuries may result if the pipe system is under pressure when removing the device.

- Depressurize the system before removing the device



#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burns or frost bite.

- Before removing the device, ensure that the machine or system and the flow monitor have been controlled to a temperature range between 0 and 40°C
- Do not touch any part of the machine or system that is either very hot or very cold
- Always wear heat-resistant/cold-resistant protective work clothing and protective gloves when working near hot/cold surfaces





### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before removing the device, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment when removing the device



### **WARNING!**

#### **Risk of injury from media residue in the device!**

After the pipe system has been emptied, media residue can still be present inside the device. In the case of hazardous media, this could result in serious injuries.

- When removing (de-installing the device from the pipe system), always wear personal protective equipment.
- All requirements specified in the media safety data sheet must be observed in accomplishing the work task.
- Residue of hazardous media in the device can result in serious injuries.

## **Removing the device from the pipe system**

### **Personnel:**

- Qualified personnel

### **Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### **Tool:**

- Fixed spanner

- 1.** ▶ Loosen the adapter union of the pipe line using a suitable spanner. When doing so, lock the process connection or device body in place with a second spanner.
- 2.** ▶ Secure the device against falling and repeat Step 1 at the other process connection.

## **8.4 Disassembly**

To replace wear parts or to clean the device, the flow monitor must first be disassembled.

**WARNING!****Risk of injury due to incorrect disassembly!**

- The device may still contain media residue
- Wear personal protective equipment when working with dangerous media residue
- Improper disassembly may cause serious injuries if dangerous media is still present inside the device

**CAUTION!****Risk of injury due to incorrect disassembly!**

Incorrect disassembly may result in injuries.

- Before disassembling, ensure that the flow monitor has cooled down/warmed up to a temperature range between 0 and 40° C.
- Wear personal protective equipment to protect against hazardous media which may still be present inside the device.

**Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

**Personnel:**

- Qualified personnel

**Protective equipment:**

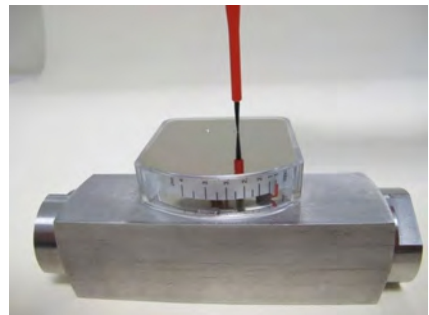
- Goggles
- Protective gloves

**Tool:**

- Flat-bladed screwdriver
- Fixed spanner
- Socket wrench

**Special tools:**

- Threaded ring insertion tool



*Fig. 32*

## Maintenance

Disassembly

1. ➤ Remove fixing screws from the display housing cover (Fig. 32)

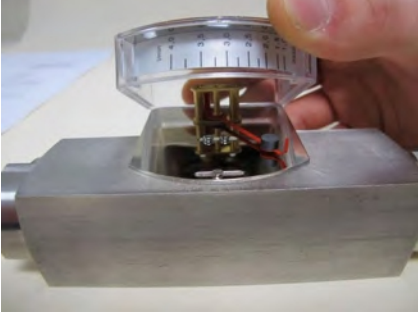


Fig. 33

2. ➤ Carefully remove the display housing cover plate and plastic housing from the display base plate by lifting straight up. (Fig. 33) Take care not to damage the pointer mechanism.



Fig. 34

3. ➤ Press out the display cover plate from the plastic housing (Fig. 34)

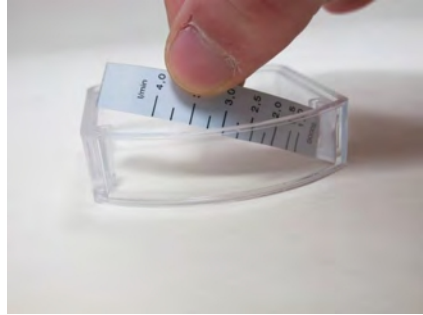


Fig. 35

4. ➤ Pull the scale support (with affixed scale) from the guides in the plastic housing (Fig. 35)

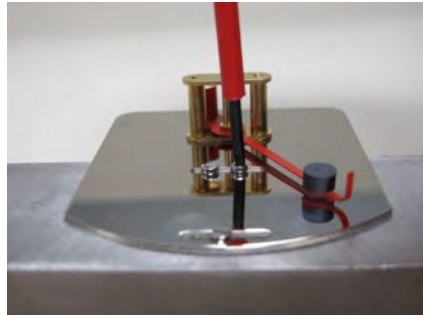


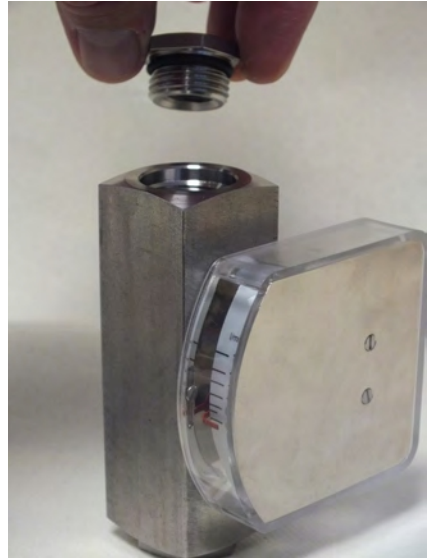
Fig. 36

5. ➤ Loosen fixing screws from the display base plate (Fig. 36) then remove the display base plate from the device.



*Fig. 37: Loosen process connection (outlet)*

- 6.** Loosen the process connection (outlet) (Fig. 37) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.



*Fig. 38: Remove the process connection (outlet)*

- 7.** Unscrew the process connection (outlet) from the device body (Fig. 38). If necessary, remove the O-ring from the process connection.



*Fig. 39: Insert threaded ring insertion tool (outlet)*

8. ➤ Insert the threaded ring insertion tool into the device outlet (Fig. 39) and turn until it rests in the keyway of the threaded ring



*Fig. 40: Loosen threaded ring (outlet)*

9. ➤ Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 40). Hold the device body in place using a proper sized spanner wrench.



Fig. 41: Remove threaded ring (outlet)

- 10.** ▶ Unscrew the threaded ring (outlet) from the device body (Fig. 41)



Fig. 42: Remove inner parts

- 11.** ▶ Carefully turn the device body 180° and remove the inner parts (float, magnets and spring) (Fig. 42)

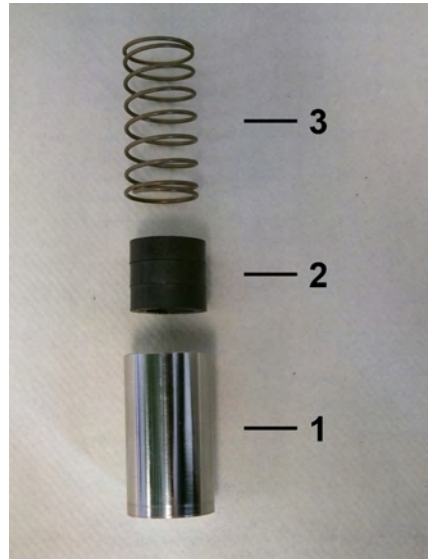


Fig. 43: Spring, magnets and float

- 12.** ▶ The inner parts of the flow monitor consist of the spring (Fig. 43/3), magnets (Fig. 43/2) and float (Fig. 43/1).



*Fig. 44: Loosen process connection (inlet)*

13. Loosen the process connection (inlet) (Fig. 44) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.



*Fig. 45: Remove process connection (inlet)*

14. Unscrew the process connection (inlet) from the device body (Fig. 45). If necessary, remove the O-ring from the process connection.



### O-ring replacement

*It is recommended that the O-rings be replaced during maintenance.*

## 8.5 Maintenance

## 8.5.1 Cleaning

It is the responsibility of the operator to establish appropriate intervals and procedures for cleaning the individual parts of the device. It must be ensured that the parts are not damaged during the cleaning process. When using cleaning agents, it must be ensured that these are not aggressive to the parts and that there will be no dangerous reactions with the media residue. Damaged parts must be replaced.



### **WARNING!**

#### **Risk of injury due to improper cleaning!**

The device may still contain media residue.

- To protect against hazardous media residue in the device, wear personal protective equipment
- Do not use cleaning agents which may lead to dangerous reactions with media residue
- All requirements specified in the safety data sheets must be observed when handling or otherwise using the medium
- Residue of hazardous media inside the device can cause serious injury



### **CAUTION!**

#### **Risk of injury due to damaged parts!**

If parts of the device are broken or damaged, they may cause injury due to sharp edges or splinters during the cleaning process.

- Damaged parts must be replaced
- Carefully clean the parts of the device, so as not to cause damage
- When cleaning, always wear appropriate personal protective equipment
- Incorrect disassembly can result in injuries



### Protective equipment:

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

## 8.5.2 Parts replacement

Depending on the operating conditions, wear parts such as O-rings, float or magnets may have to be replaced. Steps required to replace these parts correspond to those used when assembling the device ↪ *Chapter 8.5.3 "Assembly" on page 60.*

## 8.5.3 Assembly

After cleaning the individual components, the flow monitor must be reassembled.

### Personnel:

- Qualified personnel

### Tool:


- Flat-bladed screwdriver
- Torque screwdriver and assorted blades
- Fixed spanner
- Socket wrench
- Torque wrench

### Special tools:

- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator





*Fig. 46: O-ring (seal)*

1.  Carefully install the O-rings (Fig. 46/2) with the aid of the O-ring installation tool (Fig. 46) onto both process connections (inlet and outlet), so that they are properly seated in the O-ring grooves of the process connection (Fig. 47). When doing so, be careful not to overstretch the O-rings.



*Fig. 47: Properly positioned O-ring*


2.  Position the O-ring properly on the process connection (Fig. 47).
3.  Lubricate the O-rings lightly.



*A list of suitable lubricants is contained in the annex  
 ↳ Chapter 11.5 “Lubricants”  
 on page 81.*



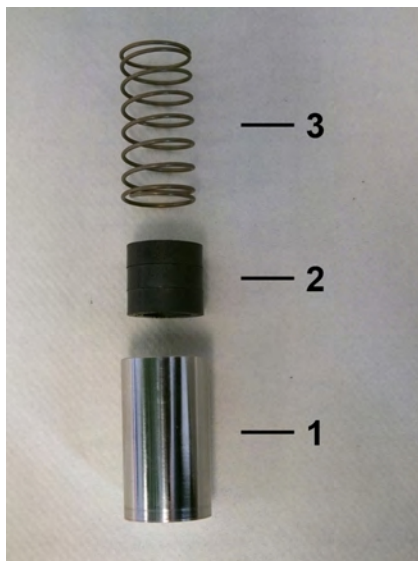
*Fig. 48: Insert process connection (inlet)*

4.  Insert the process connection (inlet) into the device body (inlet) (Fig. 48).



*Fig. 49: Tighten process connection (inlet)*

5. Using a proper sized fixed spanner, tighten the process connection (inlet). Hold the device body in place using a suitable fixed spanner (Fig. 49), and observe the proper torque (↳ *Chapter 11.1 "Tightening torque" on page 78*).



*Fig. 50: Inner parts*

6. Insert spring (Fig. 50/3) with magnets (Fig. 50/2) into the float (Fig. 50/1) ensuring proper magnetic pole orientation (north pole toward device outlet).



*Fig. 51: Insert inner parts*

- 7.** ➤ Insert float with magnets and spring into the device body (Fig. 51).



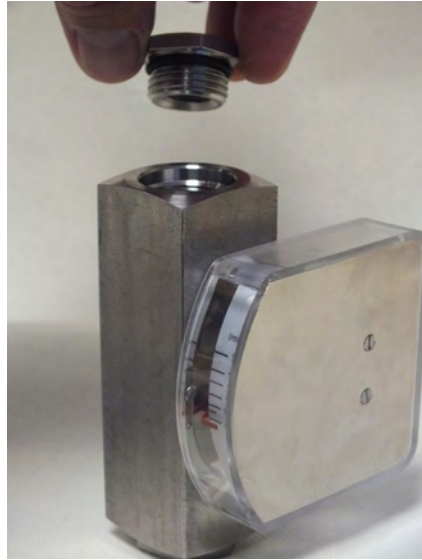
*Fig. 52: Insert threaded ring (outlet)*

- 8.** ➤ Insert the threaded ring (outlet) into the device body (outlet) (Fig. 52).



*Fig. 53: Seat threaded ring (outlet)*

9. Lightly seat the threaded ring (outlet) with the aid of the threaded ring insertion tool and tighten with a torque wrench (Fig. 53), observing the proper torque (↪ *Chapter 11.1 "Tightening torque" on page 78*).



*Fig. 54: Insert process connection (outlet)*

10. Insert the process connection (outlet) into the device body (outlet) (Fig. 54).

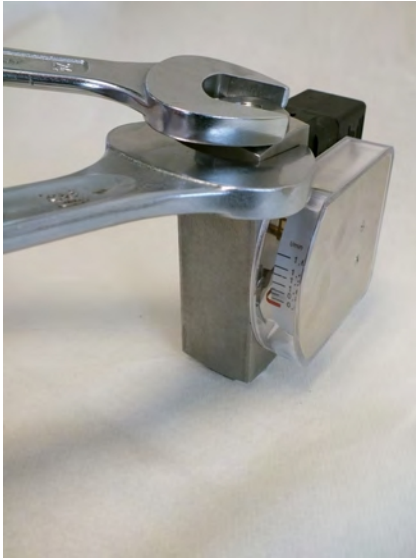


Fig. 55: Tighten process connection (outlet)

- 11.** ▶ Using a proper sized fixed spanner, tighten the process connection (outlet). Hold the device body in place using a suitable fixed spanner (Fig. 55), and observe the proper torque (↪ Chapter 11.1 “Tightening torque” on page 78).

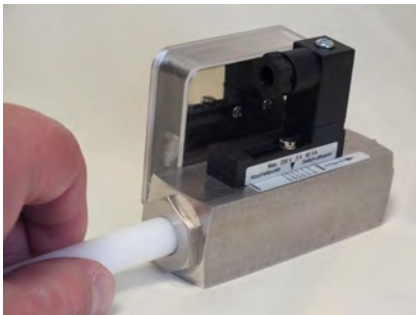


Fig. 56: Check for smooth operation

- 12.** ▶ Check the float for ease of movement (Fig. 56) by applying light pressure with the test rod.
- ⇒ If the float moves sluggishly, then disassemble the device
    - ↪ Chapter 9.2 “Disassembly” on page 70 and clean the float and device body bore.



*If the float is still sluggish after having been cleaned several times, contact the manufacturer.*

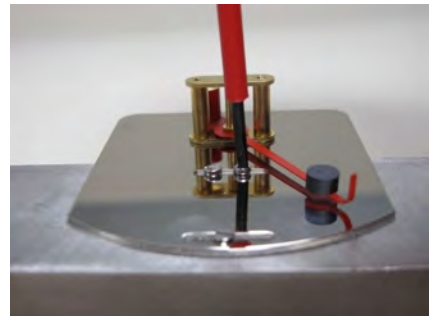


Fig. 57

- 13.** ▶ Position the display base plate onto the device body and lightly tighten the fixing screws so that the base plate can still be moved (Fig. 57). Make sure that the

countersunk head screw is used for the long groove (pointer end) and the cylinder head screws are used to secure the base plate middle.

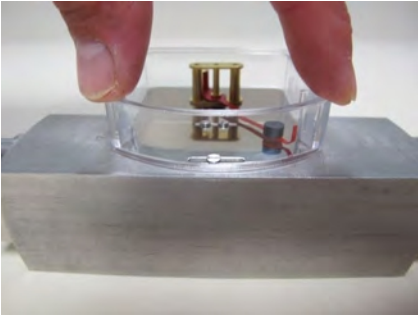


Fig. 58

14. Fit the plastic housing onto the display base plate and press down until it snaps into place. (Fig. 58)

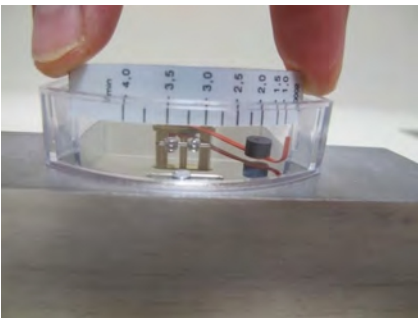


Fig. 59

15. Insert the scale support (with affixed scale) into the guides in the plastic housing (Fig. 59). Observe direction of flow (lowest scale value toward inlet side of the device).

16. Loosen, then remove the female socket and connect a continuity meter or other suitable test instrument to the pins of the switch contact. Note the pin assignment. For Normally Open Contact, assign PIN 1 and PIN 2, for Change-Over Contact, assign PIN 1 and PIN 3.
17. Loosen the set screws on the switch contact so that it can move freely.
18. Slowly push the switch contact in the opposite direction of flow until the contact closes. Now slowly push the switch contact in the direction of flow until the contact opens. Proceed as accurately as possible, as this affects the measurement accuracy of the device.
19. Secure the switch contact with the set screws, observing the proper torque (↪ *Chapter 11.1 "Tightening torque" on page 78*) while ensuring that the switch contact position does not change. The arrow on the switch contact label should now be aligned with the first scale graduation mark on the positioning aid label (adhesive label on the guide rail) or, respectively, the first scale graduation mark on the scale on the device body. If this is not the case, the switch contact label with arrow or the

positioning aid label and the label on the device body must be removed and repositioned. Parallax errors are to be avoided.

20. ▶ Loosen the switch contact set screws and adjust the switch contact to a graduation mark in the middle of the scale on the device body. Now tighten the set screws, observing the proper torque (☞ *Chapter 11.1 "Tightening torque" on page 78*).
21. ▶ Hold the device vertically and with the test rod, move the float in the flow direction until the switch contact switches (continuity meter). Now slowly return the float to its original position and, with the aid of the continuity meter, determine at which scale value the switch contact switches off.
22. ▶ Adjust the display base plate with attached plastic housing and scale so that the cut-off value on the display scale corresponds to the value on the scale on the device body. Align the display base plate perpendicular to the device body.
23. ▶ If the value on the display scale matches the value on the scale on the device body, secure the mounting screws of the display base plate, observing the proper torque (☞ *Chapter 11.1 "Tightening torque" on page 78*).

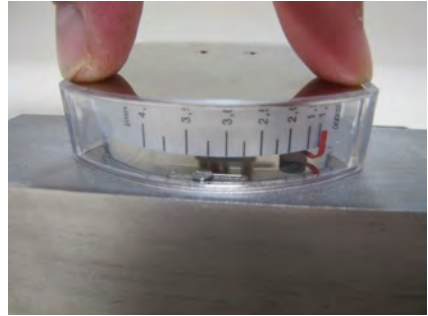


Fig. 60

24. ▶ Fit the display cover plate onto the plastic housing and carefully press down (Fig. 60) until it snaps into place.

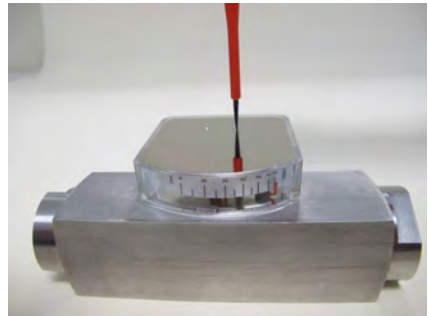


Fig. 61

25. ▶ Screw in and tighten the fixing screw of the display housing cover (Fig. 61), observing the proper torque (☞ *Chapter 11.1 "Tightening torque" on page 78*).



### 8.5.4 Switch contact replacement

#### Tool:

- Flat-bladed screwdriver
- Hex screwdriver



Fig. 62: Loosen female socket

1. ➤ Loosen the fixing screw of the female socket (Fig. 62) with a flat-bladed screwdriver.

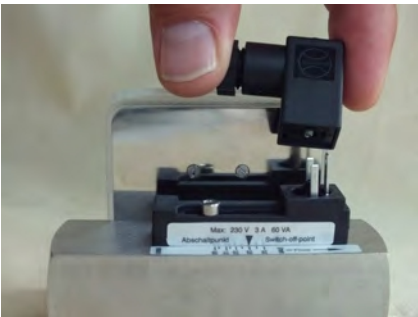


Fig. 63: Remove female socket

2. ➤ Remove the female socket and gasket (Fig. 63) by pulling upwards.

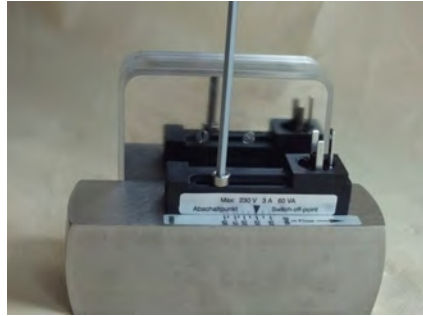


Fig. 64: Loosen set screw

3. ➤ Using a Hex screwdriver, (Fig. 64) loosen the set screw so that the switch contact can be removed.



Fig. 65: Remove switch housing

4. ➤ Remove the switch contact from the device body (Fig. 65).
5. ➤ Attach the new switch contact, making sure that the cylinder pin slides into the guide
6. ➤ Insert the set screw and lightly tighten to still allow the switch contact to move easily.

7. ► Connect a continuity meter. For Normally Open Contact (NOC), connect PIN 1 and PIN 2. For Change-Over Contact (COC), connect PIN 1 and PIN 3.
8. ► Slide the switch contact in the opposite direction of flow up to the stop. The switch contact must now be closed.
9. ► Slowly slide the switch contact in the direction of flow until the contact opens. This switch point should be set as accurately as possible because it affects the accuracy of the switchpoint adjustment scale values (If necessary, repeat steps 9 and 10).
10. ► Tighten the set screw (Fig. 64/1) observing the proper torque (☞ *Chapter 11.1 "Tightening torque" on page 78*)
11. ► Bond the enclosed rating plate with the setting arrow onto the switch contact so that the setting arrow is in alignment with the lowest scale mark. If a reference mark is present on the scale, (recognizable due to a thinner line width), then this is to be used as the reference mark. The bonding surface must be dry and free of grease.
12. ► Set the desired flow rate (cut-off point) using the scale on the device body.
13. ► Position the female socket and gasket, then tighten the fixing screw.

## 8.6 Measures to be taken after maintenance work

Take the following steps after completion of maintenance work and before switching on the device:

1. ► Check all previously loosened/ released screw connections for tightness.
2. ► Clean the work area and remove all residual materials, packaging, substances or spills.

# 9 Disassembly and disposal

After its period of useful life, the device must be disassembled and disposed of in an environmentally safe manner.

## 9.1 Safety



### WARNING!

#### Risk of injury if disassembled incorrectly!

Media residue, sharp edged components, pointed ends and corners on and in the device or on tools may cause injuries.

- Ensure that the site is sufficiently cleared before commencing work
- Always wear protective equipment when handling dangerous media residue
- Handle open, or sharp-edged components carefully
- Ensure that the workplace is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- Disassemble components professionally
- Secure components so that they do not fall or overturn
- In case of doubt, contact the manufacturer

## 9.2 Disassembly

Before starting disassembly:

- Remove operating materials and packaging and dispose of properly.

### Personnel:

- Qualified personnel

### Protective equipment:

- Protective gloves
- Goggles

1. ➤ Remove the device from the pipeline (↪ *Chapter 8.3 “Removal from the pipe system” on page 51*)
2. ➤ Disassemble the device (↪ *Chapter 9.2 “Disassembly” on page 70*)
3. ➤ Clean components properly and remove residue
4. ➤ Dispose properly

## 9.3 Return Materials

### 9.3.1 Return Materials Authorization

For products being returned, regardless of the reason, the currently valid provisions of the returns policy set by Profimess will apply. Return shipments which do not comply with the returns policy may be refused by Profimess at the expense of the consignor.

## 9.4 Disposal

If no return or disposal agreement has been made then recycle disassembled components:

- Scrap metals
- Recycle plastic elements
- Dispose of the remaining components according to their material properties

### **!** NOTICE!

#### **Danger to the environment due to incorrect disposal!**

Potential risk to the environment may arise due to incorrect disposal.

