



## **Features**

/ Plastic or stainless steel housing
/ Measuring range from 8 I/h
/ Cost-effective
/ 4...20 mA or pulse output
/ Optionally with switching contacts
/ Intended for fluid viscosities
from 5 to 200 cSt

# **VO-01**

## Low-Volume Oval Gear Flowmeter

#### **Description:**

The VO-01 low volume oval gear flowmeter measures fluids in the viscosity range of 5 to 200 cSt according to the principle of positive displacement. Two interlocked oval gear-wheels made of PEEK rotate inside the measuring chamber as a result of the flow and, effectively, defined volumes are channelled through the VO-01 proportional to the rotating speed. An externally mounted electronic element records the rotating speed of the oval gear-wheel pair by means of a non-contacting Hall effect sensor that emits a voltage impulse whenever a magnet crosses it and, through an amplifier, produces a rectangular impulse signal at the PINs of the plug connector. In the version with 2-wire output the impulse signal is readily converted internally into a power signal. In contrast to this, in the case of the 3-wire version, as also in a variant with impulse output and two additional threshold value relays, a VO-01 equipped with a "normal" impulse output can be easily converted into a flowmeter with 3-wire power output or one with a Push-Pull impulse output and threshold value relays by replacing the mating plug.

#### **Application:**

Oval gear flowmeters of VO-01 series offer a cost-effective solution when low volume flows in the range of low to medium viscosities need to be measured and monitored. For the housing, the materials used can be polypropylene, ECTFE and stainless steel; however, the oval gear-wheels are always made of PEEK. Therefore, it is possible to design a device in a way that only plastics come into contact with the flow medium. The result is that the range of application of the VO-01 is extended to measuring even hostile fluids which, otherwise, are corrosive on metals. Typical applications for the VO-01 are, for example:

- · monitoring lubrication points
- $\cdot$  measuring consumption of fuel or lubricants
- · manufacturing of paints and dyes
- · processing of solvents.



#### **Ordering Codes:**

#### VO-01. PP. 40. EP. ST. IM. Order number **VO-01 Oval Gear Flowmeter** Design / PP = housing Polypropylen, oval gear-wheels PEEK EC = housing ECTFE, oval gear-wheels PEEK VA = housing st. steel, oval gear-wheels from PEEK Operating range / 40 = 8...40 l/h 80 = 14...80 l/h Gasket / VI = Viton KR = Kalrez EP = EPDM Electrical Connection / ST = cubical plug EN 175301-803A KA = 3 m cable connection Output signal / IM = pulses out of complementary final stage (suitable for NPN or PNP inputs) A2 = analogue output 4...20 mA, 2-wire (with plug connection only) A3 = analogue output 4...20 mA, 3-wire (with plug connection only) FK = pulse output Push-Pull and two setpoints (semiconductor relays) Options / AK = axis from ceramic instead of zirconium oxide

#### **Dimensions in mm:**

NPT = process connection 1/4"-NPT-female instead of G1/4"-female

Range	Width	Height	Depth	Imp. per Litre*	Process connection
840 l/h	54	45	44	6000	2 x G 1/4"-female
1480 l/h	54	45	44	3400	2 x G 1/4"-female

<sup>\*</sup>The pulse-litre-correlation of each VO-01 is individually evaluated before shipment and can be read on the type label of each unit. A difference to the values above is possible.

#### **Electrical Connection:**

### **Technical Specifications:**

**Operating principle /** positive displacement

Sensing system / Hall-effect, non-contacting

**Operating ranges /** (2)8...40 l/h or (5)14...80 l/h

(start-up)

Accuracy / ± 2.5% full scale value

**Repeatability /**  $< \pm 0.8\%$  full scale value

**Flow direction /** in direction of arrow

**Mounting position /** any (best result vertically with

arrow to the bottom)

Straight inlet and outlet /

not necessary

**Process connection /** 2 x G1/4"-female

Operating pressure /

PP-housing: 10 bar max.

ECTFE-housing: 10 bar max.