- Have electrical scrap, electronic components, lubricants and other supplies disposed of by approved specialists
- In case of doubt, get information on environmentally safe disposal from the local authority or special disposal expert

# 10 Technical data

## 10.1 Device data plate

The data plate is on the mechanical part of the flow monitor/flow meter and contains the following information:

1. Ordering number
2. Operating range
3. Process connection
4. Serial number
5. Special options

## 10.2 Switch contact data plate

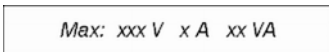


Fig. 66: Switch contact data plate

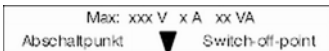
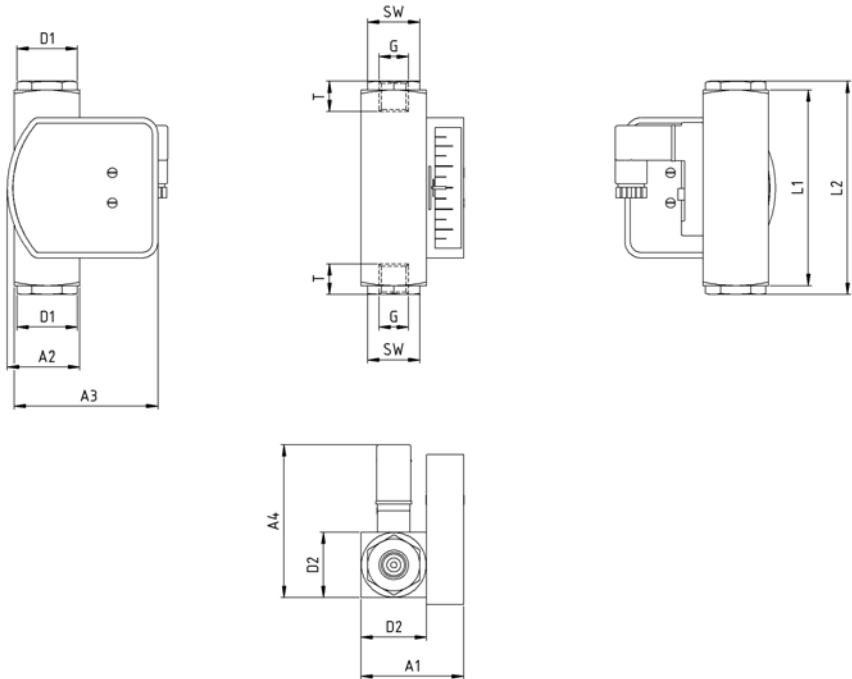


Fig. 67: Switch contact data plate with positioning arrow

The data plate is on the switch contact housing and provides the following information:

- maximum voltage
- maximum current
- maximum power
- positioning arrow for cut-off point

### 10.3 Dimension sheet



## Technical data

General specifications

### 10.4 General specifications

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	1/4	8	24	90	98	15
	1/2	15	-	90	-	15
	3/8	10	24	90	119	12,5
SW-08	1/2	15	-	90	-	15
SW-08	1/2	15	-	90	-	15

Type	Overall dimensions (mm)							
	G *	D1	D2	A1	A2	A3	A4	weight (g) **
SW-08	1/4	27,5	30	47	33	66	ca. 70	620
	1/2	-	30	47	33	66	ca. 70	570
	3/8	27,5	30	47	33	66	ca. 70	670
SW-08	1/2	-	30	47	33	66	ca. 70	570
SW-08	1/2	-	30	47	33	66	ca. 70	570

\* NPT thread on request

\*\* Sealed-in cable weight, 2m ca. 80g

## 10.5 Electrical specifications

### Change-Over Contact (COC)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, Maximum	50	VA
Minimum load	3	VA

### Normally Open Contact (NOC)

Data	Value	Unit
Voltage	230	V
Current, maximum	3	A
Power, maximum	60	VA

### Change-Over Contact (COC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	125	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA



## Technical data

Operating data

### Normally Open Contact (NOC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	125	V
Current, maximum	3	A
Power, maximum	60	VA

### Change-Over Contact (COC) SPS

Data	Value	Unit
Voltage	250	V
Current, maximum	1	A
Power, maximum	60	VA

## 10.6 Measuring ranges

### 10.6.1 Standard measuring ranges

Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
	l/min	gph	gpm
SW-08.X.X.1.03.	0,5 – 1,6	8–25,5	
SW-08.X.X.1.04.	0,8–3	13–48	
SW-08.X.X.1.05.	2–7	32–111	

\* The specified data are switch-off points (other switch ranges are available on request).

## 10.7 Operating data

Description	Value	Unit
Max. operating pressure	300 (brass) / 350 (stainless steel)	bar

**Technical data**

Operating data

Pressure loss	0,02 – 0,2	bar
Viscosity range	30 - 600	cSt
Max. media temperature	120 (optional: 160)	°C
Measuring accuracy	± 10 % of full scale value	
Min. media temp. It must be ensured that the medium does not freeze.	-20	°C

The devices in the SW-08 series are not suitable for use in explosion hazard zones.

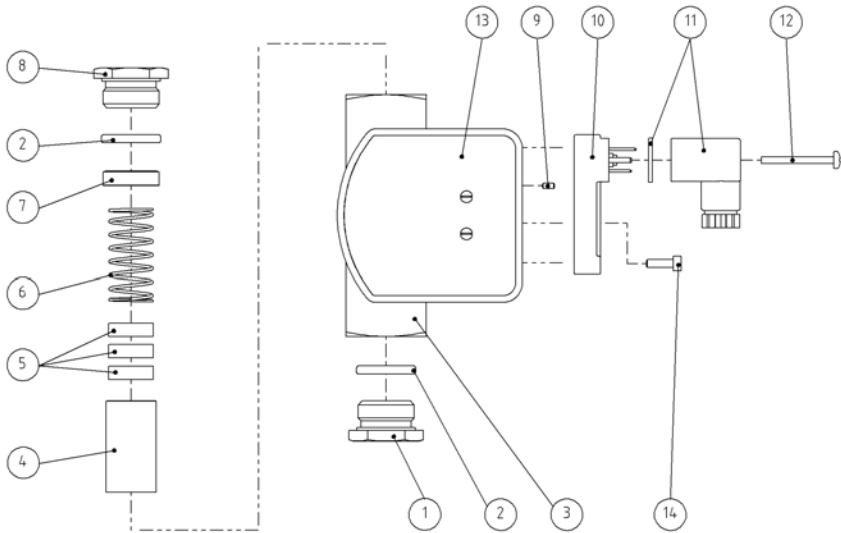
# 11 Annex

## 11.1 Tightening torque

Component/function	Description	Size	Torque	Number
Threaded ring	Threaded ring (outlet)	G1/2"	5 Nm	1
Connection fitting	Process connection (inlet/outlet)	G1/2"	40 Nm	2
Display base plate (slot end)	countersunk screw	M2x4	0,4 Nm	1
Display base plate	slotted cylinder-head screw	M2x3	0,4 Nm	2
Display cover plate	countersunk screw	M2x4	0,4 Nm	2
Switch contact	Cylinder head screw	M3x10	0,4 Nm	1

## 11.2 Replacement parts

The following replacement parts drawing provides an example of the construction of a SW-08 type flow monitor. The actual configuration may vary depending on the model.



Item	No. of pieces	Description
1	1	Process connection (inlet)
2	2	O-ring (seal)
3	1	Device body
4	1	Float
5	3	Magnets
6	1	Spring
7	1	Threaded ring
8	1	Process connection (outlet)

Item	No. of pieces	Description
9	1	Cylinder pin (switch contact)
10	1	Switch contact with male connector
11	1	Female socket and gasket
12	1	Fixing screw (female socket)
13	1	Display, mechanical
14	1	Set screw (switch contact)

### 11.3 Tools

The following tools are required:

#### Tools

- Fixed spanner 24, 30 mm
- Flat-bladed screwdriver, width of blade 5,5 mm
- Flat-bladed screwdriver, width of blade 3,5 mm
- Torque screwdriver and corresponding blades
- Socket wrench 1/2 " and sockets
- Torque wrench 1/2 "

#### Special tools

- Threaded ring insertion tool A-2
- Test rod
- O-ring installation tool
- Magnetic pole tester

### 11.4 Sealant



*Before using a sealant, ensure that it is compatible with the media used and that it can be employed under the given operating conditions.*

- Ensure proper seal
- Use a suitable sealant. Liquid sealants will damage the flow monitor
- Always follow the sealant manufacturer's instructions

## 11.5 Lubricants



*Before using a lubricant, always make sure that it is compatible with the operating medium.*

For the proper mounting of O-rings, an O-ring installation tool may be purchased from the manufacturer.

The following lubricants are suitable to facilitate installing the O-rings:

Lubricant	O-ring material		
	NBR	EPDM	FKM
Glycerine*	suitable	suitable	suitable
Soapy water	suitable	suitable	suitable

\* Glycerine must not be used if the device is used for sulfuric acid and/or nitric acid.



**Profimess GmbH  
Twischlehe 5  
D-27580 Bremerhaven**

# **Operating instructions**

**SW-08 (1“)**

**Variable Area Flowswitch**

Status: February 2015

Technical modifications reserved

Profimess GmbH

Twischlehe 5

27570 Bremerhaven

Germany

Telephone: +49 471 98 24 - 151

Fax: +49 471 98 24 - 152

email: [info@profimess.de](mailto:info@profimess.de)

Internet: [www.profimess.com](http://www.profimess.com)



These instructions facilitate the safe and efficient handling of a flow monitor (referred to as "device" in the following). The instructions are an integral part of the device and must be kept within easy reach for the personnel in the immediate vicinity of the device at all times. Personnel must carefully read and understand these instructions before commencing all work. The basic requirement for safe work is adherence to all safety and handling instructions stipulated in these instructions. The local accident-prevention regulations and general safety standards and regulations for the field of application of the device also apply. Illustrations in these instructions are provided to aid general understanding and might deviate from the actual model. No claims can be derived from any such differences.

### Limitations of liability

All details and instructions in this manual have been compiled under consideration of the valid standards and regulations, the current state-of-technology and our many years of knowledge and experience. The manufacturer does not accept any liability arising from:

- non-observance of any details in these instructions
- improper use of the device, or use that is not in accordance with these instructions
- use of non-trained personnel

- unauthorized retrofitting or technical changes that have not been authorized by the manufacturer
- use of non-approved spare parts

The duties and obligations agreed upon in the delivery contract apply in full, as well as the general terms and conditions, the terms of delivery by the manufacturer and the valid legal regulations applicable at the conclusion of the contract.

### Copyright

These operating instructions are protected by copyright.

Except for internal purposes, transfer of these instructions to third-parties, copying them in any way – even in part – as well as dissemination and/or communication of their content is forbidden without prior written authorization from PROFIMESS ("manufacturer"). Violations are subject to claims for indemnification. The manufacturer reserves the right to assert additional claims.

Copyright is the property of the manufacturer.

# Table of contents

<b>1</b>	<b>Overview</b> .....	<b>7</b>
	1.1 Short description.....	7
	1.2 Warranty and guarantee provisions.....	7
	1.3 Customer service.....	7
<b>2</b>	<b>Safety</b> .....	<b>8</b>
	2.1 Explanation of symbols.....	8
	2.2 Correct use in accordance with these instructions.....	10
	2.3 Special precautions.....	11
	2.3.1 Hazards from electrical current.....	11
	2.3.2 Mechanical hazards.....	12
	2.3.3 Hazards from high or low temperatures.....	13
	2.3.4 Radiation hazards.....	13
	2.3.5 Hazards caused by media.....	14
	2.4 Personnel requirements.....	14
	2.5 Personal safety equipment.....	15
	2.6 Protective systems.....	16
	2.7 Spare parts.....	16
	2.8 Environmental protection.....	17
	2.9 Responsibility of the owner.....	17
<b>3</b>	<b>Design and function</b> .....	<b>20</b>
	3.1 Overview.....	20
	3.2 Device description.....	20
	3.3 Component description.....	21
<b>4</b>	<b>Transport, packaging and storage</b> .....	<b>22</b>
	4.1 Safety instructions for transport.....	22
	4.2 Transport inspection.....	22
	4.3 Packaging.....	22
	4.4 Symbols on the shipping box.....	23
	4.5 Storage.....	23
<b>5</b>	<b>Installation and initial startup and Operation</b> .....	<b>25</b>
	5.1 Safety.....	25

5.2	Requirements at the place of installation.....	25
5.3	Preparatory work.....	26
5.4	Installation in the pipe system.....	30
5.5	Initial startup.....	34
5.6	Electrical connection.....	35
5.6.1	Connector DIN 43650.....	36
5.6.2	Plug connector M12x1.....	37
5.6.3	Cable.....	37
5.6.4	Degree of protection (IP-Code).....	38
5.7	Grounding the device.....	38
5.8	Plug connection.....	38
5.9	Contact protection measures.....	40
<b>6</b>	<b>Operation.....</b>	<b>43</b>
6.1	Switch point adjustment.....	43
6.2	Checking the flow.....	45
<b>7</b>	<b>Troubleshooting.....</b>	<b>46</b>
7.1	Safety.....	46
7.2	Troubleshooting guide.....	48
<b>8</b>	<b>Maintenance.....</b>	<b>50</b>
8.1	Safety.....	50
8.2	Maintenance plan.....	50
8.3	Removal from the pipe system.....	51
8.4	Disassembly.....	52
8.5	Maintenance.....	58
8.5.1	Cleaning.....	58
8.5.2	Parts replacement.....	59
8.5.3	Assembly.....	59
8.5.4	Switch contact replacement.....	65
8.6	Measures to be taken after maintenance work.....	68
<b>9</b>	<b>Disassembly and disposal.....</b>	<b>69</b>
9.1	Safety.....	69
9.2	Disassembly.....	69

9.3	Return Materials.....	70
9.3.1	Return Materials Authorization.....	70
9.4	Disposal.....	70
<b>10</b>	<b>Technical data.....</b>	<b>71</b>
10.1	Device data plate.....	71
10.2	Switch contact data plate.....	71
10.3	Dimension sheet.....	72
10.4	General specifications.....	73
10.5	Electrical specifications.....	76
10.6	Measuring ranges.....	77
10.6.1	Standard measuring ranges.....	77
10.7	Operating data.....	78
<b>11</b>	<b>Appendix.....</b>	<b>79</b>
11.1	Tightening torque.....	79
11.2	Replacement parts.....	79
11.3	Tools.....	81
11.4	Sealant.....	81
11.5	Lubricants.....	82

# 1 Overview

## 1.1 Short description

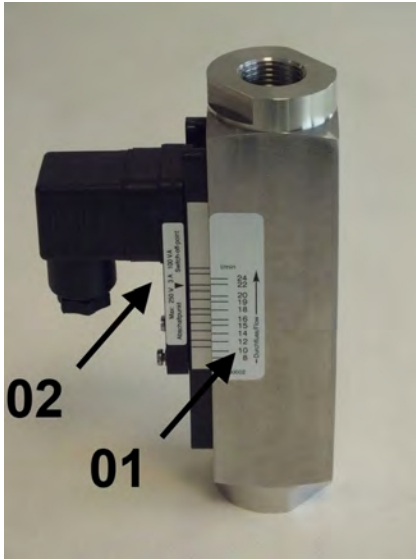


Fig. 1: SW-08 flow monitor

- 01 Switch point adjustment scale
- 02 Switch contact with female socket or sealed-in cable

The flow monitor SW-08 monitors the continuous flow of liquids. It is designed for installation in pipe systems.

A float inside the device is moved by the medium flowing through it. The desired switch point can be set on the switch point adjustment scale, whereby the arrow on the switch contact is aligned to the desired volume flow value on the switch point adjustment scale.

External measuring devices can be connected at the socket.

## 1.2 Warranty and guarantee provisions

Warranty and guarantee provisions are contained in the general terms and conditions of the manufacturer.

## 1.3 Customer service

For technical information, please contact our customer service department (for contact details, see Page 2).

Furthermore, our staff is always interested in receiving new information and experiences gained from application of the device, which might be useful in improving our products.

## 2 Safety

This chapter provides an overview of important safety aspects required for optimum protection of personnel as well as for safe installation and safe operation of the device.

Non-observance of the handling and safety instructions listed in this manual may result in hazardous/dangerous situations and in damage to property.

### 2.1 Explanation of symbols

#### Safety instructions

Safety instructions in this manual are marked by symbols. The safety instructions are preceded by signal words that indicate the level of danger/hazard.

To prevent accidents or injuries to persons as well as damage to property, always observe the safety instructions and proceed carefully.

#### **DANGER!**

This combination of symbol and signal word indicates an immediate, dangerous situation that results in death or serious injuries if it is not avoided.

#### **WARNING!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in death or serious injury if it is not avoided.

**CAUTION!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in minor or slight injuries if it is not avoided.

**NOTICE!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in damage to property and to the environment if it is not avoided.



Designates step-by-step handling instructions

⇒ Designates a state or an automatic sequence as a result of a specific operating step

■ Designates randomly ordered enumerations and list entries

↪ “*Signs used in these instructions*” on page 9, designates references to chapters in these instructions

## Tips and recommendations



*This symbol emphasizes useful tips and recommendations as well as information for efficient and failure-free operation.*

## Signs used in these instructions

The following signs and highlighting are used in these instructions to identify handling instructions, the description of results, lists/enumerations, references and other elements:

## 2.2 Correct use in accordance with these instructions

The device is designed and constructed exclusively for the intended use described herein.

### Correct use in non-hazard areas

The flow monitor serves exclusively to monitor the continuous flow of liquids within a temperature range of -20 °C to 120 °C (optional: 160 °C) at a maximum operating pressure of: 250 bar (brass version) and 300 bar (stainless steel version).

### Correct use in explosion-hazard zones

For employment in explosion-hazard zones, changed conditions apply for the intended use.

The intended use in explosion-hazard zones is described in the Operating Instructions for "SW-08 (1") Module ATEX" .

Intended use in explosion-hazard zones includes the observance of all specifications in these Operating Instructions, as well as those for "SW-08 (1") Module ATEX ".

Any additional or different application, above and beyond the correct use in accordance with these instructions, is deemed as incorrect use.

### **WARNING!**

#### **Danger due to incorrect use!**

Incorrect use of the flow monitor may result in dangerous situations.

- Use the flow monitor only within the stipulated performance limits
- Do not subject the flow monitor to severe temperature fluctuations
- Do not use the flow monitor with quick acting valves
- Do not use the flow monitor with solenoid valves
- Do not subject the flow monitor to vibrations
- Do not subject the flow monitor to pressure surges
- Do not use the flow monitor with media containing solids or abrasives
- Only use the flow monitor with media previously approved by the manufacturer
- Do not use the flow monitor as the sole monitoring device to prevent dangerous conditions
- Do not install the flow monitor as a load bearing part within a pipeline system
- The flow monitor must be installed so that it is protected from damage by mechanical force. If necessary, install an appropriate impact protection device.



All claims for damages due to incorrect use are excluded.

## 2.3 Special precautions

The following section lists residual risks that might arise from the device.

To reduce health risks and prevent dangerous situations, observe the safety instructions listed here as well as the safety instruction in the other chapters of these Operating Instructions.

### DANGER!

**Employment of the device in explosion-hazard zones requires the observance of the Operating Instructions for "SW-08 (1“) Module ATEX" including all hazard statements and warnings, therein.**



*These Operating Instructions cannot cover all conceivable dangers because many dangers arise, not from the device itself, but from the respective media flowing through it. Always observe the appropriate safety data sheets when using hazardous media!*

## 2.3.1 Hazards from electrical current

### Electrical current

#### DANGER!

#### **Danger to life from electrical current!**

There is an immediate risk to life from electrocution on touching live parts. Damaged electrical insulation or components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system.
- If the insulation is damaged then immediately switch off and have repairs carried out.
- Before commencing work on live parts of the electrical systems and operating equipment, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity

- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 2.3.2 Mechanical hazards

 **WARNING!**

**Risk of injury due to fractured housing and leakage!**

Unauthorized temperatures or excessive pressure may cause the flow monitor body or the process connections to burst. Injuries may be caused by flying parts and escaping media.

- Keep within the stipulated operating conditions
- Wear personal protective equipment
- Avoid severe temperature fluctuations
- Avoid pressure surges

 **CAUTION!**

**Risk of injury on sharp edges and pointed corners!**

Sharp edges and pointed corners can cause abrasions and skin cuts.

- Proceed with caution when working near sharp edges and pointed corners
- If in doubt, wear protective gloves

## 2.3.3 Hazards from high or low temperatures

### Hot or cold surfaces

#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Surfaces of components may heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burning/freezing.

- Always wear temperature-resistant protective work clothing and protective gloves when working near hot/cold surfaces
- Before commencing any work, make sure that all surfaces have been cooled down or warmed up to ambient temperature

## 2.3.4 Radiation hazards

### Strong magnetic fields

#### **WARNING!**

##### **Danger to life from strong magnetic fields!**

Strong magnetic fields may cause severe injuries or even be fatal, as well as cause considerable damage to property.

- Persons with pacemakers must not be located in the vicinity of the device. This could impair the function of the pacemaker
- Persons with metal implants must not be located in the vicinity of the device. Implants can heat up or be attracted magnetically
- Keep ferromagnetic materials and electromagnets away from the magnetic source. These materials could be attracted and fly through the room, thereby injuring or even killing persons. Minimum clearance: 3 m
- Remove and put away metal objects before maintenance work (jewelry, watches, writing implements, etc.)
- Do not place any electronic devices within the vicinity of the magnetic source. These could be damaged

- Do not place any electronic storage media, credit cards, etc. within the vicinity of the magnetic source. Data could be deleted

### 2.3.5 Hazards caused by media

#### Hazardous media



#### **WARNING!**

#### **Risk of injury from hazardous media!**

If the flow monitor is used for toxic, corrosive or very hot/cold media then there is a risk of serious injury if the media escapes.

- Observe details in the safety data sheet of the media
- Comply with the safety, accident prevention and environmental protection regulations appropriate to the media used
- Wear personal protective equipment in accordance with the safety data sheet

## 2.4 Personnel requirements



#### **WARNING!**

#### **Risk of injury due to use of insufficiently trained and qualified personnel!**

If unqualified personnel work on the device or are located within its hazard zone, dangers arise which may result in serious injuries and considerable damage to property.

- All work must be performed by qualified personnel only.
- Keep unqualified personnel away from hazard zones.

Authorized personnel is to be restricted to those persons who can be expected to carry out their work reliably. Persons whose ability to respond is influenced, e.g. by drugs, alcohol or medication, are not authorized.

Observe the age and occupational regulations at the site when choosing personnel.

The following lists the personnel qualifications for the various areas of activity:

### **Qualified electrician**

Due to specialized training, knowledge and experience as well as knowledge of the relevant standards and regulations, the qualified electrician is able to independently perform work on the electrical systems as well as to detect and avoid possible risks and dangers.

Additionally, the electrician must provide proof of his/her professional qualification that certifies his/her ability to perform work on electrical systems.

The qualified electrician must fulfill the requirements contained in the valid legal accident-prevention regulations.

### **Qualified personnel**

Due to their specialized training, knowledge and experience as well as their knowledge of the relevant standards and regulations, qualified personnel are able to independently carry out the work assigned to them as well as to detect and avoid possible risks and dangers.

## **2.5 Personal safety equipment**

Personal safety equipment is used to protect personnel from hazards/dangers that might impair their safety or health during work.

When performing the various tasks at, and with the device, personnel must wear personal safety equipment. Special reference is made of this in the individual chapters within these Operating Instructions. The following provides a description of the personal safety equipment:

- Always put on the appropriate personal safety equipment required in the various chapters of these Operating Instructions before commencing work.
- Comply with the personal safety equipment instructions posted within the work area.

### **Description of personal safety equipment**

#### **Goggles**



The goggles are used to protect the eyes from flying debris and splashing fluid.

#### **Protective gloves**



Protective gloves protect the hands from friction, burns, grazing, abrasion, surface cuts or deeper injuries, as well as from direct contact with hot or cold surfaces.

**With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.**

The protective equipment is used to protect against hazardous media leaks and hazardous media residue in the device.

## 2.6 Protective systems

### **Integration within an emergency-stop concept is required**

The device is designed for use as a part of a machine or system. It does not have its own controller and does not have an autonomous emergency-stop function.

Before starting up the device, install the emergency-stop equipment and incorporate it into the safety chain of the machine or system.

Connect the emergency-stop equipment so that if there is an interruption in the power supply or in the activation of the power supply after an interruption, dangerous situations are excluded for persons and valuables.

The emergency-stop equipment must always be freely accessible.

## 2.7 Spare parts



### **WARNING!**

#### **Risk of injury due to use of incorrect spare parts!**

Use of incorrect or faulty spare parts may result in dangers to personnel as well as damages, malfunctions or total failure.

- Only use original spare parts from the manufacturer or approved by the manufacturer.
- Always contact the manufacturer in case of doubt.

Always purchase spare parts from an authorized dealer or directly from the manufacturer (For contact details, see Page 2).

The spare parts list is in the annex.

## 2.8 Environmental protection

### **! NOTICE!**

#### **Risk to the environment due to improper handling of environmentally hazardous substances!**

Serious environmental damage can result if substances harmful to the environment are handled incorrectly, especially if they are disposed of improperly.

- Always observe the instructions listed below on the handling and disposal of substances harmful to the environment.
- If harmful substances are released into the environment, take immediate countermeasures. If there is doubt, contact the local authorities, inform them of the damage and request information on suitable countermeasures to be taken.

### **Cleaning fluids**

Solvent-based cleaning fluids contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

### **Lubricants**

Lubricants such as greases and oils contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

## 2.9 Responsibility of the owner

### **Owner**

The owner is the person who operates the device himself for business or commercial purposes or who cedes such use/application to a third-party and who, during operation of the device, has full legal product stewardship for protection of the user, the personnel or third-parties.

### **Duties of the owner**

The device is used in the commercial sector. The owner of the device is therefore subject to legal obligations pertaining to work safety.

In addition to the safety instructions contained in these Operating Instructions, the safety, accident prevention and environmental protection regulations applicable to the field of application of the device must be observed.

In particular, this includes:

- The owner must inform himself regarding the valid health and safety regulations and must carry out a risk assessment to additionally determine the risks resulting from the special work conditions arising at the location at which the device is used, especially in regard to the media used. He must then implement these within Operating Instructions for use of the device.
- The "Occupational Health and Safety Act" of 1970 stipulates that it is the duty of the owner to provide a safe workplace. He must hereby ensure that the device is operated and maintained compliant to valid commercial, industrial, local, federal and state laws, standards and regulations.
- Appropriate to the working conditions and the media used, the owner must affix signs within the working area that inform the user of the hazards and dangers present.
- During the entire period of use of the device, the owner must check periodically to ensure that the Operating Instructions correspond to the current state of regulations, and he must make adjustments as necessary.

- The owner must clearly regulate and determine responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The owner must fit/retrofit suitable safety equipment within the complete plant/system.
- The owner must ensure that all staff/personnel have thoroughly read and understand these instructions before handling the device. Additionally, he must train the personnel at regular intervals and warn them of dangers.
- The owner must provide the personnel with the required safety equipment and must instruct them that its wear is mandatory.

Additionally, the owner is responsible for ensuring that the device is always kept in a technically perfect condition. The following therefore applies:

- The owner must implement suitable safety measures, appropriate to the media used.
- Different media have different severities of influence on the soiling and wear of/to the device. The owner must set suitable maintenance intervals, depending on the media flowing through the device.



- The owner must ensure that the maintenance intervals described in these Operating Instructions are adhered to at all times.
- The owner must ensure that the device is completely free of any residual media before disposal. Remains of corrosive or toxic materials must be neutralized.

# 3 Design and function

## 3.1 Overview

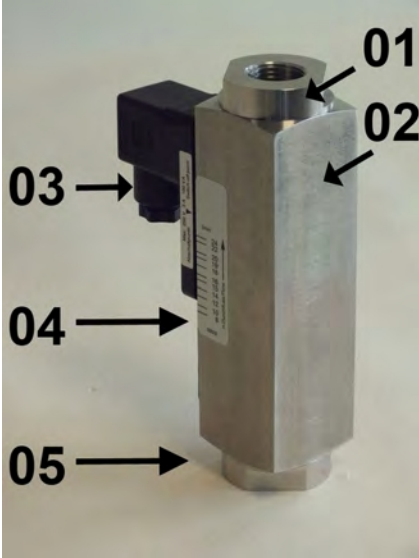


Fig. 2: Front view

- 01 Process connection (outlet)
- 02 Device body
- 03 Switch contact and female socket or switch contact with cable
- 04 Switchpoint adjustment scale
- 05 Process connection (inlet)

## 3.2 Device description

SW-08 flow monitors work according to the functional principle of the variable area flow meter. The flow monitor is installed into a pipe system and measures the flow rate of the medium flowing through the pipe system.

A float inside the flow monitor is moved by the flowing medium. A magnetic field is generated by the magnets inside the float. The position of the float is detected by a switch contact. The desired switch point can be set on the switch point adjustment scale by moving the switch contact.

Applications for SW-08 flow monitors are for example, lubricating circuits. The volumetric flow of the lubricating medium is monitored by the flow monitor to ensure it is high enough for proper lubrication. If the flow through the flow monitor drops below the threshold preset by the operator, the switch contact switches (Change-over Contact) or opens the contact (Normally Open Contact).

### 3.3 Component description

#### Switch contact

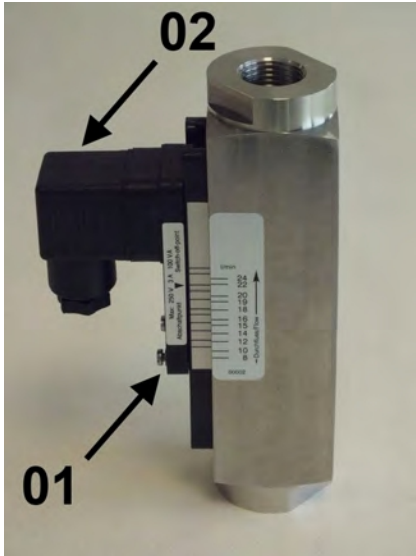


Fig. 3: Switch contact and female socket

A potential-free Reed contact is cast into the switch contact (Fig. 3/01). The device is supplied with a connector (Fig. 3/02).

#### Switch point adjustment scale

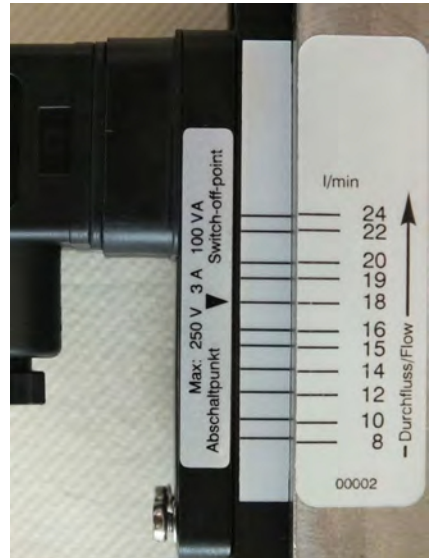


Fig. 4: Switch point adjustment scale SW-08

A measuring scale is applied to the device body, to which the desired switch point can be adjusted.

## 4 Transport, packaging and storage

### 4.1 Safety instructions for transport

#### Improper transport

#### **!** NOTICE!

#### **The device could be damaged if transported improperly!**

Objects to be transported may fall or overturn if transported incorrectly. This can result in damage to the device and/or property.

- Proceed carefully when unloading transported packages, both on delivery and when transporting in-house. Observe the symbols and instructions on the shipping box
- Only remove packaging immediately before assembly

### 4.2 Transport inspection

On delivery, make an immediate check for completeness and check for transport damages.

If there are any visible external transport damages then proceed as follows:

- Do not accept the delivery
- Note the damage in the shipping documents or on the delivery note of the transporter and have the driver confirm by signature
- Initiate a claim for damages



*Make a claim for each fault as soon as it is detected. Claims for damages can only be invoked within the valid claim periods.*

### 4.3 Packaging

#### About packaging

The packaging serves to protect the individual components from transport damages, corrosion and other damages until they are installed. Do not discard the packaging and only remove the device from the shipping box immediately before installation.

## Handling packaging materials

Dispose of packaging material in accordance with the valid legal regulations and local ordinances.

### ! NOTICE!

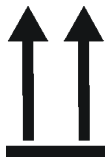
#### **Danger to the environment due to incorrect disposal!**

Packaging is made of valuable raw materials and can be reused in many cases or usefully processed and recycled. Improper disposal of packaging materials may pose a danger to the environment.

- Dispose of packaging material in an environmentally safe manner
- Comply with the local disposal regulations. If necessary, have the packaging disposed of by approved specialists.

## 4.4 Symbols on the shipping box

Top



The arrowheads indicate the top side of the package. They must always point upwards, otherwise the content may be damaged.

## Fragile



Designates packages with breakable or damageable contents.

Handle the package carefully and do not allow it to fall or be subjected to jarring or severe vibration.

## 4.5 Storage

### Storing the packages

Store the packages under the following conditions:

- Do not store in the open
- Store dry and dust-free
- Do not subject to any aggressive media
- Protect from direct sunlight
- Avoid mechanical vibrations and shocks
- Storage temperature: 0 to 35 °C
- Relative humidity: max. 60 %
- Do not stack
- If storing for longer than 3 months, regularly check the general condition of all parts as well as of the packaging.

## Transport, packaging and storage

Storage



*Storage instructions in addition to the instructions listed here may be listed on the packages. Follow these instructions also.*

# 5 Installation and initial startup and Operation

## 5.1 Safety

### Incorrect installation and initial startup



#### **WARNING!**

#### **Risk of injury due to incorrect installation and initial startup!**

Incorrect installation and initial startup may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared of obstructions before commencing work
- Handle open or sharp edged components carefully
- Ensure that the assembly location is orderly and clean! Parts and tools lying about or on top of each other are potential causes of accidents
- Assemble components properly. Observe the stipulated tightening torque of screws
- Before initial startup, make sure that all installation work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

### Safeguard against restart



#### **WARNING!**

#### **Danger to life due to unauthorized restart!**

There is a risk of severe or even fatal injuries from unauthorized restart of the power supply during installation.

- Before commencing work, switch the power supply off to the whole system/plant and secure against restart

## 5.2 Requirements at the place of installation

The place of installation must meet the following criteria:

- The device must not be under water.
- The surrounding area must be illuminated sufficiently.
- There must be sufficient space to prevent accumulation of trapped heat.
- The device must not be installed as a supporting part in a pipe construction.
- The device may not have anything affixed to, or suspended from it.

- The flow monitor must be installed in such a way as to preclude damage by outside force. It must be ensured that the flow monitor cannot be damaged. If necessary, install an appropriate impact protection device.
- External magnetic fields will influence the switch contact. Keep sufficient distance to magnetic fields (e.g. electric motors).
- Piping, process connections or supports made from ferromagnetic material influence the magnetic field of the device. Keep a space of minimum 100mm to those materials (e.g. steel).

### **WARNING!**

#### **Danger due to incorrect installation!**

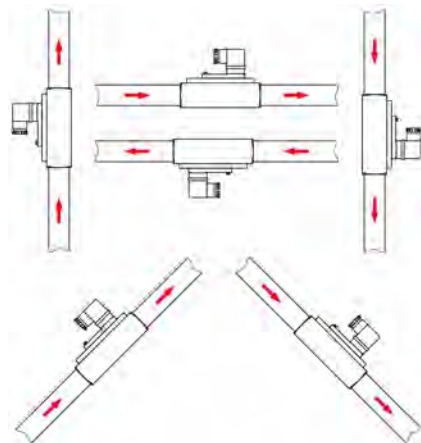
If the criteria listed above are not met when installing the flow monitor, dangerous/hazardous situations may arise.

- Do not install the flow monitor as a supporting part in a pipe system
- Do not use the flow monitor with quick-acting valves
- Do not use the flow monitor with solenoid valves

## 5.3 Preparatory work

The following criteria must be met during installation to ensure correct functioning of the flow monitor:

### Installation position/direction of flow



*Fig. 5: Installation position/direction of flow*



Only install the flow monitor in one of the positions displayed in the drawing. The medium must flow in the direction of the arrow (from a low to a high scale value).

### Unimpeded flow sections

#### **! NOTICE!**

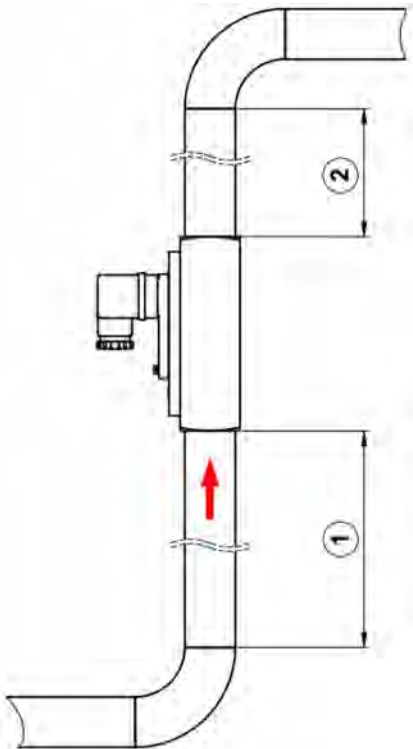
#### **Measuring inaccuracy due to incorrect installation!**

The measuring accuracy of the flow monitor is influenced by its position within the pipe system. Changes in cross-section, branch-offs or bends in the pipe system impair measuring accuracy.

- Ensure that the unimpeded flow sections are maintained
- Never reduce the pipe diameter immediately before the device



*We recommend unimpeded flow sections, type BE-01.*

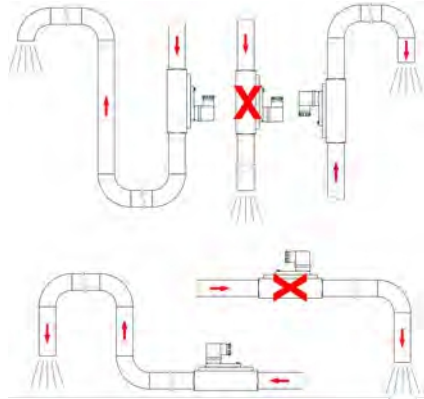


*Fig. 6: Unimpeded flow sections*

- 1 10x DN
- 2 5x DN

- There must be an unimpeded flow section of 10xDN (rated width) before the device.
- There must be an unimpeded flow section of 5xDN (rated width) after the device.

### Unimpeded outlet



*Fig. 7: Unimpeded outlet*

If the pipe system ends at an unimpeded outlet, the flow monitor must not be installed directly in front of the opening. The device must always be completely filled with media to ensure measuring accuracy.

## Strainer

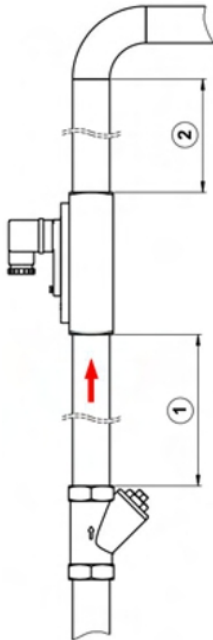


Fig. 8: Strainer

- 1 min. 10x DN
- 2 min. 5x DN

If the medium is contaminated by solids, a strainer must be installed before the device (↘ “Strainer” on page 29).



*We recommend a Type FT-01 strainer.*

## Prepare the device

### ! NOTICE!

#### **Risk of damage to property due to contamination!**

Contamination and deposits may impair the free movement of the float, thereby damaging the device.

- Ensure that there are no foreign particles in the device
- Ensure that the device is not soiled
- Do not use any medium containing solids



*Due to quality assurance measures, there may be some test medium (water) residue in the device.*

1. ➤ Unpack the device and visually inspect the device to ensure that it is free of packaging materials
2. ➤ Examine the device for residue of test medium and drain, if necessary
3. ➤ Check the device for soiling and flush with clean medium, if necessary

### 5.4 Installation in the pipe system



#### **WARNING!**

#### **Risk of injury from pressurized pipes!**

If the pipe system is under pressure when installing the device, severe injuries may result.

- Depressurize the pipe system before installing the device



#### **WARNING!**

#### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frost bite.

- Before commencing work, ensure that the system has been controlled to a temperature range between 0 und 40 °C.
- Do not touch any parts of the system that are either very hot or very cold.
- Always wear heat-resistant/cold-resistant protective clothing and protective gloves when working near hot/cold surfaces.



### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before installation, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment during installation
- Provide suitable draining devices (collection tanks, etc.)



*A suitable sealant must be selected depending on the condition/composition of the pipe lines, the medium and the operating and environmental conditions. The sealing method described here is only an example and cannot be used in all cases.*



### **NOTICE!**

#### **Risk of damage to the device due to contamination in the pipe system!**

Dirt and foreign particles entering the device can damage the device and impair its operation.

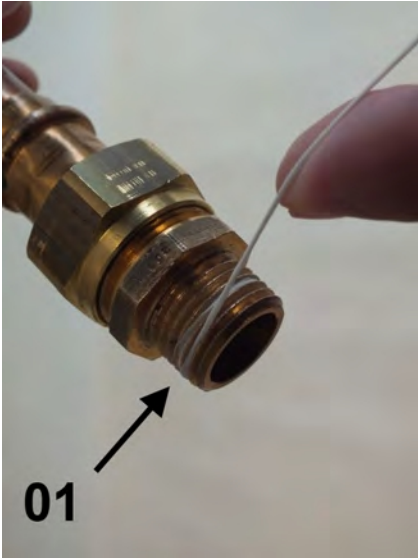
- Ensure that the pipe system is clean before installing the device
- If necessary, flush the pipe system with clean medium before installation.

### Sealing the pipe connections

#### Personnel:

- Qualified personnel

#### 1. ▸ Nap the thread.



*Fig. 9: Apply sealing thread*

- #### 2. ▸ Apply sealing thread (Fig. 9/01) to the napped thread in the threaded direction. Observe the quantity recommended by the sealant manufacturer.



*Fig. 10: Pipe connection with sealing thread*

- ⇒ The pipe line is now ready for installation (Fig. 10)

### Install device in pipe system

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Protective gloves

#### Tool:

- Fixed spanner

#### CAUTION!

Do not hold the device by the threads. These are sharp edged and may cause injury.

1. ➤ Place the threaded end of the device onto the thread of the connecting pipe



Fig. 11: Screw in the device

2. ➤ Fasten the adapter union of the pipeline with an appropriate spanner (Fig. 11/02). When doing so, lock the process connector in place to prevent slip, using a suitable spanner (Fig. 11/01).

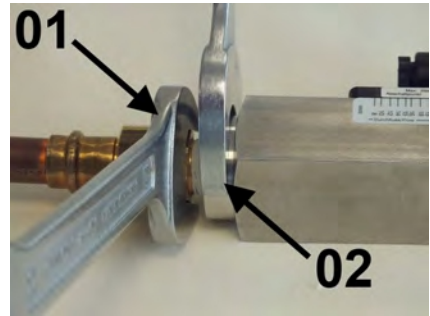


Fig. 12: Screw in the device

3. ➤ Keep turning in the adapter union (Fig. 12/01) while holding the process connection of the device locked (Fig. 12/02) until the connection is tight.
4. ➤ Repeat these steps at the other end of the device.

### 5.5 Initial startup

The following steps must be carried out before initial startup and any subsequent startup (e.g. after removal and installation during maintenance).

1. →



#### **WARNING!**

Make sure that the plant is operating vibration-free. Vibrations could destroy the device. This could result in a serious risk of injury to the user.

2. →



#### **WARNING!**

Make sure that the medium is flowing continuously. Pulse-like staggered loads could destroy the device. This could result in a serious risk of injury to the user.

3. →



#### **NOTICE!**

Completely fill the pipe lines. Partial filling(s) may result in malfunctions and damage to the device.

4. →



#### **NOTICE!**

Vent the pipe line. If there are air bubbles in the line during the measurement then this could result in damage to the device caused by hydraulic shock. This could result in malfunctions.

5. →



#### **NOTICE!**

Make sure that the plant is operating without cavitation. Cavitation may result in malfunctions and damage to the device.



## 5.6 Electrical connection

The electrical connection of the flow monitor is accomplished through the connector plug or the cast on power cable leading from the switch housing. The switch contacts employed in these devices are potential free and do not require a power source. Switch contacts and flow monitor have been optimally harmonized. After replacement of a switch contact, the switch point must be readjusted.



### **DANGER!**

#### **Danger to life from electrical current**

There is an immediate risk to life from electrocution on touching live parts. Damage to the electrical insulation or single components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system
- If the insulation is damaged then immediately switch off and have repairs carried out
- Before commencing work on live parts of electrical systems and components, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)

- Secure against switching back on
- Check for absence of voltage
- Ground and short
- Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 5.6.1 Connector DIN 43650

Wiring diagram of the supplied socket (DIN 43650, Form A) (Front view).

Wiring diagram normally open:

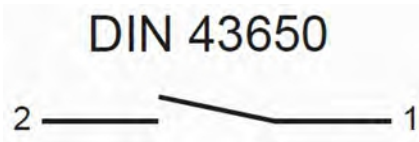


Fig. 13: Switch position under no-flow condition

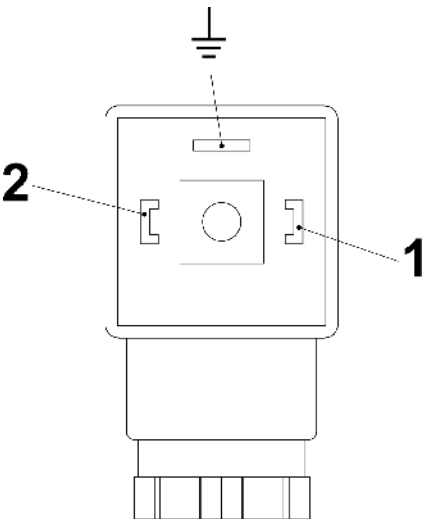


Fig. 14: Pin assignment, plug socket, normally-open contact. The ground-pin is not used.

change over:



Fig. 15: Switch position under no-flow condition

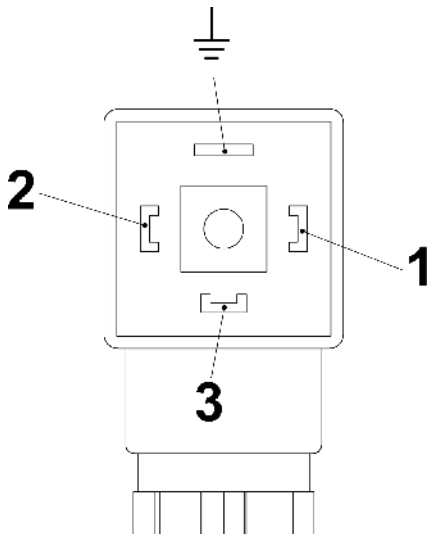


Fig. 16: Pin assignment, plug socket, change-over contact. The ground-pin is not used.

### 5.6.2 Plug connector M12x1

Wiring diagram, socket (M12x1)

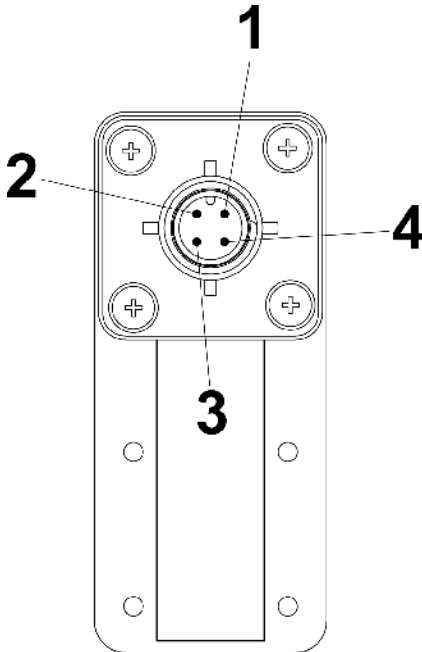


Fig. 17: Pin-assignment, socket M12x1 Form 30x70)

Wiring diagram

normally open:

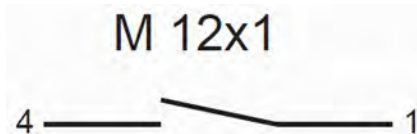


Fig. 18: Switch position under no-flow condition

change over:

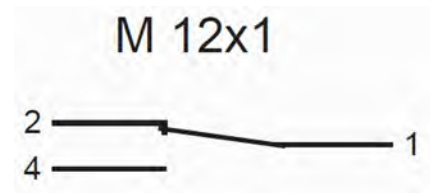


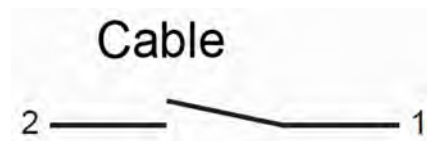
Fig. 19: Switch position under no-flow condition

### 5.6.3 Cable

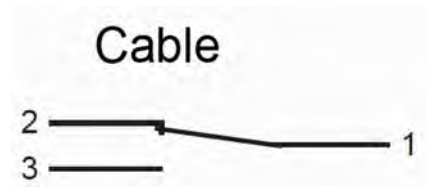
The individual cores of the cable are numbered according to the following connection diagrams.

Wiring diagram

normally open:



change over:



Switch position under no-flow condition

### 5.6.4 Degree of protection (IP-Code)

The specified degree of protection (IP) is only ensured if approved connection material is used (see following table).

Device connection	Specification of connection material	Degree of protection
DIN 43650 with Pg gland	Diameter of connection cable: 6–8 mm	IP65
M12x1	Plug connector M12x1	IP67
Cable	-	IP67

### 5.7 Grounding the device

When installing the device in a pipe system, ensure that the device is grounded to the pipe system to avoid a dangerous electrical potential difference.

### 5.8 Plug connection

**Personnel:**

- Qualified electrician

**Tool:**

- Flat-bladed screwdriver

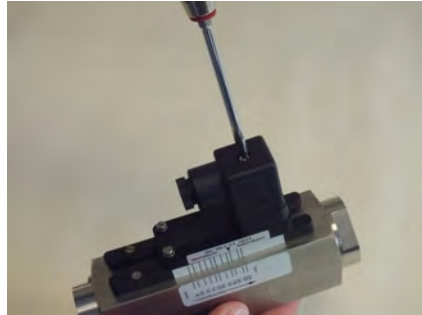


Fig. 20: Detach socket

1. ➔ Release the fixing screw (Fig. 20) from the socket

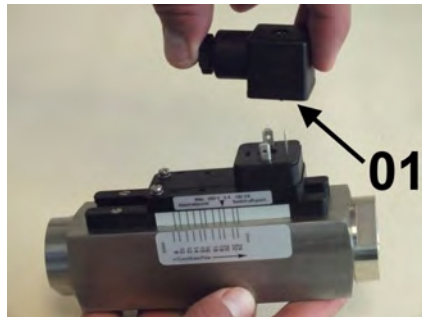


Fig. 21: Remove socket

2. ➔ Remove socket (Fig. 21/01)



Fig. 22: Disconnect inner section

3. ➤ Remove the inner section from the socket by inserting a flat-bladed screwdriver into the slot (Fig. 22/1) and carefully pry out the inner section.

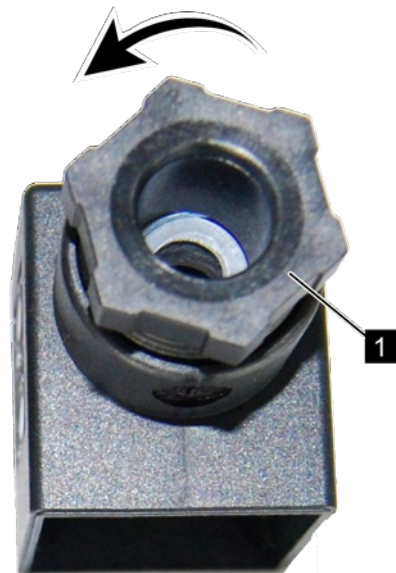


Fig. 23: Disconnect the screw connection

4. ➤ Disconnect the screw connection (Fig. 23/1) by turning in the direction of the arrow
5. ➤ Guide the connection cable through the screw connection in the socket
6. ➤ Make the connections as shown in the connection diagram (Fig. 24 and Fig. 25).
7. ➤ Place the inner section (Fig. 22) back into the socket and push until it locks on.
8. ➤ Retighten the screw connection (Fig. 23/1) by turning it to the right.

9. → Plug the socket onto the connection plug and tighten the fixing screw (Fig. 20/1).