SS-housing: 20 bar max. (higher on request)

Burst pressure /

PP-housing: >18 bar

ECTFE-housing: >18 bar

SS-housing: >35 bar (higher on request)

Operating temp. / 0...80°C

Viscosity range / 5...200 cSt

Housing material / Polypropylen, ECTFE

or stainless steel 1.4571

Oval gear-wheels / PEEK

Axis / ZrO<sub>2</sub> (zirconium oxide),

optionally ceramic Al<sub>2</sub>O<sub>3</sub>

Bearings / PEEK

Magnets / encapsulated in PEEK

O-ring / Viton (optionally EPDM or Kalrez)

	VO-01.xx.xx.xx.xx.IM	VO-01.xx.xx.xx.xx.A2	VO-01.xx.xx.xx.A3	VO-01.xx.xx.xx.xK
Supply +	PIN 1	PIN 1	PIN 1	white
Signal	PIN 2	PIN 2	PIN 2	green
Ground	PIN 3		PIN 3	brown
Relay 1-A				yellow
Relay 1-B				grey
Relay 2-A				pink
Relay 2-B				blue





#### **Electrical Specifications:**

#### Pulse output (VO-01.xx.xx.xx.xx.IM) /

Function: complementary final stage

(suitable for PNP- or NPN-inputs)

Supply voltage: +4.5. . .+24 VDC

Current: max. 11 mA at 24 VDC

El. connection: plug connector as per EN 175301-803A

(cubical-shaped) or round cable LiYY 3 x 1.4 mm<sup>2</sup>, length 3 m

Protection: IP65

Analogue output 2-wire (VO-01.xx.xx.xx.xx.A2) /

Supply voltage: +15...+24 VDC

Current: 4. . .20 mA, 2-wire

Damping: factory adjustable in steps of 1 sec.

El. connection: plug connector as per

EN 175301-803A (cubical-shaped)

Protection: IP65

Ambient temp. at max. 55°C

plug connector:

Analogue output 3-wire (VO-01.xx.xx.xx.xx.A3) /

Supply voltage: +15. . .+24 VDC

Current: 10...40 mA

**Damping:** factory adjustable in steps of one sec.

El. connection: plug connector as per

EN 175301-803A (cubical-shaped)

Protection: IP65

Ambient temp. at max. 55°C

plug connector:

Mounting: The electronic modul is easily plugged

between the plug connector and the mating plug of the SD-05 and transforms the pulse output into an analogue output. The correllation between analogue output and operating range is adjusted with a REED switch at the plug connector. This electronic modul can be field

upgraded at any time.

#### Pulse output Push-Pull and two additional threshold value relays (VO-01.xx.xx.xx.xx.FK) /

Supply voltage: +4.5. . .+24 VDC

Current: 10...220 mA

Damping: factory adjustable in steps of one second

Outputs: 1 x complementary final stage

(11 mA, 24 VDC),

2 x semiconductor relays

(0.1 A / 24 VDC)

El. connection: plug connector as per EN 175301-803A

(cubical-shaped) with one meter factory

connected cable

Protection: IP65

Ambient temp. at max. 55°C

plug connector:

Mounting: The electronic modul is easily plugged

between the plug connector and the mating plug of the SD-05 and transforms the pulse output into Push-Pull output (suitable for PNP and NPN inputs). Additionally two alarm outputs are provided. The correllation between analogue output and operating range and the setpoints are adjusted with a REED switch at the plug connector. This electronic modul can be field upgraded at

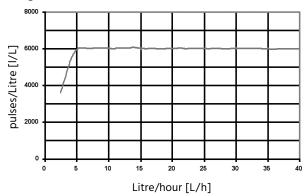
any time.

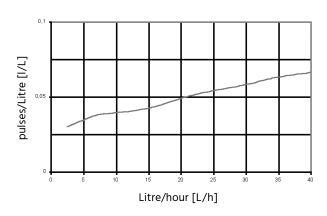


## **Pulses per Litre:**

## **Pressure Drop:**

#### Range 8...40 l/h





#### Range 14. . .80 l/h