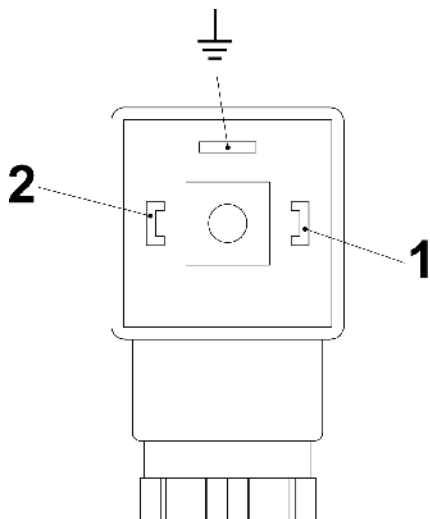


Fig. 24: Pin assignment, plug socket, Normally Open Contact (Form 30x70)

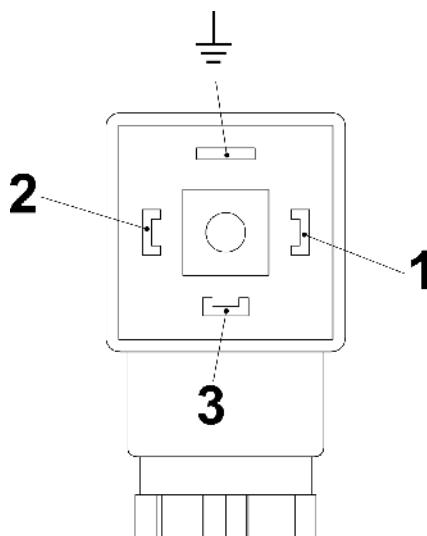


Fig. 25: Pin assignment, plug socket, Change-over contact (Form 30x70)

## 5.9 Contact protection measures

The Reed-switches used in the switch contacts are designed to be very sensitive to overload. To prevent destruction of the switch contact, the values specified on the rating plate of the switch contact housing must never be exceeded (not even temporarily).

There is a risk of overload from:

- inductive loads
- capacitive loads
- ohmic loads.

Suitable measures must be taken to protect against overload (see following examples):

**Inductive load**

There is danger of voltage peaks from inductive loads when switching off (up to 10 times the rated voltage). Inductive loads are caused by, e.g.:

- Contactors, relays
- Solenoid valves
- Electric motors

Examples of protective measures:



Fig. 26: Example 1

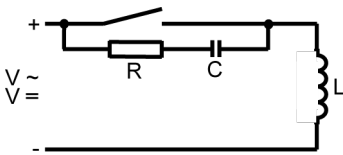


Fig. 27: Example 2

**Capacitive loads**

There is a danger of high current peaks from capacitive loads when switching-on the switch contact (exceeding rated current). Capacitive loads are caused by, e.g.:

- Long connecting cables
- Capacitive consumers

Example of protective measure:

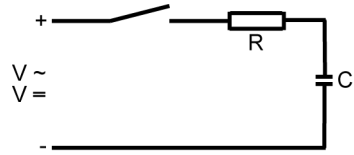


Fig. 28: Protective measure against capacitive loads

**Ohmic loads**

There is a danger of high current peaks from ohmic loads when switching-on the switch contact. The reason for this is that the glow filament has a low resistance at low temperatures. Ohmic loads are caused by, e.g.:

- Filament bulbs
- Motors during startup

Examples of protective measures:

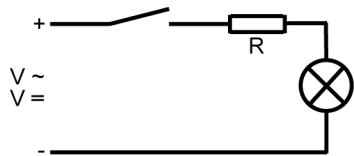


Fig. 29: Example 1

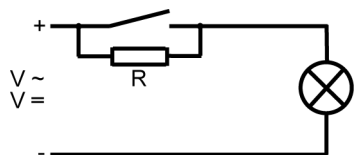


Fig. 30: Example 2

Protection against ohmic loads can be achieved through installation of a resistor in the circuit, or by heating the glow filament. For connection to high-impedance consumers (ex. PLC), a protective circuit is not needed.



## 6 Operation

### 6.1 Switch point adjustment

#### Setting the switch point of an installed device



The following instructions describe the procedure for a Normally Open Contact (NOC). The actual state (open or closed), can be determined using a continuity meter.

#### Personnel:

- Qualified personnel

#### Tool:

- Flat-bladed screwdriver

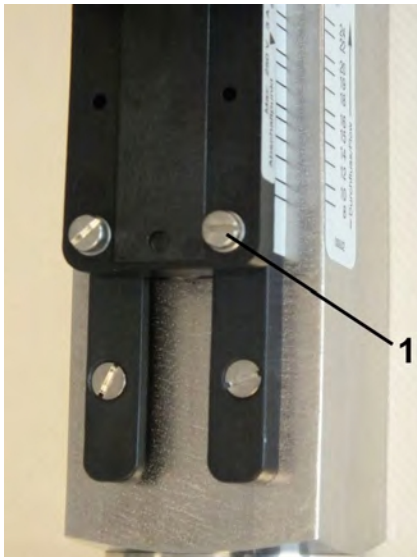


Fig. 31: Loosen set screws

1. ▶ Loosen the set screws of the switch contact (Fig. 31/1) using a flat-bladed screwdriver.
2. ▶ Set the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switchpoint adjustment scale.
3. ▶ Re-tighten the set screws of the switch contact (1) using a flat-bladed screwdriver. When doing so, observe the correct tightening torque of the screws.

↪ Chapter 11.1 "Tightening torque" on page 79

- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

### Setting the switch point of a non-installed device



- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

*Fig. 32: Loosen the set screws*

- 1.** ➤ Loosen the set screws of the switch contact (Fig. 32/1) using a flat-bladed screwdriver.
- 2.** ➤ Set the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switchpoint adjustment scale.
- 3.** ➤ Re-tighten the set screws of the switch contact (Fig. 32/1) using a flat-bladed screwdriver. When doing so, observe the correct tightening torque of the screws.

↳ Chapter 11.1 "Tightening torque" on page 79

## 6.2 Checking the flow

### Reading-off the switch value

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Goggles

3. Read-off the switch value from the switch point adjustment scale

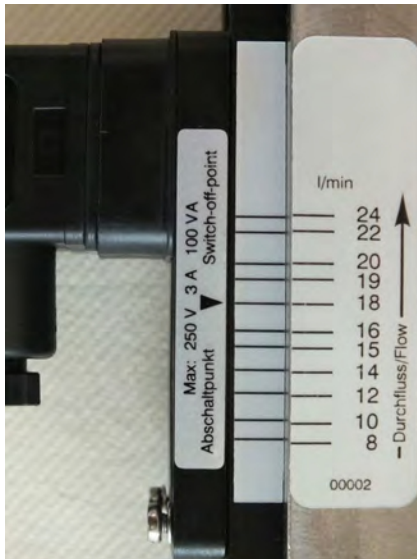


Fig. 33: Reading-off the switch point (sample scale)

1. Make sure that the setting arrow, the scale mark on the additional label on the guide rail and the scale mark of the switchpoint adjustment scale are in alignment. (Fig. 33)
2. To obtain the greatest reading accuracy, read-off straight-on. The read-off value can be falsified by viewing at an angle from above or below (parallax error).

# 7 Troubleshooting

This chapter describes possible malfunctions of the device, their causes and repair.

If malfunctions persist or increase, shorten the maintenance interval to meet the actual operating conditions.

For malfunctions not described in this chapter, please contact the manufacturer (see service address on page 2).

## 7.1 Safety

### Work carried out incorrectly to remedy a malfunction



#### WARNING!

#### Risk of injury due to incorrect repair of malfunction!

Work carried out incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- If components have been removed, observe correct assembly procedures. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws
  - ↳ *Chapter 11.1 “Tightening torque” on page 79*
- Before placing the device back into operation, ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

## Conduct in case of malfunction

The complete machine or system may be unsafe if there is a defect at the flow monitor (e.g. fractured housing).

The following always applies:

1. ▶ In case of malfunctions that present an immediate danger to persons or valuables, proceed according to the valid emergency plans for the system
2. ▶ Determine the cause of the malfunction
3. ▶ Before repair, ensure that there is no danger to persons from escaping media
4. ▶ If necessary, allow the pipeline and device to cool down or to warm up before commencing work
5. ▶ Malfunctions must be corrected by qualified personnel



*The following troubleshooting guide provides an indication of who is qualified to repair the fault .*

## 7.2 Troubleshooting guide

Fault description	Cause	Remedy	Personnel
The switch contact does not switch.	No medium flowing through flow monitor	Check that medium is flowing through the pipe-line	Qualified personnel
	Flow is too low or the switch contact is set too high	<ul style="list-style-type: none"> <li>■ Adjust the switch contact to a lower flow rate</li> <li>■ Use the device at another measuring range</li> <li>■ Increase the flow rate</li> </ul>	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective.	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
Switch contact is permanently switched.	Flow is too high or the switch contact is set too low	<ul style="list-style-type: none"> <li>■ Reduce the flow</li> <li>■ Adjust the switch contact to a higher flow rate</li> <li>■ Use the device at another measuring range</li> </ul>	Qualified personnel

<b>Fault description</b>	<b>Cause</b>	<b>Remedy</b>	<b>Personnel</b>
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
The switch point is not the same as the actual flow rate.	Improper scale installed for media used	Request proper conversion table or scale for media used	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Device is dirty	Disassemble and clean the device	Qualified personnel
	Device is defective	Remove device from system and contact the manufacturer	Qualified personnel

# 8 Maintenance

## 8.1 Safety

### Maintenance work performed incorrectly



#### **WARNING!**

#### **Risk of injury due to maintenance work performed incorrectly!**

Maintenance work performed incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work.
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents.
- If components have been removed, observe correct assembly procedure. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws (see Chapter 11.1).
- Before placing the device back into operation ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions.

## 8.2 Maintenance plan

### Intervals for replacing wear parts

SW-08 type flow monitors require very little maintenance due to the small number of moving parts. The intervals for the replacement of wear parts depend significantly on the operating conditions as well as on the composition of the medium flowing through the device. For this reason, no intervals have been set by the manufacturer. The operator must determine suitable intervals based on the local conditions and circumstances.



Interval	Maintenance work	Personnel
	Visual inspection for dirt/soiling	Qualified personnel
	Visual inspection for free-movement of float	Qualified personnel
	Visual inspection for leaks from the device	Qualified personnel
	Check function of switch contact	Qualified personnel

### 8.3 Removal from the pipe system

The flow monitor must first be removed from the pipe system before carrying out maintenance work.



#### **WARNING!**

##### **Risk of injury from pressurized lines!**

Severe injuries may result if the pipe system is under pressure when removing the device.

- Depressurize the system before removing the device



#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burns or frost bite.

- Before removing the device, ensure that the machine or system and the flow monitor have been controlled to a temperature range between 0 and 40°C
- Do not touch any part of the machine or system that is either very hot or very cold
- Always wear heat-resistant/cold-resistant protective work clothing and protective gloves when working near hot/cold surfaces



### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before removing the device, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment when removing the device



### **WARNING!**

#### **Risk of injury from media residue in the device!**

After the pipe system has been emptied, media residue can still be present inside the device. In the case of hazardous media, this could result in serious injuries.

- When removing (de-installing the device from the pipe system), always wear personal protective equipment.
- All requirements specified in the media safety data sheet must be observed in accomplishing the work task.
- Residue of hazardous media in the device can result in serious injuries.

## **Removing the device from the pipe system**

### **Personnel:**

- Qualified personnel

### **Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### **Tool:**

- Fixed spanner

- 1.** ▶ Loosen the adapter union of the pipe line using a suitable spanner. When doing so, lock the process connection or device body in place with a second spanner.
- 2.** ▶ Secure the device against falling and repeat Step 1 at the other process connection.

## **8.4 Disassembly**

To replace wear parts or to clean the device, the flow monitor must first be disassembled.

**WARNING!****Risk of injury due to incorrect disassembly!**

- The device may still contain media residue
- Wear personal protective equipment when working with dangerous media residue
- Improper disassembly may cause serious injuries if dangerous media is still present inside the device

**CAUTION!****Risk of injury due to incorrect disassembly!**

Incorrect disassembly may result in injuries.

- Before disassembling, ensure that the flow monitor has cooled down/warmed up to a temperature range between 0 and 40° C.
- Wear personal protective equipment to protect against hazardous media which may still be present inside the device.

**Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

**Personnel:**

- Qualified personnel

**Protective equipment:**

- Goggles
- Protective gloves

**Tool:**

- Fixed spanner
- Socket wrench

**Special tools:**

- Threaded ring insertion tool



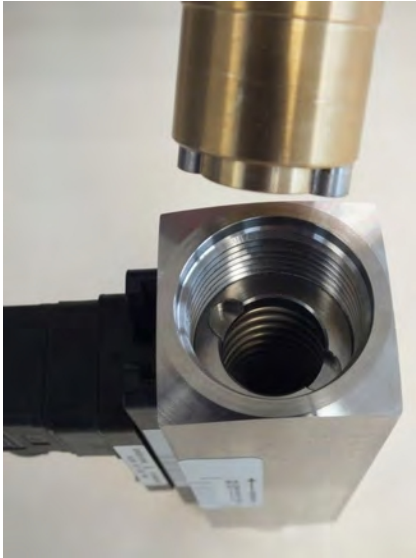
*Fig. 34: Loosen process connection (outlet)*

1. ➤ Loosen the process connection (outlet) (Fig. 34) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.



*Fig. 35: Remove the process connection (outlet)*

2. ➤ Unscrew the process connection (outlet) from the device body (Fig. 35). If necessary, remove the O-ring from the process connection.



*Fig. 36: Insert threaded ring insertion tool (outlet)*

3. ➤ Insert the threaded ring insertion tool into the device outlet (Fig. 36) and turn until it rests in the keyway of the threaded ring



*Fig. 37: Loosen threaded ring (outlet)*

4. ➤ Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 37). Hold the device body in place using a proper sized spanner wrench.



*Fig. 38: Remove threaded ring (outlet)*

5. ➤ Unscrew the threaded ring (outlet) from the device body (Fig. 38)



Fig. 39: Remove inner parts

6. Carefully turn the device body 180° and remove the inner parts (float, magnets and spring) (Fig. 39)

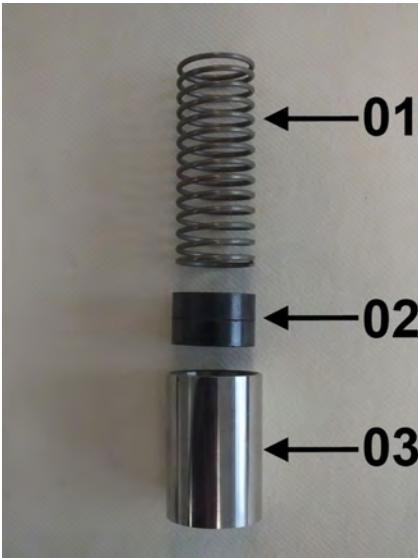


Fig. 40: Spring, magnets and float

7. The inner parts of the flow monitor consist of the (Fig. 40/01) spring, (Fig. 40/02) magnets and (Fig. 40/03) float.



Fig. 41: Loosen process connection (inlet)

8. Loosen the process connection (inlet) (Fig. 41) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench



*Fig. 42: Remove the process connection (inlet)*

- 9.** ➤ Unscrew the process connection (inlet) from the device body (Fig. 42). If necessary, remove the O-ring from the process connection.



*Fig. 43: Insert threaded ring insertion tool (inlet)*

- 10.** ➤ Insert the threaded ring insertion tool into the device inlet (Fig. 43) and turn until it rest in the keyway of the threaded ring



*Fig. 44: Loosen threaded ring (inlet)*

11. Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 37). Hold the device body in place using a proper sized spanner wrench.



Fig. 45: Remove threaded ring (inlet)

12. Unscrew the threaded ring (inlet) from the device body (Fig. 45)



### O-ring replacement

*It is recommended that the O-rings be replaced during maintenance.*

## 8.5.1 Cleaning

It is the responsibility of the operator to establish appropriate intervals and procedures for cleaning the individual parts of the device. It must be ensured that the parts are not damaged during the cleaning process. When using cleaning agents, it must be ensured that these are not aggressive to the parts and that there will be no dangerous reactions with media residue. Damaged parts must be replaced.

### **WARNING!**

#### **Risk of injury due to improper cleaning!**

The device may still contain media residue.

- To protect against hazardous media residue in the device, wear personal protective equipment.
- Do not use cleaning agents which may lead to dangerous reactions with media residue.
- All requirements specified in the safety data sheet must be observed when handling or otherwise using the medium.
- Residue of hazardous media inside the device can cause serious injury.

## 8.5 Maintenance



**CAUTION!****Risk of injury due to damaged parts!**

If parts of the device are broken or damaged, they may cause injury due to sharp edges or splinters during the cleaning process.

- Damaged parts must be replaced
- Carefully clean the parts of the device, so as not to cause damage.
- When cleaning, always wear appropriate personal protective equipment.
- Incorrect disassembly can result in injuries.

**Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

**8.5.2 Parts replacement**

Depending on the operating conditions, wear parts such as O-rings, float or magnets may have to be replaced. Steps required to replace these parts correspond to those used when assembling the device.

↳ *Chapter 8.5.3 "Assembly" on page 59.*

**8.5.3 Assembly**

After cleaning the individual components, the flow monitor must be reassembled.

### Personnel:

- Qualified personnel

### Tool:

- Flat-bladed screwdriver
- Torque screwdriver and assorted blades
- Fixed spanner
- Socket wrench
- Torque wrench

### Special tools:

- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator



Fig. 46: O-ring (seal)

1. Carefully install the O-rings (Fig. 46/02) with the aid of the O-ring installation tool (Fig. 46/01) onto both process connections (inlet and outlet), so that they are properly seated in the O-ring grooves of the process connection (Fig. 47/01). When doing so, be careful not to overstretch the O-rings.

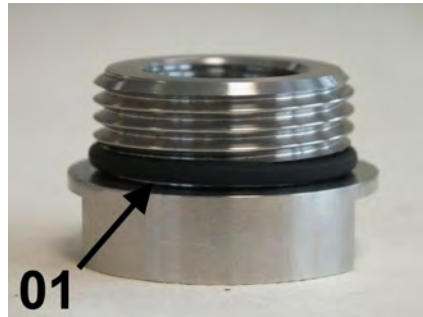


Fig. 47: Properly positioned O-ring

2. Position the O-ring properly on the process connection (Fig. 47/01)
3. Lubricate the O-rings lightly.



A list of suitable lubricants is contained in the annex  
↳ Chapter 11.5 "Lubricants" on page 82.



*Fig. 48: Insert threaded ring (inlet)*

- 4.** ▶ Insert the threaded ring (inlet) into the device body (Fig. 48)



*Fig. 49: Seat threaded ring (inlet)*

- 5.** ▶ Lightly seat the threaded ring (inlet) with the aid of the threaded ring insertion tool, and tighten with a torque wrench (Fig. 49), observing the proper torque (↪ Chapter 11.1 "Tightening torque" on page 79)



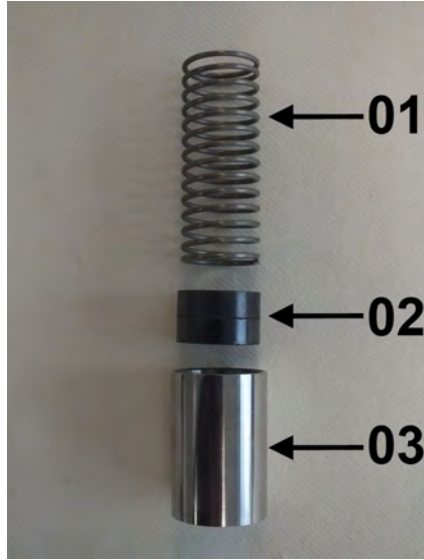
*Fig. 50: Insert process connection (inlet)*

- 6.** ▶ Insert the process connection (inlet) into the device body (inlet) (Fig. 50)



*Fig. 51: Tighten process connection (inlet)*

7. ➤ Using a proper sized fixed spanner tighten the process connection (inlet). Hold the device body in place using a suitable fixed spanner (Fig. 51), and observe the proper torque (↳ *Chapter 11.1 "Tightening torque" on page 79*)



*Fig. 52: Inner parts*

8. ➤ Insert spring (Fig. 52/01) with magnets (Fig. 52/02) into the float (Fig. 52/03) ensuring proper magnetic pole orientation (north pole toward device outlet)



*Fig. 53: Insert inner parts*

- 9.** ▶ Insert float with magnets and spring into the device body (Fig. 53)



*Fig. 54: Insert threaded ring (outlet)*

- 10.** ▶ Insert the threaded ring (outlet) into the device body (outlet) (Fig. 54)



*Fig. 55: Seat threaded ring (outlet)*

11. Lightly seat the threaded ring (outlet) with the aid of the threaded ring insertion tool and tighten with a torque wrench (Fig. 55), observing the proper torque (☞ Chapter 11.1 “Tightening torque” on page 79)



Fig. 56: Insert process connection (outlet)

12. Insert the process connection (outlet) into the device body (outlet) (Fig. 56)



Fig. 57: Tighten process connection (outlet)

13. Using a proper sized fixed spanner tighten the process connection (outlet). Hold the device body in place using a suitable fixed spanner (Fig. 57), and observe the proper torque (☞ Chapter 11.1 “Tightening torque” on page 79)



Fig. 58: Check for smooth operation

- 14.** ▶ Check the float for ease of movement (Fig. 58) by applying pressure with the test rod
- ⇒ If the float moves sluggishly, then disassemble the device
    - ↳ Chapter 9.2 “Disassembly” on page 69 and clean the float and device body bore



*If the float is still sluggish after having been cleaned several times, contact the manufacturer.*

## 8.5.4 Switch contact replacement

### Tool:

- Flat-bladed screwdriver

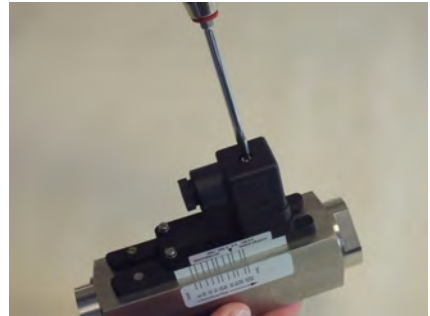


Fig. 59: Loosen female socket

- 1.** ▶ Loosen the fixing screw of the female socket (Fig. 59) with a flat-bladed screwdriver.

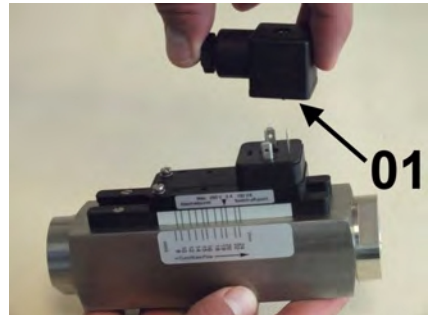
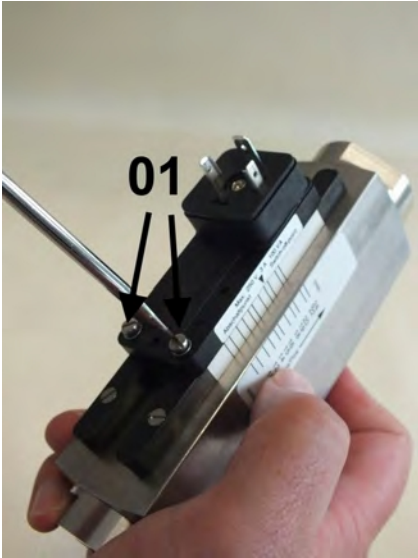


Fig. 60: Remove female socket

- 2.** ▶ Remove the female socket and gasket (Fig. 60/01) by pulling upwards.



*Fig. 61: Loosen set screws*

- 3.** Using a flat-bladed screwdriver (Fig. 61/01) loosen the set screws of the switch contact until it can move freely.



*Fig. 62: Remove switch contact from guide rails*

- 4.** Remove the switch contact from the guide rails by sliding the switch contact in the direction of the arrow (Fig. 62).





Fig. 63: Remove switch contact

5. ▶ Remove switch contact from the device
6. ▶ Position the new switch contact
7. ▶ Slide the switch contact between the guide rails
8. ▶ Connect a continuity meter: For Normally Open Contact (NOC), pin 1 and pin 2 are assigned; for Change Over Contact (COC), pin 1 and pin 3 are assigned.
9. ▶ Slide the switch contact against the flow direction until it stops. The switch contact must now be closed.
10. ▶ Slowly push the switch contact in the direction of flow, until the contact opens. This switch point should be set as accurately as possible because it affects the accuracy of the switch point adjustment scale values (if needed, repeat steps 9 and 10).
11. ▶ Retighten the set screws (Fig. 61/01) observing the proper tightening torque of the screws (↳ Chapter 11.1 "Tightening torque" on page 79)
12. ▶ Affix the enclosed data plate to the side of the switch contact so that the reference arrow is in alignment with the lowest scale mark. If a reference tick mark is on the data plate (recognizable as a thinner line), it is to be used as the alignment mark. The adhesive surface must be dry and free of oil and grease.
13. ▶ Adjust the desired flow rate (cut-off point) on the switch point adjustment scale.
14. ▶ Attach the female socket and gasket and tighten the set screws.

### 8.6 Measures to be taken after maintenance work

Take the following steps after completion of maintenance work and before switching on the device:

1. ➤ Check all previously loosened/ released screw connections for tightness.  
*↳ Chapter 11.1 "Tightening torque" on page 79*
2. ➤ Clean the work area and remove all residual materials, packaging, substances or spills.

## 9 Disassembly and disposal

After its period of useful life, the device must be disassembled and disposed of in an environmentally safe manner.

### 9.2 Disassembly

#### 9.1 Safety



#### **WARNING!**

#### **Risk of injury if disassembled incorrectly!**

Media residue, sharp edged components, pointed ends and corners on and in the device or on tools may cause injuries.

- Ensure that the site is sufficiently cleared before commencing work
- Always wear protective equipment when handling dangerous media residue
- Handle open, or sharp-edged components carefully
- Ensure that the workplace is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- Disassemble components professionally
- Secure components so that they do not fall or overturn
- In case of doubt, contact the manufacturer

Before starting disassembly:

- Remove operating materials and packaging and dispose of properly.

#### **Personnel:**

- Qualified personnel

#### **Protective equipment:**

- Protective gloves
- Goggles

- 1.** ➤ Remove the device from the pipeline (↪ *Chapter 8.3 “Removal from the pipe system” on page 51*)
- 2.** ➤ Disassemble the device (↪ *Chapter 8.4 “Disassembly” on page 52*)
- 3.** ➤ Clean components properly and remove media residue
- 4.** ➤ Dispose properly

### 9.3 Return Materials

#### 9.3.1 Return Materials Authorization

For products being returned, regardless of the reason, the currently valid provisions of the returns policy set by Profimess will apply. Return shipments which do not comply with the returns policy may be refused by Profimess at the expense of the consignor.

### 9.4 Disposal

If no return or disposal agreement has been made then recycle disassembled components:

- Scrap metals
- Recycle plastic elements
- Dispose of the remaining components according to their material properties

#### **!** NOTICE!

##### **Danger to the environment due to incorrect disposal!**

Potential risk to the environment may arise due to incorrect disposal.

- Have electrical scrap, electronic components, lubricants and other supplies disposed of by approved specialists
- In case of doubt, get information on environmentally safe disposal from the local authority or special disposal expert

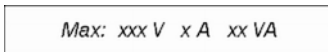
## 10 Technical data

### 10.1 Device data plate

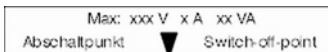
The data plate is on the mechanical part of the flow monitor/flow meter and contains the following information:

1. Ordering number
2. Operating range
3. Process connection
4. Serial number
5. Special options

### 10.2 Switch contact data plate



*Fig. 64: Switch contact data plate*

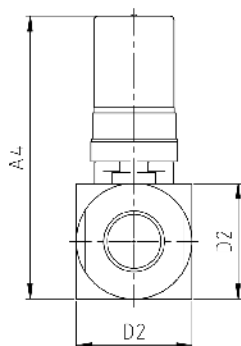
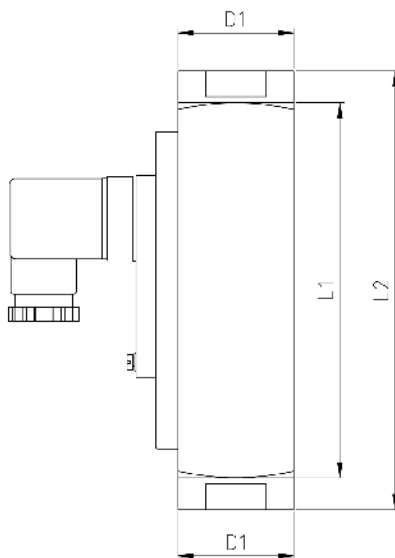
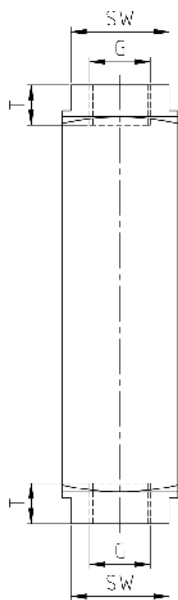


*Fig. 65: Switch contact data plate with positioning arrow*

The data plate is on the switch contact housing and provides the following information:

- maximum voltage
- maximum current
- maximum power
- positioning arrow for cut-off point

### 10.3 Dimension sheet



## 10.4 General specifications

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	1/4	8	34	130	152	10
	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/4	8	34	130	152	10
	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5

## Technical data

General specifications

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1	25	40	130	130	18,5

Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	
SW-08	1/4	40	40	-	-	-	ca. 98	1500
	½	40	40	-	-	-	ca. 98	1425
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	1/4	40	40	-	-	-	ca. 98	1500
	½	40	40	-	-	-	ca. 98	1425
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	½	40	40	-	-	-	ca. 98	1425
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	½	40	40	-	-	-	ca. 98	1425



Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	½	40	40	-	-	-	ca. 98	1425
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	½	40	40	-	-	-	ca. 98	1425
	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	3/4	40	40	-	-	-	ca. 98	1340
	1	40	40	-	-	-	ca. 98	1160
SW-08	1	40	40	-	-	-	ca. 98	1160

\* NPT thread on request

\*\* Sealed-in cable weight 2m ca. 80g

## Technical data

Electrical specifications

# 10.5 Electrical specifications

## Change-Over-Contact (COC)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

## Normally Open -contact (NOC)

Data	Value	Unit
Voltage	250	V
Current, maximum	3	A
Power, maximum	100	VA

## Change-Over-Contact (COC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

### Normally Open Contact (NOC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	3	A
Power, maximum	100	VA

### Change-Over-Contact (COC) PLC

Data	Value	Unit
Voltage	250	V
Current, maximum	1	A
Power, maximum	60	VA

## 10.6 Measuring ranges

### 10.6.1 Standard measuring ranges

Type	Switch range for oil, density 0,9 kg/dm <sup>3*</sup>		
	l/min	gph	gpm
SW-08.X.X.1.07.	0,5 – 1,5	8–24	
SW-08.X.X.1.08.	1–4	16–63	
SW-08.X.X.1.09.	2–8	32–127	
SW-08.X.X.1.10.	3–10	48–160	
SW-08.X.X.1.11.	5–15	80–240	
SW-08.X.X.1.12.	8–24	125–380	
SW-08.X.X.1.13.	10–30	160–480	
SW-08.X.X.1.14.	15–45	240–710	
SW-08.X.X.1.15.	20–60	320–950	

## Technical data

Operating data

Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
SW-08.X.X.1.16.	30–90		8–24
SW-08.X.X.1.17.	35–110		9,5–29

\* The specified data are switch-off points (other switch ranges are available on request).

## 10.7 Operating data

Description	Value	Unit
Max operating pressure	250 (brass) / 300 (stainless steel)	bar
Pressure loss	0,02 – 0,4	bar
Viscosity range	30 - 600	cSt
Max. media temp.	120 (optional: 160)	°C
Measuring accuracy	± 10 % of full scale value	
Min. media temp. It must be ensured that the medium does not freeze.	-20	°C

Operating data for devices employed in explosion hazard zones differs from the above and are specified in the Operating Instructions for "SW-08 (1") Module ATEX", Chapter 4.

# 11 Appendix

## 11.1 Tightening torque

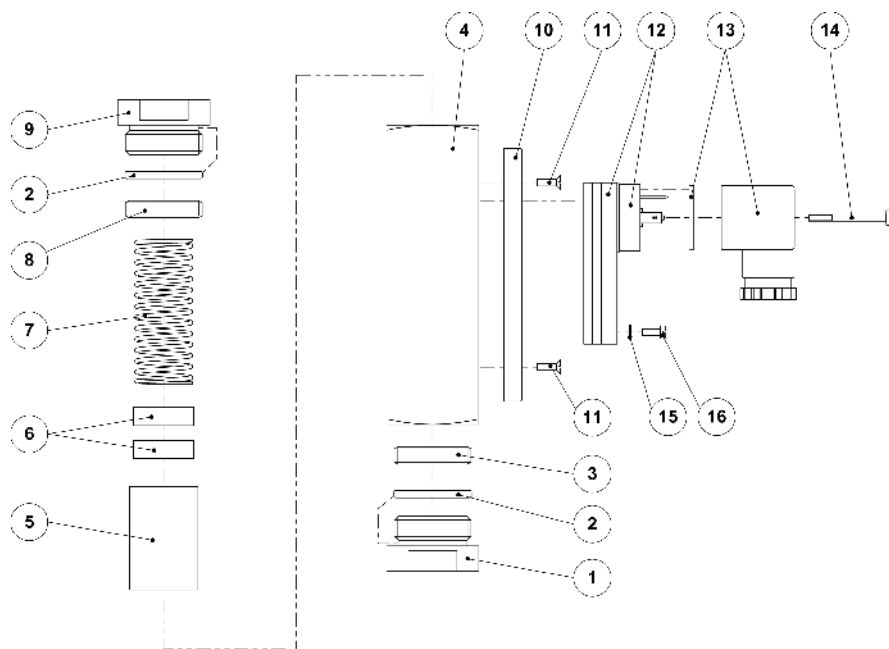
Component/ function	Description	Size	Torque	Number
Threaded ring	Threaded ring (inlet/outlet)	G1"	40 Nm	2
Process connection	Process connection (inlet/outlet)	G1"	40 Nm	2
Guide rail screw	Countersunk screw with slot	M3x10	0,4 Nm	4
Switch contact	Cylinder head screw with slot	M3x8	0,4 Nm	2

## 11.2 Replacement parts

The following replacement parts drawing provides an example of the construction of a SW-08 type flow monitor. The actual configuration may vary depending on the model.

## Appendix

### Replacement parts



Item	No. of pieces	Description
1	1	Process connection (inlet)
2	2	O-Ring (seal)
3	1	Threaded ring (inlet)
4	1	Device body
5	1	Float
6	2	Magnet
7	1	Spring
8	1	Threaded ring (outlet)
9	1	Process connection (outlet)

Item	No. of pieces	Description
10	2	Guide rail
11	4	Fixing screw, guide rail
12	1	Switch contact with male connector
13	1	Female socket and gasket
14	1	Fixing screw, female socket
15	2	Washer
16	2	Set screw, switch contact

### 11.3 Tools

The following tools are required:

#### Tools

- Fixed spanner 34, 41 mm
- Flat-bladed screwdriver, blade width 5,5 mm
- Torque screwdriver and corresponding blades
- Ratchet wrench, ½" and sockets
- Torque wrench, ½"

#### Special tools

- Threaded ring insertion tool,
- Test rod
- O-Ring installation tool
- Magnetic pole indicator

### 11.4 Sealant



*Before using a sealant, ensure that it is compatible with the media used and that it can be employed under the given operating conditions.*

- Ensure proper seal
- Use a suitable sealant. Liquid sealants will damage the flow monitor
- Always follow the sealant manufacturer's instructions

## 11.5 Lubricants



*Before using a lubricant, always make sure that it is compatible with the operating medium.*

For the proper mounting of O-rings, an O-ring installation tool may be purchased from the manufacturer.

The following lubricants are suitable to facilitate installing the O-rings:

Lubricant	O-ring material		
	NBR	EPDM	FKM
Glycerine*	suitable	suitable	suitable
Soapy water	suitable	suitable	suitable

\* Glycerine must not be used if the device is used for sulfuric acid and/or nitric acid.





**Profimess GmbH  
Twischlehe 5  
D-27580 Bremerhaven**

# **Operating instructions**

**SW-08 (1“)**

**Variable Area Flowmeter and Switch**

Status: February 2015

Technical modifications reserved

Profimess GmbH

Twischlehe 5

27570 Bremerhaven

Germany

Telephone: +49 471 98 24 - 151

Fax: +49 471 98 24 - 152

email: [info@profimess.de](mailto:info@profimess.de)

Internet: [www.profimess.com](http://www.profimess.com)

These instructions facilitate the safe and efficient handling of a flow monitor (referred to as "device" in the following). The instructions are an integral part of the device and must be kept within easy reach for the personnel in the immediate vicinity of the device at all times. Personnel must carefully read and understand these instructions before commencing all work. The basic requirement for safe work is adherence to all safety and handling instructions stipulated in these instructions. The local accident-prevention regulations and general safety standards and regulations for the field of application of the device also apply. Illustrations in these instructions are provided to aid general understanding and might deviate from the actual model. No claims can be derived from any such differences.

### Limitations of liability

All details and instructions in this manual have been compiled under consideration of the valid standards and regulations, the current state-of-technology and our many years of knowledge and experience. The manufacturer does not accept any liability arising from:

- non-observance of any details in these instructions
- improper use of the device, or use that is not in accordance with these instructions
- use of non-trained personnel

- unauthorized retrofitting or technical changes that have not been authorized by the manufacturer
- use of non-approved spare parts

The duties and obligations agreed upon in the delivery contract apply in full, as well as the general terms and conditions, the terms of delivery by the manufacturer and the valid legal regulations applicable at the conclusion of the contract.

### Copyright

These operating instructions are protected by copyright.

Except for internal purposes, transfer of these instructions to third-parties, copying them in any way – even in part – as well as dissemination and/or communication of their content is forbidden without prior written authorization from PROFIMESS ("manufacturer"). Violations are subject to claims for indemnification. The manufacturer reserves the right to assert additional claims.

Copyright is the property of the manufacturer.

# Table of contents

<b>1</b>	<b>Overview</b> .....	<b>7</b>
	1.1 Short description.....	7
	1.2 Warranty and guarantee provisions.....	7
	1.3 Customer service.....	7
<b>2</b>	<b>Safety</b> .....	<b>8</b>
	2.1 Explanation of symbols.....	8
	2.2 Correct use in accordance with these instructions.....	10
	2.3 Special precautions.....	11
	2.3.1 Hazards from electrical current.....	11
	2.3.2 Mechanical hazards.....	12
	2.3.3 Hazards from high or low temperatures.....	13
	2.3.4 Radiation hazards.....	13
	2.3.5 Hazards caused by media.....	14
	2.4 Personnel requirements.....	14
	2.5 Personal safety equipment.....	15
	2.6 Protective systems.....	16
	2.7 Spare parts.....	16
	2.8 Environmental protection.....	17
	2.9 Responsibility of the owner.....	17
<b>3</b>	<b>Design and function</b> .....	<b>20</b>
	3.1 Overview.....	20
	3.2 Device description.....	20
	3.3 Component description.....	21
<b>4</b>	<b>Transport, packaging and storage</b> .....	<b>23</b>
	4.1 Safety instructions for transport.....	23
	4.2 Transport inspection.....	23
	4.3 Packaging.....	23
	4.4 Symbols on the shipping box.....	24
	4.5 Storage.....	24
<b>5</b>	<b>Installation and initial startup</b> .....	<b>26</b>
	5.1 Safety.....	26

5.2	Requirements at the place of installation.....	26
5.3	Preparatory work.....	27
5.4	Installation in the pipe system.....	31
5.5	Initial startup.....	35
5.6	Electrical connection.....	36
5.6.1	Connector DIN 43650.....	37
5.6.2	Plug connector M12x1.....	38
5.6.3	Cable.....	39
5.6.4	Degree of protection (IP-Code).....	39
5.7	Grounding the device.....	39
5.8	Plug connection.....	39
5.9	Contact protection measures.....	42
<b>6</b>	<b>Operation.....</b>	<b>44</b>
6.1	Setting the switch point.....	44
6.2	Checking the flow.....	46
<b>7</b>	<b>Troubleshooting.....</b>	<b>48</b>
7.1	Safety.....	48
7.2	Troubleshooting guide.....	50
<b>8</b>	<b>Maintenance.....</b>	<b>52</b>
8.1	Safety.....	52
8.2	Maintenance plan.....	52
8.3	Removal from the pipe system.....	53
8.4	Disassembly.....	54
8.5	Maintenance.....	61
8.5.1	Cleaning.....	61
8.5.2	Parts replacement.....	62
8.5.3	Assembly.....	62
8.5.4	Switch contact replacement.....	71
8.6	Measures to be taken after maintenance work.....	73
<b>9</b>	<b>Disassembly and disposal.....</b>	<b>74</b>
9.1	Safety.....	74
9.2	Disassembly.....	74

9.3	Return Materials.....	75
9.3.1	Return Materials Authorization.....	75
9.4	Disposal.....	75
<b>10</b>	<b>Technical data.....</b>	<b>76</b>
10.1	Device data plate.....	76
10.2	Switch contact data plate.....	76
10.3	Dimension sheet.....	77
10.4	General specifications.....	78
10.5	Electrical specifications.....	81
10.6	Measuring ranges.....	82
10.6.1	Standard measuring ranges.....	82
10.7	Operating data.....	83
<b>11</b>	<b>Annex.....</b>	<b>85</b>
11.1	Tightening torque of screws.....	85
11.2	Replacement parts.....	85
11.3	Tools.....	87
11.4	Sealant.....	87
11.5	Lubricants.....	88

# 1 Overview

## 1.1 Short description

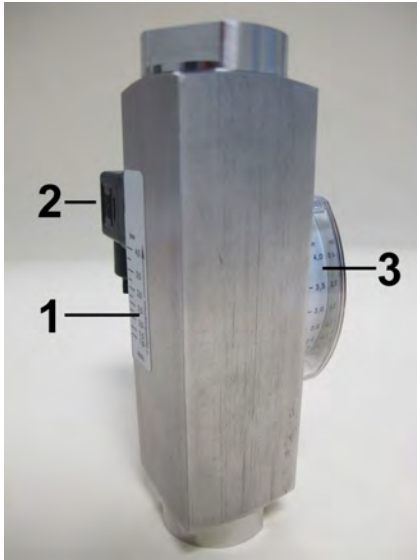


Fig. 1: SW-08 flow monitor

- 1 Switch point adjustment scale
- 2 Switch contact with female socket or sealed-in cable
- 3 Mechanical display with indicator scale and pointer

The flow monitor SW-08 monitors the continuous flow of liquids. It is designed for installation in pipe systems.

A float inside the device is moved by the medium flowing through it. The desired switch point can be set on the switchpoint adjustment scale, whereby the arrow on the switch contact is aligned to the desired volume flow value on the adjustment scale. The actual flow value is shown by the pointer on the indicator scale.

External measuring devices can be connected at the socket.

## 1.2 Warranty and guarantee provisions

Warranty and guarantee provisions are contained in the general terms and conditions of the manufacturer.

## 1.3 Customer service

For technical information, please contact our customer service department (for contact details, see Page 2).

Furthermore, our staff is always interested in receiving new information and experiences gained from application of the device, which might be useful in improving our products.

## 2 Safety

This chapter provides an overview of important safety aspects required for optimum protection of personnel as well as for safe installation and safe operation of the device.

Non-observance of the handling and safety instructions listed in this manual may result in hazardous/dangerous situations and in damage to property.

### 2.1 Explanation of symbols

#### Safety instructions

Safety instructions in this manual are marked by symbols. The safety instructions are preceded by signal words that indicate the level of danger/hazard.

To prevent accidents or injuries to persons as well as damage to property, always observe the safety instructions and proceed carefully.

#### **DANGER!**

This combination of symbol and signal word indicates an immediate, dangerous situation that results in death or serious injuries if it is not avoided.

#### **WARNING!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in death or serious injury if it is not avoided.



**CAUTION!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in minor or slight injuries if it is not avoided.

**NOTICE!**

This combination of symbol and signal word indicates a possibly dangerous situation that might result in damage to property and to the environment if it is not avoided.



Designates step-by-step handling instructions

⇒ Designates a state or an automatic sequence as a result of a specific operating step

■ Designates randomly ordered enumerations and list entries

↪ “*Signs used in these instructions*” on page 9, designates references to chapters in these instructions

**Tips and recommendations**

*This symbol emphasizes useful tips and recommendations as well as information for efficient and failure-free operation.*

**Signs used in these instructions**

The following signs and highlighting are used in these instructions to identify handling instructions, the description of results, lists/enumerations, references and other elements:

## 2.2 Correct use in accordance with these instructions

The device is designed and constructed exclusively for the intended use described herein.

### Correct use in non-hazard areas

The flow monitor serves exclusively to monitor the continuous flow of liquids within a temperature range of -20 °C to 120 °C (optional: 160 °C) at a maximum operating pressure of: 250 bar (brass version) and 300 bar (stainless steel version).

### Correct use in explosion-hazard zones

For employment in explosion-hazard zones, changed conditions apply for the intended use.

The intended use in explosion-hazard zones is described in the Operating Instructions for "SW-08 (1") Module ATEX" .

Intended use in explosion-hazard zones includes the observance of all specifications in these Operating Instructions, as well as those for "SW-08 (1") Module ATEX ".

Any additional or different application, above and beyond the correct use in accordance with these instructions, is deemed as incorrect use.

### WARNING!

#### Danger due to incorrect use!

Incorrect use of the flow monitor may result in dangerous situations.

- Use the flow monitor only within the stipulated performance limits
- Do not subject the flow monitor to severe temperature fluctuations
- Do not use the flow monitor with quick acting valves
- Do not use the flow monitor with solenoid valves
- Do not subject the flow monitor to vibrations
- Do not subject the flow monitor to pressure surges
- Do not use the flow monitor with media containing solids or abrasives
- Only use the flow monitor with media previously approved by the manufacturer
- Do not use the flow monitor as the sole monitoring device to prevent dangerous conditions
- Do not install the flow monitor as a load bearing part within a pipeline system
- The flow monitor must be installed so that it is protected from damage by mechanical force. If necessary, install an appropriate impact protection device.

All claims for damages due to incorrect use are excluded.

## 2.3 Special precautions

The following section lists residual risks that might arise from the device.

To reduce health risks and prevent dangerous situations, observe the safety instructions listed here as well as the safety instruction in the other chapters of these Operating Instructions.

### DANGER!

**Employment of the device in explosion-hazard zones requires the observance of the Operating Instructions for "SW-08 (1“) Module ATEX" including all hazard statements and warnings, therein.**



*These Operating Instructions cannot cover all conceivable dangers because many dangers arise, not from the device itself, but from the respective media flowing through it. Always observe the appropriate safety data sheets when using hazardous media!*

## 2.3.1 Hazards from electrical current

### Electrical current

#### DANGER!

#### **Danger to life from electrical current!**

There is an immediate risk to life from electrocution on touching live parts. Damaged electrical insulation or components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system.
- If the insulation is damaged then immediately switch off and have repairs carried out.
- Before commencing work on live parts of the electrical systems and operating equipment, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity

- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

### 2.3.2 Mechanical hazards

 **WARNING!**

**Risk of injury due to fractured housing and leakage!**

Unauthorized temperatures or excessive pressure may cause the flow monitor body or the process connections to burst. Injuries may be caused by flying parts and escaping media.

- Keep within the stipulated operating conditions
- Wear personal protective equipment
- Avoid severe temperature fluctuations
- Avoid pressure surges

 **CAUTION!**

**Risk of injury on sharp edges and pointed corners!**

Sharp edges and pointed corners can cause abrasions and skin cuts.

- Proceed with caution when working near sharp edges and pointed corners
- If in doubt, wear protective gloves

## 2.3.3 Hazards from high or low temperatures

### Hot or cold surfaces

#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Surfaces of components may heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burning/freezing.

- Always wear temperature-resistant protective work clothing and protective gloves when working near hot/cold surfaces
- Before commencing any work, make sure that all surfaces have been cooled down or warmed up to ambient temperature

## 2.3.4 Radiation hazards

### Strong magnetic fields

#### **WARNING!**

##### **Danger to life from strong magnetic fields!**

Strong magnetic fields may cause severe injuries or even be fatal, as well as cause considerable damage to property.

- Persons with pacemakers must not be located in the vicinity of the device. This could impair the function of the pacemaker
- Persons with metal implants must not be located in the vicinity of the device. Implants can heat up or be attracted magnetically
- Keep ferromagnetic materials and electromagnets away from the magnetic source. These materials could be attracted and fly through the room, thereby injuring or even killing persons. Minimum clearance: 3 m
- Remove and put away metal objects before maintenance work (jewelry, watches, writing implements, etc.)
- Do not place any electronic devices within the vicinity of the magnetic source. These could be damaged

- Do not place any electronic storage media, credit cards, etc. within the vicinity of the magnetic source. Data could be deleted

### 2.3.5 Hazards caused by media

#### Hazardous media



#### **WARNING!**

#### **Risk of injury from hazardous media!**

If the flow monitor is used for toxic, corrosive or very hot/cold media then there is a risk of serious injury if the media escapes.

- Observe details in the safety data sheet of the media
- Comply with the safety, accident prevention and environmental protection regulations appropriate to the media used
- Wear personal protective equipment in accordance with the safety data sheet

## 2.4 Personnel requirements



#### **WARNING!**

#### **Risk of injury due to use of insufficiently trained and qualified personnel!**

If unqualified personnel work on the device or are located within its hazard zone, dangers arise which may result in serious injuries and considerable damage to property.

- All work must be performed by qualified personnel only.
- Keep unqualified personnel away from hazard zones.

Authorized personnel is to be restricted to those persons who can be expected to carry out their work reliably. Persons whose ability to respond is influenced, e.g. by drugs, alcohol or medication, are not authorized.

Observe the age and occupational regulations at the site when choosing personnel.

The following lists the personnel qualifications for the various areas of activity:

### **Qualified electrician**

Due to specialized training, knowledge and experience as well as knowledge of the relevant standards and regulations, the qualified electrician is able to independently perform work on the electrical systems as well as to detect and avoid possible risks and dangers.

Additionally, the electrician must provide proof of his/her professional qualification that certifies his/her ability to perform work on electrical systems.

The qualified electrician must fulfill the requirements contained in the valid legal accident-prevention regulations.

### **Qualified personnel**

Due to their specialized training, knowledge and experience as well as their knowledge of the relevant standards and regulations, qualified personnel are able to independently carry out the work assigned to them as well as to detect and avoid possible risks and dangers.

## **2.5 Personal safety equipment**

Personal safety equipment is used to protect personnel from hazards/dangers that might impair their safety or health during work.

When performing the various tasks at, and with the device, personnel must wear personal safety equipment. Special reference is made of this in the individual chapters within these Operating Instructions. The following provides a description of the personal safety equipment:

- Always put on the appropriate personal safety equipment required in the various chapters of these Operating Instructions before commencing work.
- Comply with the personal safety equipment instructions posted within the work area.

### **Description of personal safety equipment**

#### **Goggles**



The goggles are used to protect the eyes from flying debris and splashing fluid.

#### **Protective gloves**



Protective gloves protect the hands from friction, burns, grazing, abrasion, surface cuts or deeper injuries, as well as from direct contact with hot or cold surfaces.

**With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.**

The protective equipment is used to protect against hazardous media leaks and hazardous media residue in the device.

## 2.6 Protective systems

### **Integration within an emergency-stop concept is required**

The device is designed for use as a part of a machine or system. It does not have its own controller and does not have an autonomous emergency-stop function.

Before starting up the device, install the emergency-stop equipment and incorporate it into the safety chain of the machine or system.

Connect the emergency-stop equipment so that if there is an interruption in the power supply or in the activation of the power supply after an interruption, dangerous situations are excluded for persons and valuables.

The emergency-stop equipment must always be freely accessible.

## 2.7 Spare parts



### **WARNING!**

#### **Risk of injury due to use of incorrect spare parts!**

Use of incorrect or faulty spare parts may result in dangers to personnel as well as damages, malfunctions or total failure.

- Only use original spare parts from the manufacturer or approved by the manufacturer.
- Always contact the manufacturer in case of doubt.



Always purchase spare parts from an authorized dealer or directly from the manufacturer (For contact details, see Page 2).

The spare parts list is in the annex.

## 2.8 Environmental protection

### **! NOTICE!**

#### **Risk to the environment due to improper handling of environmentally hazardous substances!**

Serious environmental damage can result if substances harmful to the environment are handled incorrectly, especially if they are disposed of improperly.

- Always observe the instructions listed below on the handling and disposal of substances harmful to the environment.
- If harmful substances are released into the environment, take immediate countermeasures. If there is doubt, contact the local authorities, inform them of the damage and request information on suitable countermeasures to be taken.

### **Cleaning fluids**

Solvent-based cleaning fluids contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

### **Lubricants**

Lubricants such as greases and oils contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

## 2.9 Responsibility of the owner

### **Owner**

The owner is the person who operates the device himself for business or commercial purposes or who cedes such use/application to a third-party and who, during operation of the device, has full legal product stewardship for protection of the user, the personnel or third-parties.

### **Duties of the owner**

The device is used in the commercial sector. The owner of the device is therefore subject to legal obligations pertaining to work safety.

In addition to the safety instructions contained in these Operating Instructions, the safety, accident prevention and environmental protection regulations applicable to the field of application of the device must be observed.

In particular, this includes:

- The owner must inform himself regarding the valid health and safety regulations and must carry out a risk assessment to additionally determine the risks resulting from the special work conditions arising at the location at which the device is used, especially in regard to the media used. He must then implement these within Operating Instructions for use of the device.
- The "Occupational Health and Safety Act" of 1970 stipulates that it is the duty of the owner to provide a safe workplace. He must hereby ensure that the device is operated and maintained compliant to valid commercial, industrial, local, federal and state laws, standards and regulations.
- Appropriate to the working conditions and the media used, the owner must affix signs within the working area that inform the user of the hazards and dangers present.
- During the entire period of use of the device, the owner must check periodically to ensure that the Operating Instructions correspond to the current state of regulations, and he must make adjustments as necessary.

- The owner must clearly regulate and determine responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The owner must fit/retrofit suitable safety equipment within the complete plant/system.
- The owner must ensure that all staff/personnel have thoroughly read and understand these instructions before handling the device. Additionally, he must train the personnel at regular intervals and warn them of dangers.
- The owner must provide the personnel with the required safety equipment and must instruct them that its wear is mandatory.

Additionally, the owner is responsible for ensuring that the device is always kept in a technically perfect condition. The following therefore applies:

- The owner must implement suitable safety measures, appropriate to the media used.
- Different media have different severities of influence on the soiling and wear of/to the device. The owner must set suitable maintenance intervals, depending on the media flowing through the device.

- The owner must ensure that the maintenance intervals described in these Operating Instructions are adhered to at all times.
- The owner must ensure that the device is completely free of any residual media before disposal. Remains of corrosive or toxic materials must be neutralized.

# 3 Design and function

## 3.1 Overview

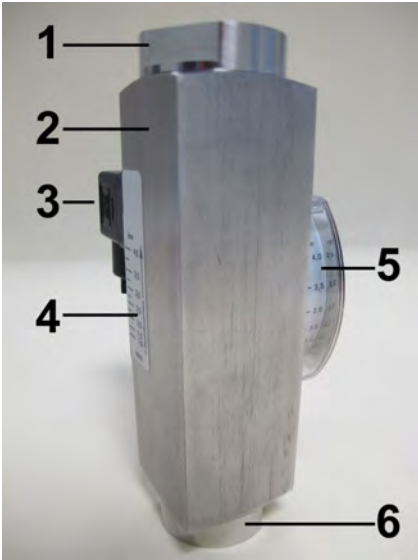


Fig. 2: Front view

- 1 Process connection (outlet)
- 2 Device body
- 3 Switch contact and female socket or switch contact with cable
- 4 Switchpoint adjustment scale
- 5 Display housing with display scale and pointer mechanism
- 6 Process connection (inlet)

## 3.2 Device description

SW-08 flow monitors work according to the functional principle of the variable area flow meter. The flow monitor is installed into a pipe system and measures the flow rate of the medium flowing through the pipe system.

A float inside the flow monitor is moved by the flowing medium. A magnetic field is generated by the magnets inside the float. The position of the float is detected by a switch contact. The desired switch point can be set on the switch point adjustment scale by moving the switch contact. The current flow value is read off by the pointer on the scale.

Applications for SW-08 flow monitors are for example, lubricating circuits. The volume flow of the lubricating medium is monitored by the flow monitor to ensure it is high enough for proper lubrication. If the flow through the flow monitor drops below the threshold preset by the operator, the switch contact switches (Change-over Contact) or closes the contact (Normally Open Contact).

### 3.3 Component description

#### Switch contact

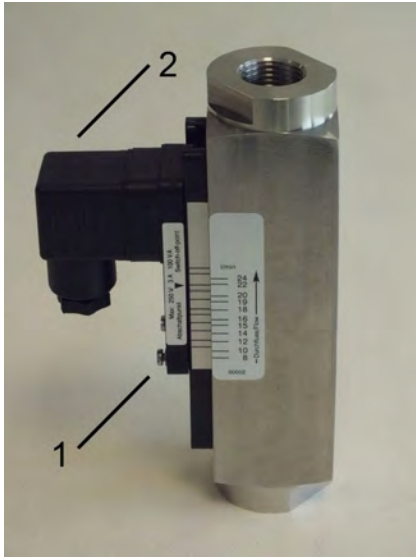


Fig. 3: Switch contact and female socket

A potential-free Reed contact is cast into the switch contact (Fig. 3/1). The device is supplied with a connector (Fig. 3/2).

#### Switch point adjustment scale

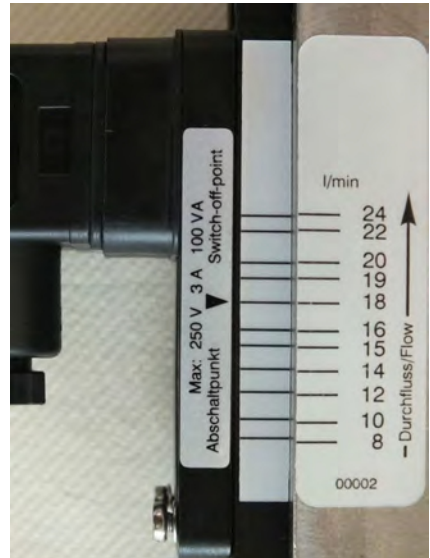


Fig. 4: Switch point adjustment scale SW-08

A measuring scale is applied to the device body, to which the desired switch point can be adjusted.

### Display scale



*Fig. 5: Display scale SW-08*

On the device, a display housing is mounted with integrated indicator scale and pointer movement. The pointer on the scale indicates the current flow value.

## 4 Transport, packaging and storage

### 4.1 Safety instructions for transport

#### Improper transport

#### **!** NOTICE!

#### **The device could be damaged if transported improperly!**

Objects to be transported may fall or overturn if transported incorrectly. This can result in damage to the device and/or property.

- Proceed carefully when unloading transported packages, both on delivery and when transporting in-house. Observe the symbols and instructions on the shipping box
- Only remove packaging immediately before assembly

### 4.2 Transport inspection

On delivery, make an immediate check for completeness and check for transport damages.

If there are any visible external transport damages then proceed as follows:

- Do not accept the delivery
- Note the damage in the shipping documents or on the delivery note of the transporter and have the driver confirm by signature
- Initiate a claim for damages



*Make a claim for each fault as soon as it is detected. Claims for damages can only be invoked within the valid claim periods.*

### 4.3 Packaging

#### About packaging

The packaging serves to protect the individual components from transport damages, corrosion and other damages until they are installed. Do not discard the packaging and only remove the device from the shipping box immediately before installation.

### Handling packaging materials

Dispose of packaging material in accordance with the valid legal regulations and local ordinances.

#### ! NOTICE!

#### Danger to the environment due to incorrect disposal!

Packaging is made of valuable raw materials and can be reused in many cases or usefully processed and recycled. Improper disposal of packaging materials may pose a danger to the environment.

- Dispose of packaging material in an environmentally safe manner
- Comply with the local disposal regulations. If necessary, have the packaging disposed of by approved specialists.

## 4.4 Symbols on the shipping box

Top



The arrowheads indicate the top side of the package. They must always point upwards, otherwise the content may be damaged.

### Fragile



Designates packages with breakable or damageable contents.

Handle the package carefully and do not allow it to fall or be subjected to jarring or severe vibration.

## 4.5 Storage

### Storing the packages

Store the packages under the following conditions:

- Do not store in the open
- Store dry and dust-free
- Do not subject to any aggressive media
- Protect from direct sunlight
- Avoid mechanical vibrations and shocks
- Storage temperature: 0 to 35 °C
- Relative humidity: max. 60 %
- Do not stack
- If storing for longer than 3 months, regularly check the general condition of all parts as well as of the packaging.





*Storage instructions in addition to the instructions listed here may be listed on the packages. Follow these instructions also.*

# 5 Installation and initial startup

## 5.1 Safety

### Incorrect installation and initial startup

#### **WARNING!**

#### **Risk of injury due to incorrect installation and initial startup!**

Incorrect installation and initial startup may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared of obstructions before commencing work
- Handle open or sharp edged components carefully
- Ensure that the assembly location is orderly and clean! Parts and tools lying about or on top of each other are potential causes of accidents
- Assemble components properly. Observe the stipulated tightening torque of screws
- Before initial startup, make sure that all installation work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions

### Safeguard against restart

#### **WARNING!**

#### **Danger to life due to unauthorized restart!**

There is a risk of severe or even fatal injuries from unauthorized restart of the power supply during installation.

- Before commencing work, switch the power supply off to the whole system/plant and secure against restart

## 5.2 Requirements at the place of installation

The place of installation must meet the following criteria:

- The device must not be under water.
- The surrounding area must be illuminated sufficiently.
- There must be sufficient space to prevent accumulation of trapped heat.
- The device must not be installed as a supporting part in a pipe construction.
- The device may not have anything affixed to, or suspended from it.

- The flow monitor must be installed in such a way as to preclude damage by outside force. It must be ensured that the flow monitor cannot be damaged. If necessary, install an appropriate impact protection device.
- External magnetic fields will influence the switch contact. Keep sufficient distance to magnetic fields (e.g. electric motors).
- Piping, process connections or supports made from ferromagnetic material influence the magnetic field of the device. Keep a space of minimum 100mm to those materials (e.g. steel).

**WARNING!****Danger due to incorrect installation!**

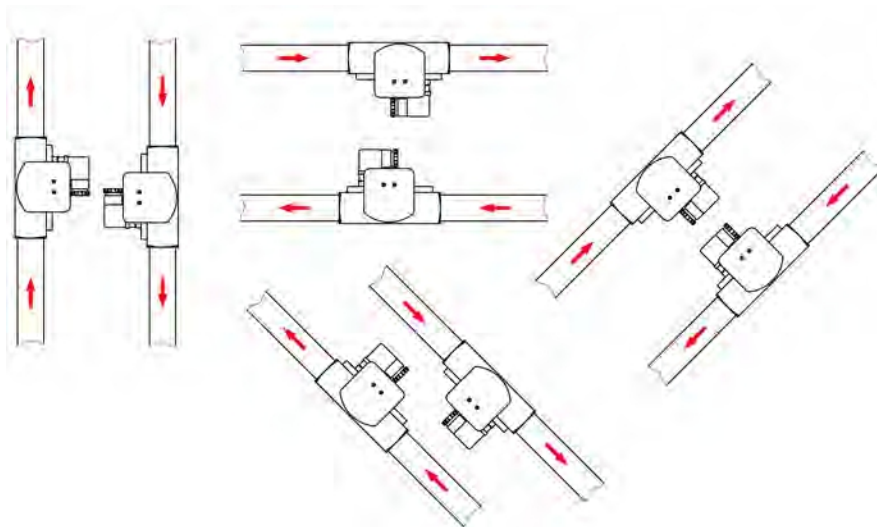
If the criteria listed above are not met when installing the flow monitor, dangerous/hazardous situations may arise.

- Do not install the flow monitor as a supporting part in a pipe system
- Do not use the flow monitor with quick-acting valves
- Do not use the flow monitor with solenoid valves

### 5.3 Preparatory work

The following criteria must be met during installation to ensure correct functioning of the flow monitor:

### Installation position/direction of flow



*Fig. 6: Installation position/direction of flow*

Only install the flow monitor in one of the positions displayed in the drawing. The medium must flow in the direction of the arrow (from a low to a high scale value).

## Unimpeded flow sections

### ! NOTICE!

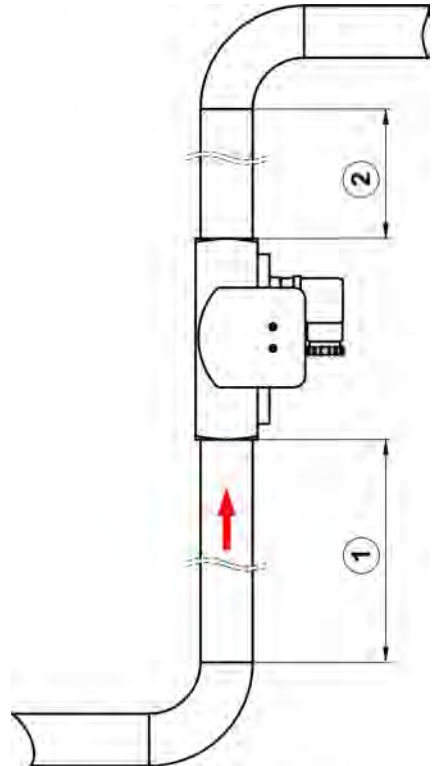
#### Measuring inaccuracy due to incorrect installation!

The measuring accuracy of the flow monitor is influenced by its position within the pipe system. Changes in cross-section, branch-offs or bends in the pipe system impair measuring accuracy.

- Ensure that the unimpeded flow sections are maintained
- Never reduce the pipe diameter immediately before the device



*We recommend unimpeded flow sections, type BE-01.*

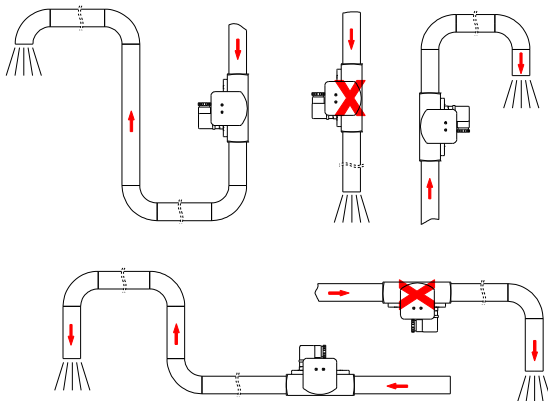


*Fig. 7: Unimpeded flow sections*

- 1 10x DN
- 2 5x DN

- There must be an unimpeded flow section of 10xDN (rated width) before the device.
- There must be an unimpeded flow section of 5xDN (rated width) after the device.

### Unimpeded outlet



*Fig. 8: Unimpeded outlet*

If the pipe system ends at an unimpeded outlet, the flow monitor must not be installed directly in front of the opening. The device must always be completely filled with media to ensure measuring accuracy.

## Strainer

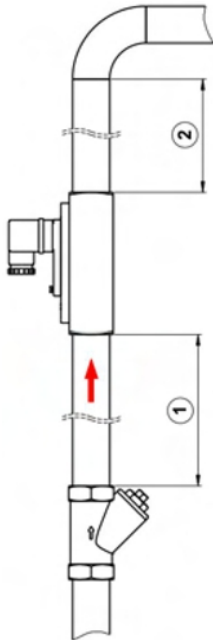


Fig. 9: Strainer

- 1 min. 10x DN
- 2 min. 5x DN

If the medium is contaminated by solids, a strainer must be installed before the device (↘ “Strainer” on page 31).



We recommend a Type FT-01 strainer.

## Prepare the device

### ! NOTICE!

#### Risk of damage to property due to contamination!

Contamination and deposits may impair the free movement of the float, thereby damaging the device.

- Ensure that there are no foreign particles in the device
- Ensure that the device is not soiled
- Do not use any medium containing solids



Due to quality assurance measures, there may be some test medium (oil) residue in the device.

1. ➤ Unpack the device and visually inspect the device to ensure that it is free of packaging materials
2. ➤ Examine the device for residue of test medium and drain, if necessary
3. ➤ Check the device for soiling and flush with clean medium, if necessary

## 5.4 Installation in the pipe system

### **WARNING!**

#### **Risk of injury from pressurized pipes!**

If the pipe system is under pressure when installing the device, severe injuries may result.

- Depressurize the pipe system before installing the device

### **WARNING!**

#### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frost bite.

- Before commencing work, ensure that the system has been controlled to a temperature range between 0 und 40 °C.
- Do not touch any parts of the system that are either very hot or very cold.
- Always wear heat-resistant/cold-resistant protective clothing and protective gloves when working near hot/cold surfaces.

### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before installation, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment during installation
- Provide suitable draining devices (collection tanks, etc.)

### **NOTICE!**

#### **Risk of damage to the device due to contamination in the pipe system!**

Dirt and foreign particles entering the device can damage the device and impair its operation.

- Ensure that the pipe system is clean before installing the device
- If necessary, flush the pipe system with clean medium before installation.





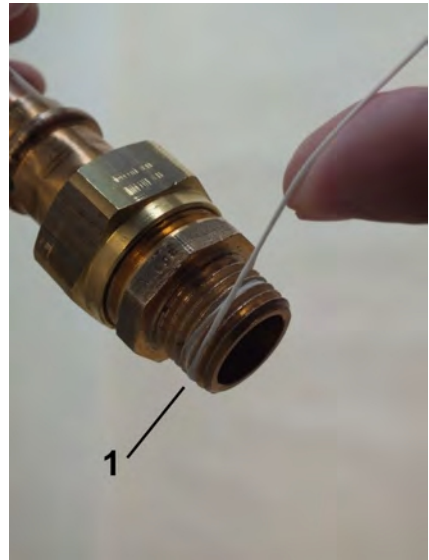
*A suitable sealant must be selected depending on the condition/composition of the pipe lines, the medium and the operating and environmental conditions. The sealing method described here is only an example and cannot be used in all cases.*

### Sealing the pipe connections

#### Personnel:

- Qualified personnel

1. ▶ Nap the thread.



*Fig. 10: Apply sealing thread*

## Installation and initial startup

Installation in the pipe system

2. → Apply sealing thread (Fig. 10/1) to the napped thread in the threaded direction. Observe the quantity recommended by the sealant manufacturer.



Fig. 11: Pipe connection with sealing thread

- ⇒ The pipe line is now ready for installation (Fig. 11)

### Install device in pipe system

#### Personnel:

- Qualified personnel

#### Protective equipment:

- Protective gloves

#### Tool:

- Fixed spanner



#### CAUTION!

Do not hold the device by the threads. These are sharp edged and may cause injury.

1. → Place the threaded end of the device onto the thread of the connecting pipe

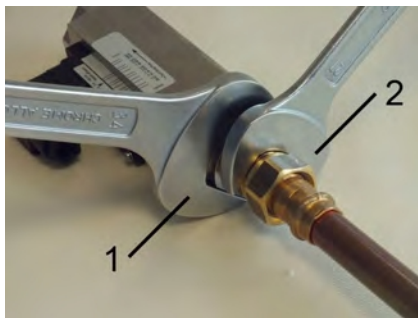


Fig. 12: Screw in the device

2. → Fasten the adapter union of the pipeline with an appropriate spanner (Fig. 12/2). When doing so, lock the process connector in place to prevent slip, using a suitable spanner (Fig. 12/1).

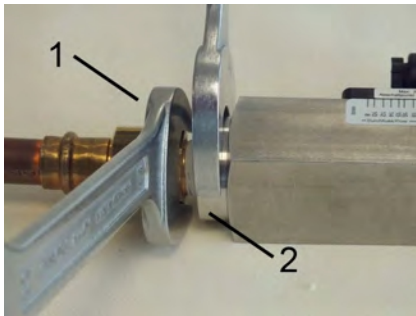


Fig. 13: Screw in the device

3. ▶ Keep turning in the adapter union (Fig. 13/1) while holding the process connection of the device locked (Fig. 13/2) until the connection is tight.
4. ▶ Repeat these steps at the other end of the device.

## 5.5 Initial startup

The following steps must be carried out before initial startup and any subsequent startup (e.g. after removal and installation during maintenance).

1. ▶



### WARNING!

Make sure that the plant is operating vibration-free. Vibrations could destroy the device. This could result in a serious risk of injury to the user.

2. ▶



### WARNING!

Make sure that the medium is flowing continuously. Pulse-like staggered loads could destroy the device. This could result in a serious risk of injury to the user.

3. ▶



### NOTICE!

Completely fill the pipe lines. Partial filling(s) may result in malfunctions and damage to the device.

4. →

### ! NOTICE!

Vent the pipe line. If there are air bubbles in the line during the measurement then this could result in damage to the device caused by hydraulic shock. This could result in malfunctions.

5. →

### ! NOTICE!

Make sure that the plant is operating without cavitation. Cavitation may result in malfunctions and damage to the device.

## 5.6 Electrical connection

The electrical connection of the flow monitor is accomplished through the connector plug or the cast on power cable leading from the switch housing. The switch contacts employed in these devices are potential free and do not require a power source. Switch contacts and flow monitor have been optimally harmonized. After replacement of a switch contact, the switch point must be readjusted.



### DANGER!

#### Danger to life from electrical current

There is an immediate risk to life from electrocution on touching live parts. Damage to the electrical insulation or single components can be extremely dangerous.

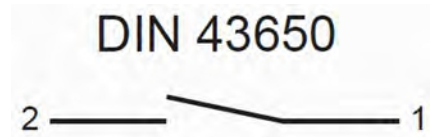
- Only qualified electricians shall work on the electrical system
- If the insulation is damaged then immediately switch off and have repairs carried out
- Before commencing work on live parts of electrical systems and components, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)

- Secure against switching back on
- Check for absence of voltage
- Ground and short
- Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

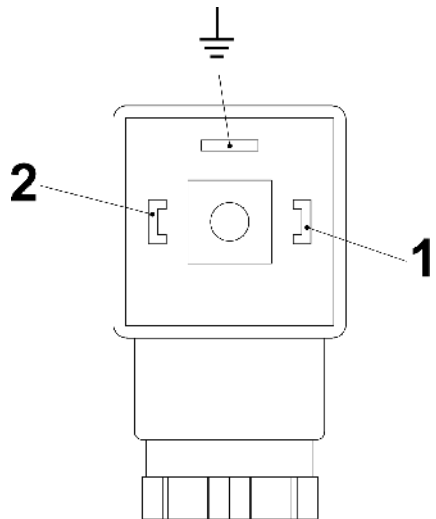
### 5.6.1 Connector DIN 43650

**Wiring diagram of the supplied socket (DIN 43650, Form A) (Front view).**

**Wiring diagram normally open:**



*Fig. 14: Switch position under no-flow condition*



*Fig. 15: Pin assignment, plug socket, normally-open contact. The ground-pin is not used.*

**change over:**



Fig. 16: Switch position under no-flow condition

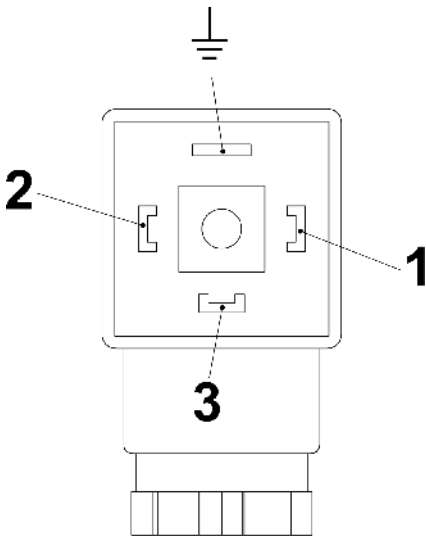


Fig. 17: Pin assignment, plug socket, change-over contact. The ground-pin is not used.

## 5.6.2 Plug connector M12x1

Wiring diagram, socket (M12x1)

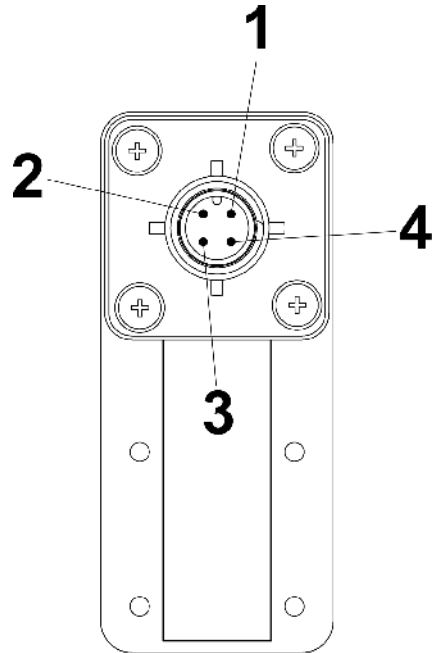


Fig. 18: Pin-assignment, socket M12x1 Form 30x70)

Wiring diagram

normally open:

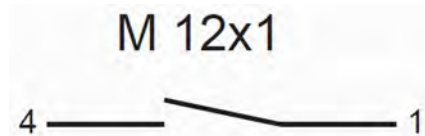


Fig. 19: Switch position under no-flow condition

change over:

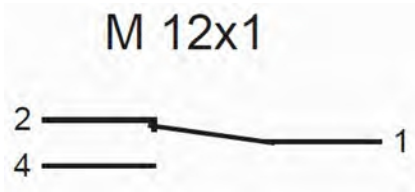


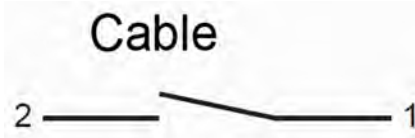
Fig. 20: Switch position under no-flow condition

### 5.6.3 Cable

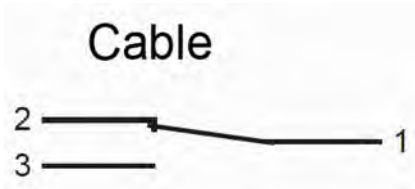
The individual cores of the cable are numbered according to the following connection diagrams.

#### Wiring diagram

normally open:



change over:



Switch position under no-flow condition

### 5.6.4 Degree of protection (IP-Code)

The specified degree of protection (IP) is only ensured if approved connection material is used (see following table).

Device connection	Specification of connection material	Degree of protection
DIN 43650 with Pg gland	Diameter of connection cable: 6–8 mm	IP65
M12x1	Plug connector M12x1	IP67
Cable	-	IP67

### 5.7 Grounding the device

When installing the device in a pipe system, ensure that the device is grounded to the pipe system to avoid a dangerous electrical potential difference.

### 5.8 Plug connection

## Installation and initial startup

Plug connection

### Personnel:

- Qualified electrician

### Tool:

- Flat-bladed screwdriver

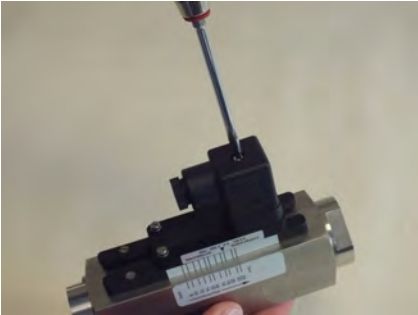


Fig. 21: Detach socket

1. Release the fixing screw from the socket (Fig. 21)

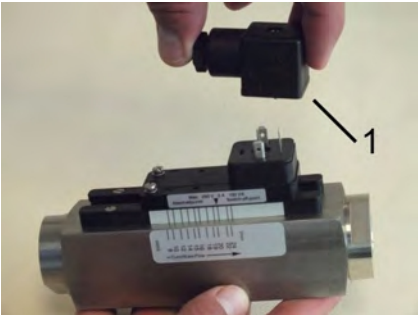


Fig. 22: Remove socket

2. Remove socket (Fig. 22/1)



Fig. 23: Disconnect inner section

3. Remove the inner section from the socket by inserting a flat-bladed screwdriver into the slot (Fig. 23/1) and carefully pry out the inner section.



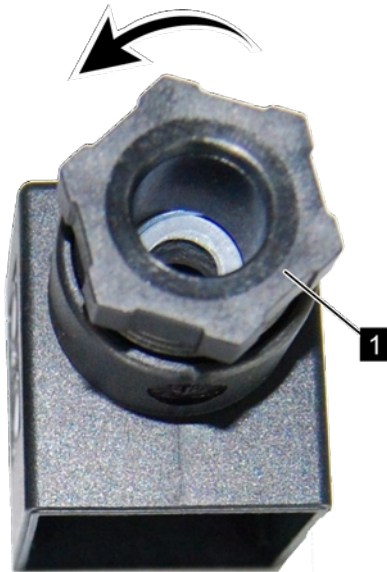


Fig. 24: Disconnect the screw connection

4. ➤ Disconnect the screw connection (Fig. 24/1) by turning in the direction of the arrow
5. ➤ Guide the connection cable through the screw connection in the socket
6. ➤ Make the connections as shown in the connection diagram (Fig. 25 and Fig. 26)
7. ➤ Place the inner section (Fig. 23) back into the socket and push until it locks on.
8. ➤ Retighten the screw connection (Fig. 24/1) by turning it to the right.

9. ➤ Plug the socket onto the connection plug and tighten the fixing screw (Fig. 21/1)

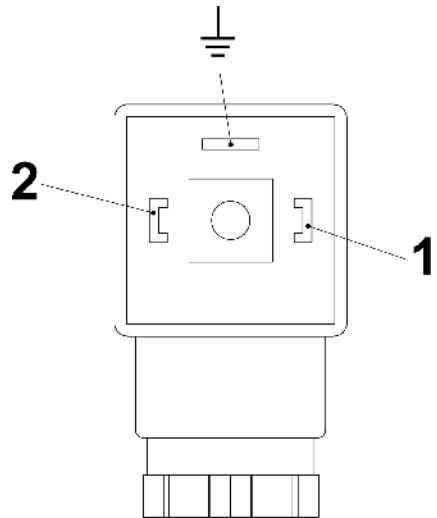


Fig. 25: Pin assignment, plug socket, Normally Open Contact (Form 30x70)

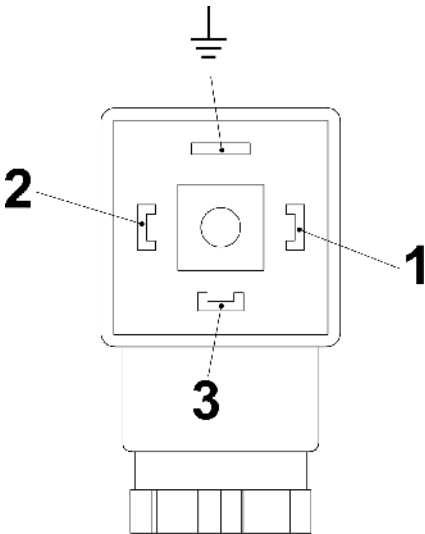


Fig. 26: Pin assignment, plug socket, Change-over contact (Form 30x70)

## 5.9 Contact protection measures

The Reed-switches used in the switch contacts are designed to be very sensitive to overload. To prevent destruction of the switch contact, the values specified on the rating plate of the switch contact housing must never be exceeded (not even temporarily).

There is a risk of overload from:

- inductive loads
- capacitive loads
- ohmic loads.

Suitable measures must be taken to protect against overload (see following examples):

### Inductive load

There is danger of voltage peaks from inductive loads when switching off (up to 10 times the rated voltage). Inductive loads are caused by, e.g.:

- Contactors, relays
- Solenoid valves
- Electric motors

Examples of protective measures:

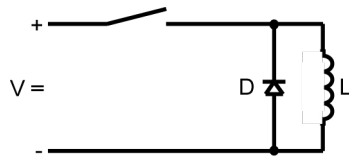


Fig. 27: Example 1

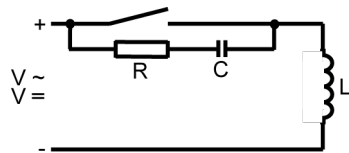


Fig. 28: Example 2

### Capacitive loads

There is a danger of high current peaks from capacitive loads when switching-on the switch contact (exceeding rated current). Capacitive loads are caused by, e.g.:

- Long connecting cables
- Capacitive consumers

Example of protective measure:

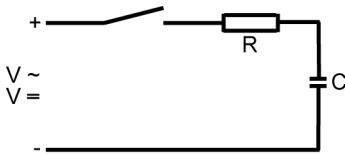


Fig. 29: Protective measure against capacitive loads

Protection against ohmic loads can be achieved through installation of a resistor in the circuit, or by heating the glow filament. For connection to high-impedance consumers (ex. PLC), a protective circuit is not needed.

### Ohmic loads

There is a danger of high current peaks from ohmic loads when switching-on the switch contact. The reason for this is that the glow filament has a low resistance at low temperatures. Ohmic loads are caused by, e.g.:

- Filament bulbs
- Motors during startup

Examples of protective measures:

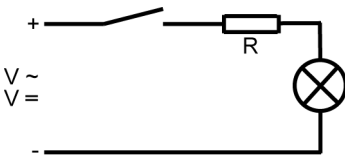


Fig. 30: Example 1

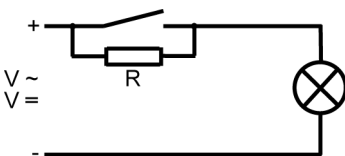


Fig. 31: Example 2

## 6 Operation

### 6.1 Setting the switch point

#### Setting the switch point of an installed device



The following instructions describe the procedure for a Normally Open Contact (NOC). The actual state (open or closed), can be determined using a continuity meter.

#### Personnel:

- Qualified personnel

#### Tool:

- Flat-bladed screwdriver

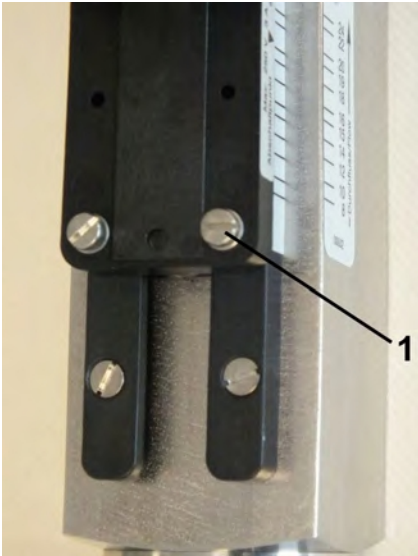


Fig. 32: Loosen set screws

1. Loosen the set screws of the switch contact (Fig. 32/1) using a flat-bladed screwdriver.
2. Set the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switchpoint adjustment scale.
3. Re-tighten the set screws of the switch contact (Fig. 32/1) using a flat-bladed screwdriver. When doing so, observe the correct tightening torque of the screws.

↪ Chapter 11.1 "Tightening torque of screws" on page 85

- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

### Setting the switch point of a non-installed device



- ⇒ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

*Fig. 33: Loosen the set screws*

- 1.** ▶ Loosen the set screws of the switch contact (Fig. 33/1) using a flat-bladed screwdriver.
- 2.** ▶ Set the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact data plate is exactly in alignment with the desired flow rate on the switchpoint adjustment scale.
- 3.** ▶ Re-tighten the set screws of the switch contact (Fig. 33/1) using a flat-bladed screwdriver. When doing so, observe the correct tightening torque of the screws.

↳ *Chapter 11.1 "Tightening torque of screws" on page 85*

### 6.2 Checking the flow

#### Reading-off the switch value

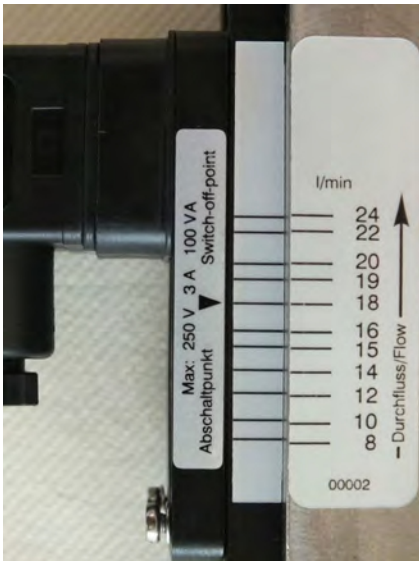
##### Personnel:

- Qualified personnel

##### Protective equipment:

- Goggles

3. Read-off the switch value from the scale on the device body



*Fig. 34: Reading-off the switch point value*

1. Make sure that the setting arrow, the scale mark on the positioning aid label (adhesive label on the guide rail) and the appropriate scale mark on the device body are in alignment. (Fig. 34).
2. To obtain the greatest reading accuracy, look straight on. The read-off value can be falsified by viewing at an angle from above or below (parallax error).

## Read-off displayed value

### Personnel:

- Qualified personnel

### Protective equipment:

- Goggles



*Fig. 35: Read-off display value*

- 1.** Make sure that the pointer and the scale graduation mark on the display scale are in alignment (Fig. 35).
- 2.** To obtain the greatest reading accuracy, look straight on. The read-off value can be falsified by viewing at an angle from above or below (parallax error).
- 3.** Read-off the displayed value on the scale.

# 7 Troubleshooting

This chapter describes possible malfunctions of the device, their causes and repair.

If malfunctions persist or increase, shorten the maintenance interval to meet the actual operating conditions.

For malfunctions not described in this chapter, please contact the manufacturer (see service address on page 2).

## 7.1 Safety

### Work carried out incorrectly to remedy a malfunction



#### WARNING!

#### Risk of injury due to incorrect repair of malfunction!

Work carried out incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- If components have been removed, observe correct assembly procedures. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws
  - ↳ *Chapter 11.1 “Tightening torque of screws” on page 85*
- Before placing the device back into operation, ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions



### Conduct in case of malfunction

The complete machine or system may be unsafe if there is a defect at the flow monitor (e.g. fractured housing).

The following always applies:

1. ▶ In case of malfunctions that present an immediate danger to persons or valuables, proceed according to the valid emergency plans for the system
2. ▶ Determine the cause of the malfunction
3. ▶ Before repair, ensure that there is no danger to persons from escaping media
4. ▶ If necessary, allow the pipeline and device to cool down or to warm up before commencing work
5. ▶ Malfunctions must be corrected by qualified personnel



*The following troubleshooting guide provides an indication of who is qualified to repair the fault .*

## 7.2 Troubleshooting guide

Fault description	Cause	Remedy	Personnel
The switch contact does not switch.	No medium flowing through flow monitor	Check that medium is flowing through the pipe-line	Qualified personnel
	Flow is too low or the switch contact is set too high	<ul style="list-style-type: none"> <li>■ Adjust the switch contact to a lower flow rate</li> <li>■ Use the device at another measuring range</li> <li>■ Increase the flow rate</li> </ul>	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective.	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
Switch contact is permanently switched.	Flow is too high or the switch contact is set too low	<ul style="list-style-type: none"> <li>■ Reduce the flow</li> <li>■ Adjust the switch contact to a higher flow rate</li> <li>■ Use the device at another measuring range</li> </ul>	Qualified personnel

<b>Fault description</b>	<b>Cause</b>	<b>Remedy</b>	<b>Personnel</b>
	Float is stuck	Disassemble and clean the device	Qualified personnel
	Switch contact is defective	<ul style="list-style-type: none"> <li>■ Remedy the cause of the defect (short-circuit, overload)</li> <li>■ Replace the switch contact</li> </ul>	Qualified personnel
The switch point is not the same as the actual flow rate.	Improper scale installed for media used	Request proper conversion table or scale for media used	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	<ul style="list-style-type: none"> <li>■ Correct pipe diameter</li> </ul>	Qualified personnel
	Device is dirty	Disassemble and clean the device	Qualified personnel
	Device is defective	Remove device from system and contact the manufacturer	Qualified personnel

# 8 Maintenance

## 8.1 Safety

### Maintenance work performed incorrectly



#### **WARNING!**

#### **Risk of injury due to maintenance work performed incorrectly!**

Maintenance work performed incorrectly may result in severe injuries and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work.
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents.
- If components have been removed, observe correct assembly procedure. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws (see Chapter 11.1).
- Before placing the device back into operation ensure that all work has been carried out and completed in compliance with the specifications and instructions in these Operating Instructions.

## 8.2 Maintenance plan

### Intervals for replacing wear parts

SW-08 type flow monitors require very little maintenance due to the small number of moving parts. The intervals for the replacement of wear parts depend significantly on the operating conditions as well as on the composition of the medium flowing through the device. For this reason, no intervals have been set by the manufacturer. The operator must determine suitable intervals based on the local conditions and circumstances.

Interval	Maintenance work	Personnel
	Visual inspection for dirt/soiling	Qualified personnel
	Visual inspection for free movement of the float and mechanical pointer.	Qualified personnel
	Visual inspection for leaks from the device	Qualified personnel
	Check function of switch contact	Qualified personnel

### 8.3 Removal from the pipe system

The flow monitor must first be removed from the pipe system before carrying out maintenance work.



#### **WARNING!**

##### **Risk of injury from pressurized lines!**

Severe injuries may result if the pipe system is under pressure when removing the device.

- Depressurize the system before removing the device



#### **WARNING!**

##### **Risk of injury from hot or cold surfaces!**

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burns or frost bite.

- Before removing the device, ensure that the machine or system and the flow monitor have been controlled to a temperature range between 0 and 40°C
- Do not touch any part of the machine or system that is either very hot or very cold
- Always wear heat-resistant/cold-resistant protective work clothing and protective gloves when working near hot/cold surfaces



### **WARNING!**

#### **Risk of injury from media in the pipe system!**

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before removing the device, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment when removing the device



### **WARNING!**

#### **Risk of injury from media residue in the device!**

After the pipe system has been emptied, media residue can still be present inside the device. In the case of hazardous media, this could result in serious injuries.

- When removing (de-installing the device from the pipe system), always wear personal protective equipment.
- All requirements specified in the media safety data sheet must be observed in accomplishing the work task.
- Residue of hazardous media in the device can result in serious injuries.

## **Removing the device from the pipe system**

### **Personnel:**

- Qualified personnel

### **Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### **Tool:**

- Fixed spanner

- 1.** ▶ Loosen the adapter union of the pipe line using a suitable spanner. When doing so, lock the process connection or device body in place with a second spanner.
- 2.** ▶ Secure the device against falling and repeat Step 1 at the other process connection.

## **8.4 Disassembly**

To replace wear parts or to clean the device, the flow monitor must first be disassembled.

**WARNING!****Risk of injury due to incorrect disassembly!**

- The device may still contain media residue
- Wear personal protective equipment when working with dangerous media residue
- Improper disassembly may cause serious injuries if dangerous media is still present inside the device

**CAUTION!****Risk of injury due to incorrect disassembly!**

Incorrect disassembly may result in injuries.

- Before disassembling, ensure that the flow monitor has cooled down/warmed up to a temperature range between 0 and 40° C.
- Wear personal protective equipment to protect against hazardous media which may still be present inside the device.

**Protective equipment:**

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

**Personnel:**

- Qualified personnel

**Protective equipment:**

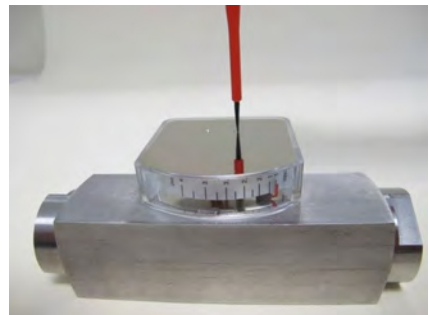
- Goggles
- Protective gloves

**Tool:**

- Flat-bladed screwdriver
- Fixed spanner
- Socket wrench

**Special tools:**

- Threaded ring insertion tool



*Fig. 36*

## Maintenance

Disassembly

1. ➔ Loosen fixing screws on the display cover plate (Fig. 36)

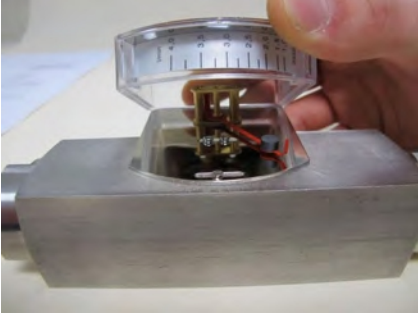


Fig. 37

2. ➔ Carefully remove the display cover plate along with the plastic housing from the base plate. Make sure that the movement is not damaged. (Fig. 37)



Fig. 38

3. ➔ Press out the display cover plate from the plastic housing (Fig. 38)



Fig. 39

4. ➔ Pull scale carrier (with affixed scale) from the guide of the plastic housing (Fig. 39)

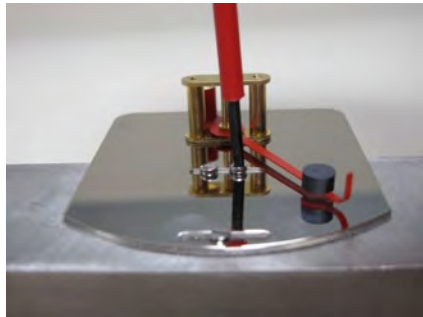


Fig. 40

5. ➔ Loosen fixing screws of the display base plate (Fig. 40) and remove the display base plate.





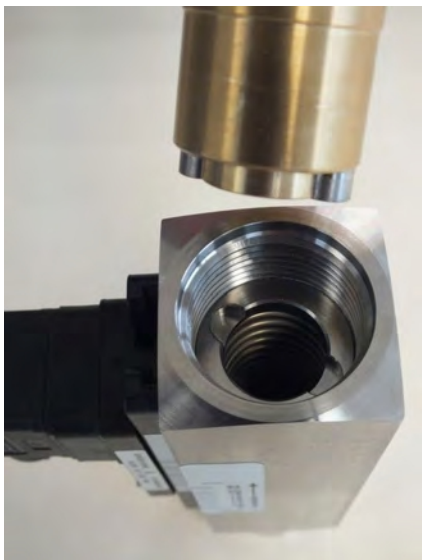
*Fig. 41: Loosen process connection (outlet)*

- 6.** Loosen the process connection (outlet) (Fig. 41) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.



*Fig. 42: Remove the process connection (outlet)*

- 7.** Unscrew the process connection (outlet) from the device body (Fig. 42). If necessary, remove the O-ring from the process connection.



*Fig. 43: Insert threaded ring insertion tool (outlet)*

8. Insert the threaded ring insertion tool into the device outlet (Fig. 43) and turn until it rests in the keyway of the threaded ring



*Fig. 44: Loosen threaded ring (outlet)*

9. Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 44). Hold the device body in place using a proper sized spanner wrench.



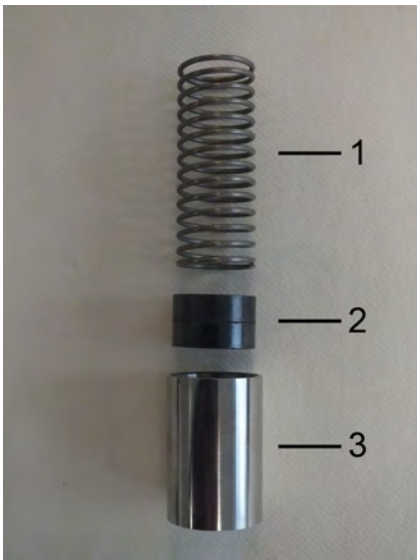
*Fig. 45: Remove threaded ring (outlet)*

10. Unscrew the threaded ring (outlet) from the device body (Fig. 45)



*Fig. 46: Remove inner parts*

- 11.** Carefully turn the device body 180° and remove the inner parts (float, magnets and spring) (Fig. 46)



*Fig. 47: Spring, magnets and float*

- 12.** The inner parts of the flow monitor consist of the spring (Fig. 47/1), magnets (Fig. 47/2) and float (Fig. 47/3).



*Fig. 48: Loosen process connection (inlet)*

- 13.** Loosen the process connection (inlet) (Fig. 48) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench



*Fig. 49: Remove the process connection (inlet)*

- 14.** ➤ Unscrew the process connection (inlet) from the device body (Fig. 49). If necessary, remove the O-ring from the process connection.



*Fig. 50: Insert threaded ring insertion tool (inlet)*

- 15.** ➤ Insert the threaded ring insertion tool into the device inlet (Fig. 50) and turn until it rests in the keyway of the threaded ring



*Fig. 51: Loosen threaded ring (inlet)*

16. ▶ Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (Fig. 51). Hold the device body in place using a proper sized spanner wrench.



Fig. 52: Remove threaded ring (inlet)

17. ▶ Unscrew the threaded ring (inlet) from the device body (Fig. 52)



#### O-ring replacement

*It is recommended that the O-rings be replaced during maintenance.*

## 8.5.1 Cleaning

It is the responsibility of the operator to establish appropriate intervals and procedures for cleaning the individual parts of the device. It must be ensured that the parts are not damaged during the cleaning process. When using cleaning agents, it must be ensured that these are not aggressive to the parts and that there will be no dangerous reactions with media residue. Damaged parts must be replaced.



### WARNING!

#### Risk of injury due to improper cleaning!

The device may still contain media residue.

- To protect against hazardous media residue in the device, wear personal protective equipment.
- Do not use cleaning agents which may lead to dangerous reactions with media residue.
- All requirements specified in the safety data sheet must be observed when handling or otherwise using the medium.
- Residue of hazardous media inside the device can cause serious injury.

## 8.5 Maintenance



### CAUTION!

#### Risk of injury due to damaged parts!

If parts of the device are broken or damaged, they may cause injury due to sharp edges or splinters during the cleaning process.

- Damaged parts must be replaced
- Carefully clean the parts of the device, so as not to cause damage.
- When cleaning, always wear appropriate personal protective equipment.
- Incorrect disassembly can result in injuries.

#### Protective equipment:

- With hazardous media, the protective equipment specified in the Safety Data Sheet of the medium must be worn. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

### 8.5.2 Parts replacement

Depending on the operating conditions, wear parts such as O-rings, float or magnets may have to be replaced. Steps required to replace these parts correspond to those used when assembling the device.

↳ *Chapter 8.5.3 "Assembly" on page 62.*

### 8.5.3 Assembly

After cleaning the individual components, the flow monitor must be reassembled.

**Personnel:**

- Qualified personnel

**Tool:**

- Flat-bladed screwdriver
- Torque screwdriver and assorted blades
- Fixed spanner
- Socket wrench
- Torque wrench

**Special tools:**

- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator

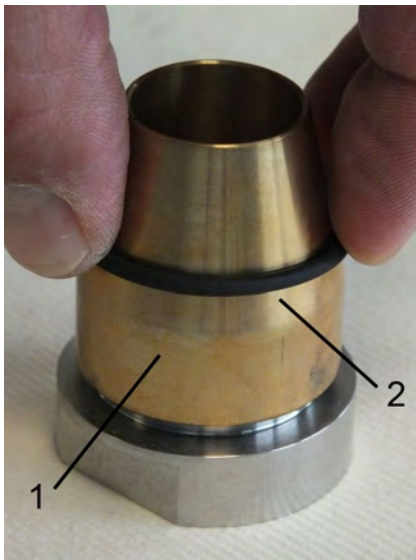


Fig. 53: O-ring (seal)

1. ➤ Carefully install the O-rings (Fig. 53/2) with the aid of the O-ring installation tool (Fig. 53/1) onto both process connections (inlet and outlet), so that they are properly seated in the O-ring grooves of the process connection (Fig. 54/1). When doing so, be careful not to overstretch the O-rings.



Fig. 54: Properly positioned O-ring

2. ➤ Position the O-ring properly on the process connection (Fig. 54/1)
3. ➤ Lubricate the O-rings lightly.

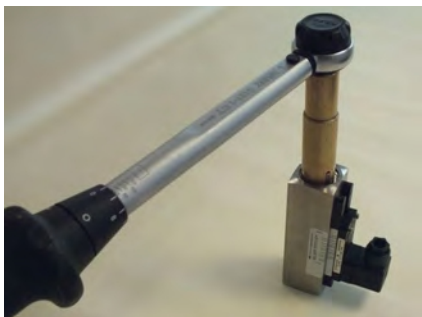


A list of suitable lubricants is contained in the annex  
 ↳ Chapter 11.5 "Lubricants"  
 on page 88.



*Fig. 55: Insert threaded ring (inlet)*

4. ➤ Insert the threaded ring (inlet) into the device body (Fig. 55)



*Fig. 56: Seat threaded ring (inlet)*

5. ➤ Lightly seat the threaded ring (inlet) with the aid of the threaded ring insertion tool, and tighten with a torque wrench (Fig. 56), observing the proper torque (☞ *Chapter 11.1 "Tightening torque of screws" on page 85*)





*Fig. 57: Insert process connection (inlet)*

6. ➤ Insert the process connection (inlet) into the device body (inlet) (Fig. 57)





Fig. 58: Tighten process connection (inlet)

7.  Using a proper sized fixed spanner tighten the process connection (inlet). Hold the device body in place using a suitable fixed spanner (Fig. 58), and observe the proper torque ( Chapter 11.1 "Tightening torque of screws" on page 85)

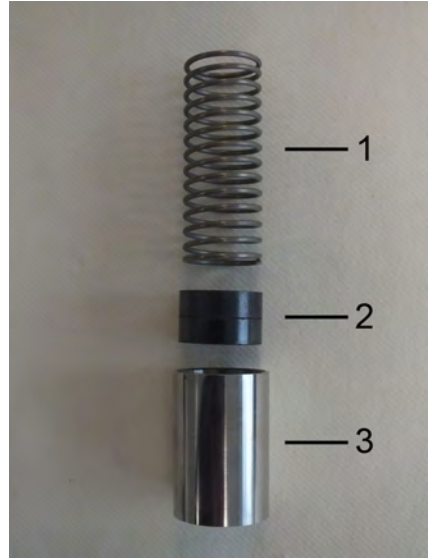



Fig. 59: Inner parts

8.  Insert spring (Fig. 59/1) with magnets (Fig. 59/2) into the float (Fig. 59/3) ensuring proper magnetic pole orientation (north pole toward device outlet)



*Fig. 60: Insert inner parts*

- 9.** ▶ Insert float with magnets and spring into the device body (Fig. 60)



*Fig. 61: Insert threaded ring (outlet)*

- 10.** ▶ Insert the threaded ring (outlet) into the device body (outlet) (Fig. 61)



*Fig. 62: Seat threaded ring (outlet)*

11. ▶ Lightly seat the threaded ring (outlet) with the aid of the threaded ring insertion tool and tighten with a torque wrench (Fig. 62), observing the proper torque (☞ Chapter 11.1 “Tightening torque of screws” on page 85)



Fig. 63: Insert process connection (outlet)

12. ▶ Insert the process connection (outlet) into the device body (outlet) (Fig. 63)



Fig. 64: Tighten process connection (outlet)

13. ▶ Using a proper sized fixed spanner tighten the process connection (outlet). Hold the device body in place using a suitable fixed spanner (Fig. 64), and observe the proper torque (☞ Chapter 11.1 “Tightening torque of screws” on page 85)



Fig. 65: Check for smooth operation

14. ▶ Check the float for ease of movement (Fig. 65) by applying pressure with the test rod
  - ⇒ If the float moves sluggishly, then disassemble the device
    - ↳ Chapter 9.2 “Disassembly” on page 74 and clean the float and device body bore



*If the float is still sluggish after having been cleaned several times, contact the manufacturers.*

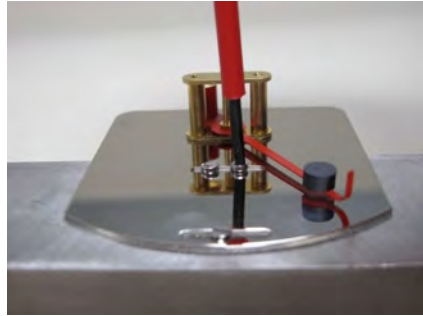


Fig. 66

15. ▶ Set the display base plate on the device body and tighten the mounting screws so that they can still move. (Fig. 66). Make sure that the countersunk head screw is used for the long groove (area pointer tip) and the two (2) cylinder head screws are used for the base center.

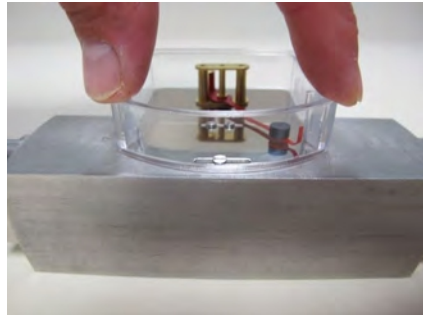


Fig. 67

16. ▶ Place the plastic housing on the display base plate and press down until it snaps into place. (Fig. 67)

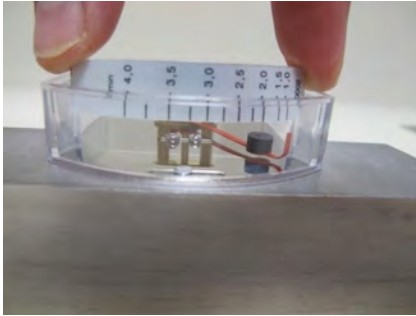


Fig. 68

17. ▶ Slide the scale holder (with the affixed scale) into the guide of the plastic housing. (Fig. 68). Note direction of flow (lower scale value toward the input side of the device).
18. ▶ Loosen, then remove the socket from the switch contact and connect a continuity meter or other suitable test equipment. Note the pin assignment. For Normally Open Contact pin 1 and pin 2, for Change Over Contact pin 1 and pin 3.
19. ▶ Loosen the set screw of the switch contact so that it can still move freely.
20. ▶ Push the switch contact slowly against the direction of flow until the contact closes. Then slowly move the switch contact in the direction of flow until the contact opens. Proceed as precisely as possible, as this affects the measurement accuracy of the device.
21. ▶ Secure the switch contact with the locking screws, observing the proper tightening torque (↪ *Chapter 11.1 "Tightening torque of screws" on page 85*) and ensuring that the switch contact position does not change. The arrow on the switch contact rating plate should now be in line with the first tick mark of the positioning aid (scale on the guide rail) respectively, the body scale. If this is not the case, the switch contact rating plate or the positioning aid and body scale must be removed and repositioned. Parallax errors must be avoided.
22. ▶ Loosen the set screws of the switch contact and position on a tick mark in the middle of the body scale, then lock the set screws of the switch contact, observing proper tightening torque. (↪ *Chapter 11.1 "Tightening torque of screws" on page 85*)
23. ▶ Hold the device vertically and, using the test rod, move the float in the flow direction until the switch contact switches (continuity meter). Then slowly move the float back to the starting position and, using the continuity meter, determine at which scale value the switch contact cuts off.

24. ▶ Move the display base plate with attached plastic housing and scale until the cut-off value on the display scale corresponds to the value on the device body scale. Align the display base plate perpendicular to the device body.
25. ▶ If the value on the display scale matches with the value set on the body scale, lock the screws securing the display base plate, observing the proper tightening torque (↪ *Chapter 11.1 “Tightening torque of screws” on page 85*).



Fig. 69

26. ▶ Insert the display cover plate into the plastic housing and gently press (Fig. 69) until it snaps into place.

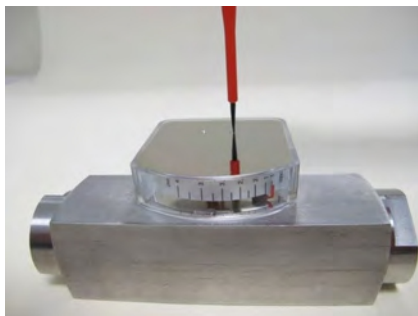


Fig. 70

27. ▶ Fasten the screws securing the display cover plate, observing the proper tightening torque (Fig. 70) (↪ *Chapter 11.1 “Tightening torque of screws” on page 85*).

## 8.5.4 Switch contact replacement

### Tool:

- Flat-bladed screwdriver

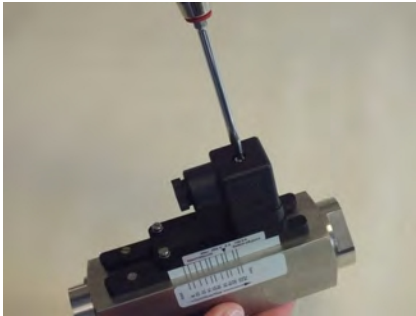


Fig. 71: Loosen female socket

1. ➤ Loosen the fixing screw of the female socket (Fig. 71) with a flat-bladed screwdriver.

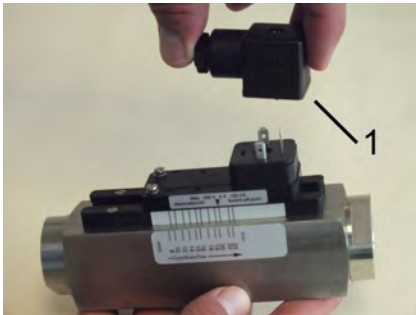


Fig. 72: Remove female socket

2. ➤ Remove the female socket and gasket (Fig. 72/1) by pulling upwards.

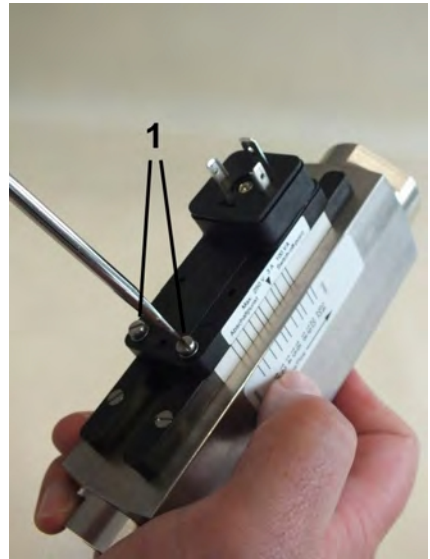
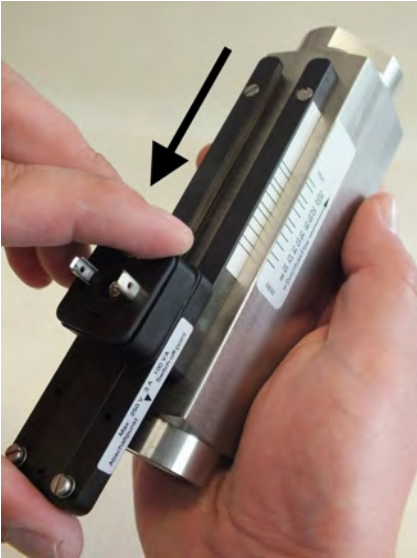


Fig. 73: Loosen set screws

3. ➤ Using a flat-bladed screwdriver (Fig. 73/1) loosen the set screws of the switch contact until it can move freely.



*Fig. 74: Remove switch contact from guide rails*

4. ➤ Remove the switch contact from the guide rails by sliding the switch contact in the direction of the arrow (Fig. 74).



*Fig. 75: Remove switch contact*

5. ➤ Remove switch contact from the device
6. ➤ Position the new switch contact
7. ➤ Slide the switch contact between the guide rails
8. ➤ Connect a continuity meter: For Normally Open Contact (NOC), pin 1 and pin 2 are assigned; for Change Over Contact (COC), pin 1 and pin 3 are assigned.
9. ➤ Slide the switch contact against the flow direction until it stops. The switch contact must now be closed.



10. ▶ Slowly push the switch contact in the direction of flow, until the contact opens. This switch point should be set as accurately as possible because it affects the accuracy of the switch point adjustment scale values (if needed, repeat steps 9 and 10).
11. ▶ Retighten the set screws (Fig. 73/1) observing the proper tightening torque of the screws (↪ *Chapter 11.1 "Tightening torque of screws" on page 85*)
12. ▶ Apply the enclosed switch contact data plate to the side of the switch contact so that the reference arrow is in alignment with the lowest scale mark. If a reference tick mark is on the data plate (recognizable as a thinner line), it is to be used as the alignment mark. The adhesive surface must be dry and free of oil and grease.
13. ▶ Adjust the desired flow rate (cut-off point) on the switch point adjustment scale.
14. ▶ Attach the female socket and gasket and tighten the fixing screw.

## 8.6 Measures to be taken after maintenance work

Take the following steps after completion of maintenance work and before switching on the device:

1. ▶ Check all previously loosened/ released screw connections for tightness.  
  
↪ *Chapter 11.1 "Tightening torque of screws" on page 85*
2. ▶ Clean the work area and remove all residual materials, packaging, substances or spills.

# 9 Disassembly and disposal

After its period of useful life, the device must be disassembled and disposed of in an environmentally safe manner.

## 9.1 Safety



### WARNING!

#### Risk of injury if disassembled incorrectly!

Media residue, sharp edged components, pointed ends and corners on and in the device or on tools may cause injuries.

- Ensure that the site is sufficiently cleared before commencing work
- Always wear protective equipment when handling dangerous media residue
- Handle open, or sharp-edged components carefully
- Ensure that the workplace is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- Disassemble components professionally
- Secure components so that they do not fall or overturn
- In case of doubt, contact the manufacturer

## 9.2 Disassembly

Before starting disassembly:

- Remove operating materials and packaging and dispose of properly.

### Personnel:

- Qualified personnel

### Protective equipment:

- Protective gloves
- Goggles

1. ➤ Remove the device from the pipeline (↪ *Chapter 8.3 “Removal from the pipe system” on page 53*)
2. ➤ Disassemble the device (↪ *Chapter 8.4 “Disassembly” on page 54*)
3. ➤ Clean components properly and remove media residue
4. ➤ Dispose properly

## 9.3 Return Materials

### 9.3.1 Return Materials Authorization

For products being returned, regardless of the reason, the currently valid provisions of the returns policy set by Profimess will apply. Return shipments which do not comply with the returns policy may be refused by Profimess at the expense of the consignor.

## 9.4 Disposal

If no return or disposal agreement has been made then recycle disassembled components:

- Scrap metals
- Recycle plastic elements
- Dispose of the remaining components according to their material properties

### **!** NOTICE!

#### **Danger to the environment due to incorrect disposal!**

Potential risk to the environment may arise due to incorrect disposal.

- Have electrical scrap, electronic components, lubricants and other supplies disposed of by approved specialists
- In case of doubt, get information on environmentally safe disposal from the local authority or special disposal expert

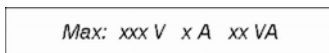
# 10 Technical data

## 10.1 Device data plate

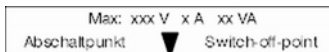
The data plate is on the mechanical part of the flow monitor/flow meter and contains the following information:

1. Ordering number
2. Operating range
3. Process connection
4. Serial number
5. Special options

## 10.2 Switch contact data plate



*Fig. 76: Switch contact data plate*

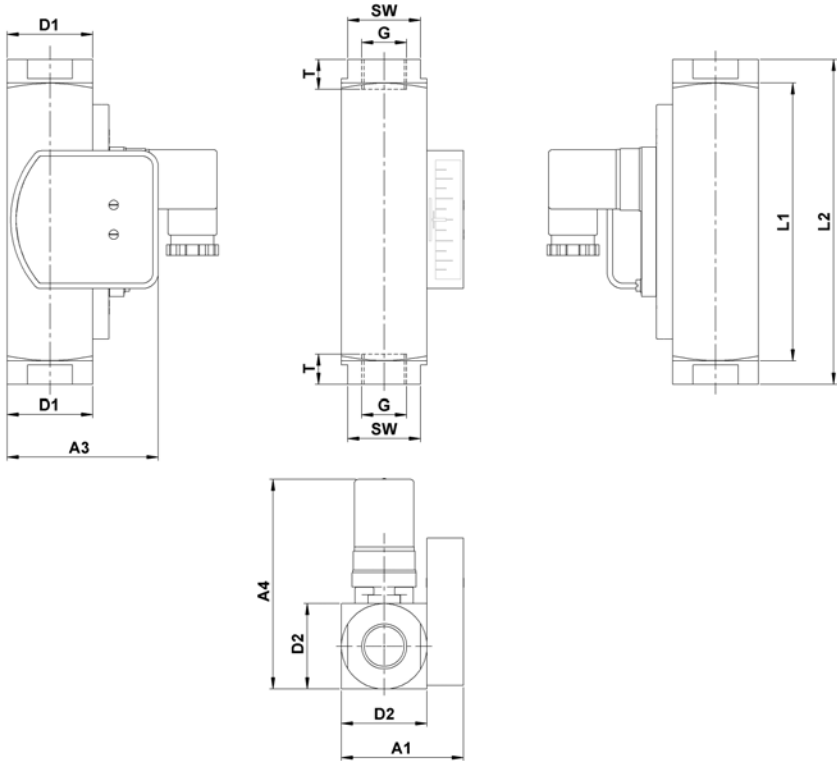


*Fig. 77: Switch contact data plate with positioning arrow*

The data plate is on the switch contact housing and provides the following information:

- maximum voltage
- maximum current
- maximum power
- positioning arrow for cut-off point

### 10.3 Dimension sheet



## Technical data

General specifications

### 10.4 General specifications

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	1/4	8	34	130	152	10
	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/4	8	34	130	152	10
	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1/2	15	34	130	152	14
	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5

Type	Overall dimensions (mm)					
	G *	DN	SW	L1	L2	T
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	3/4	20	34	130	152	15
	1	25	40	130	130	18,5
SW-08	1	25	40	130	130	18,5

Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	
SW-08	1/4	40	40	57	-	-	ca. 98	1590
	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1430
	1	40	40	57	-	-	ca. 98	1250
SW-08	1/4	40	40	57	-	-	ca. 98	1590
	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1430
	1	40	40	57	-	-	ca. 98	1250
SW-08	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1430
	1	40	40	57	-	-	ca. 98	1250

## Technical data

General specifications

Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	
SW-08	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1430
	1	40	40	57	-	-	ca. 98	1250
SW-08	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1430
	1	40	40	57	-	-	ca. 98	1250
SW-08	1/2	40	40	57	-	-	ca. 98	1515
	3/4	40	40	57	-	-	ca. 98	1515
	1	40	40	57	-	-	ca. 98	1430
SW-08	3/4	40	40	57	-	-	ca. 98	1515
	1	40	40	57	-	-	ca. 98	1430
SW-08	3/4	40	40	57	-	-	ca. 98	1515
	1	40	40	57	-	-	ca. 98	1430
SW-08	3/4	40	40	57	-	-	ca. 98	1515
	1	40	40	57	-	-	ca. 98	1430
SW-08	3/4	40	40	57	-	-	ca. 98	1515
	1	40	40	57	-	-	ca. 98	1430
SW-08	1	40	40	57	-	-	ca. 98	1430



Type	Overall dimensions (mm)							weight (g) **
	G *	D1	D2	A1	A2	A3	A4	

\* NPT thread on request

\*\* Sealed-in cable weight 2m ca. 80g

## 10.5 Electrical specifications

### Change-Over-Contact (COC)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

### Normally Open -contact (NOC)

Data	Value	Unit
Voltage	250	V
Current, maximum	3	A
Power, maximum	100	VA

## Technical data

Measuring ranges > Standard measuring ranges

### Change-Over-Contact (COC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

### Normally Open Contact (NOC) M12x1 (-20 °C–85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	3	A
Power, maximum	100	VA

### Change-Over-Contact (COC) PLC

Data	Value	Unit
Voltage	250	V
Current, maximum	1	A
Power, maximum	60	VA

## 10.6 Measuring ranges

### 10.6.1 Standard measuring ranges

Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
	l/min	gph	gpm
SW-08.X.X.1.07.	0,5 – 1,5	8–24	
SW-08.X.X.1.08.	1–4	16–63	

Type	Switch range for oil, density 0,9 kg/dm <sup>3</sup> *		
SW-08.X.X.1.09.	2–8	32–127	
SW-08.X.X.1.10.	3–10	48–160	
SW-08.X.X.1.11.	5–15	80–240	
SW-08.X.X.1.12.	8–24	125–380	
SW-08.X.X.1.13.	10–30	160–480	
SW-08.X.X.1.14.	15–45	240–710	
SW-08.X.X.1.15.	20–60	320–950	
SW-08.X.X.1.16	30–90		8–24
SW-08.X.X.1.17.	35–110		9,5–29

\* The specified data are switch-off points (other switch ranges are available on request).

## 10.7 Operating data

Description	Value	Unit
Max operating pressure	250 (brass) / 300 (stainless steel)	bar
Pressure loss	0,02 – 0,4	bar
Viscosity range	30 - 600	cSt
Max. media temp.	120 (optional: 160)	°C
Measuring accuracy	± 10 % of full scale value	
Min. media temp.	-20	°C
It must be ensured that the medium does not freeze.		

## Technical data

### Operating data

Operating data for devices employed in explosion hazard zones differs from the above and are specified in the Operating Instructions for "SW-08 (1") Module ATEX", Chapter 4.

# 11 Annex

## 11.1 Tightening torque of screws

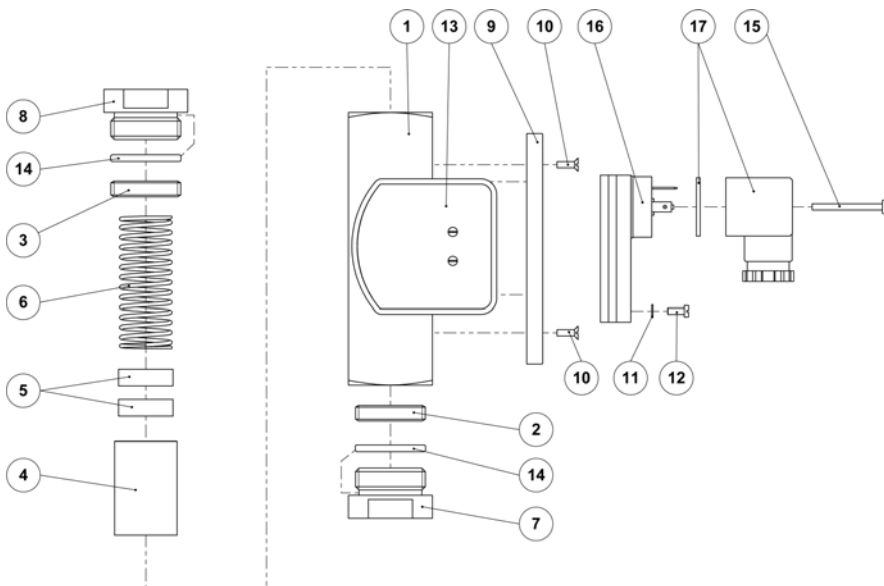
Component/function	Designation	Size	Torque	Number
Threaded ring	Threaded ring (inlet/outlet)	G1"	40 Nm	2
Process connection	Process connection (inlet/outlet)	G1"	40 Nm	2
Display base plate (front)	Countersunk screw with slot	M2x4	0,4 Nm	1
Display base plate (rear)	Cylinder head screw with slot	M2x3	0,4 Nm	2
Display cover plate	Countersunk screw with slot	M2x4	0,4 Nm	2
Guide rail screws	Countersunk screws with slot	M3x10	0,4 Nm	4
Switch contact	Cylinder head screw with slot	M3x8	0,4 Nm	2

## 11.2 Replacement parts

## Annex

### Replacement parts

The following replacement parts drawing provides an example of the construction of a SW-08 type flow monitor. The actual configuration may vary depending on the model.



Item	No. of pieces	Description
1	1	Device body
2	1	Threaded ring (inlet)
3	1	Threaded ring (outlet)
4	1	Float
5	2	Magnet
6	1	Spring
7	1	Process connection (inlet)
8	1	Process connection (outlet)

Item	No. of pieces	Description
9	2	Guide rail
10	4	Fixing screw, Guide rail
11	2	Washer
12	2	Fixing screw, switch contact
13	1	Display (mechanical)
14	2	O-Ring (seal)
15	1	Fixing screw, female socket
16	1	Switch contact with male connector
17	1	Female socket and gasket

### 11.3 Tools

The following tools are required:

#### Tools

- Fixed spanner 34, 41 mm
- Flat-bladed screwdriver, width of blade 5,5 mm
- Flat-bladed screwdriver, width of blade 3,5 mm
- Torque screwdriver and assorted blades
- Socket wrench ½" and appropriate sockets
- Torque wrench ½"

#### Special tools

- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator

### 11.4 Sealant



*Before using a sealant, ensure that it is compatible with the media used and that it can be employed under the given operating conditions.*

- Ensure proper seal
- Use a suitable sealant. Liquid sealants will damage the flow monitor
- Always follow the sealant manufacturer's instructions

## 11.5 Lubricants



*Before using a lubricant, always make sure that it is compatible with the operating medium.*

For the proper mounting of O-rings, an O-ring installation tool may be purchased from the manufacturer.

The following lubricants are suitable to facilitate installing the O-rings:

Lubricant	O-ring material		
	NBR	EPDM	FKM
Glycerine*	suitable	suitable	suitable
Soapy water	suitable	suitable	suitable

\* Glycerine must not be used if the device is used for sulfuric acid and/or nitric acid.