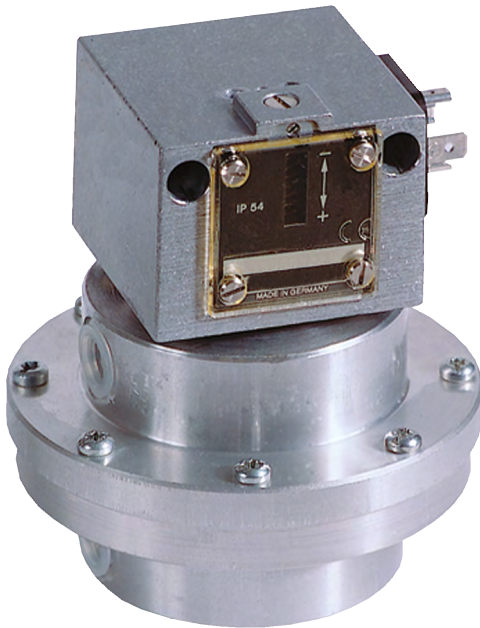




# PDC-3

## Differential Pressure Switch



## Features

- / Compact
- / Robust design
- / 9 different pressure ranges
- / Various materials
- / Plug connection

## Description:

Mechanical pressure switches of the PDC series are characterized by their male mechanical resilience. The PDC-3 has a robust housing made of sea-water resistant aluminium pressure casting and, depending on the pressure range, it has an aluminium or stainless steel 1.4305 connection fitting. Both types of connections are provided with G1/4"-female thread. Excescent pressure changes at the connections act on a double chamber system with stainless steel diaphragm or Perbunan membrane, the movements of which are transferred to a high-performance micro-switch through a connecting bridge. The setpoint is set externally by rotating a spindle for nominal value that directly modifies the pre-tension of a spring. In addition, the construction has a counter-pressure spring that ensures a very stable connection even at low set-points. The PDC series of pressure switches can be provided with a terminal housing in IP65 and a blue cable gland, to allow the operation in hazardous areas (in connection with a suitable isolated switch amplifier) or even as an EEx-d version.

## Application:

The PDC-3 series of pressure switches is suited for regulating and monitoring differential pressure from millibar range to 2-digit bar range. Due to the fact that the pressure-sensing measuring diaphragms are only less loaded – considering their permissible values – the PDC-3 guarantees an excellent long-term stability at minimal setpoint drift. Consequent to its design, the upstroke of the pressure diaphragms is limited by means of a stopper so that high overpressure safety is ensured even in small operating ranges. The PDC-3 can be mainly used for monitoring filters or gas and fluid flow across all sections of the industry.



# Technical Specifications:

<b>Operating range /</b>	see table
<b>Mounting position /</b>	vertical to the top
<b>max. Pressure /</b>	see table
<b>max. Media temperature /</b>	-25...+70°C short spell up to +85°C, use cooling elements for higher temperatures
<b>Setpoint /</b>	can be set externally by means of screwdriver on the spindle
<b>Repeatability /</b>	< 1 % of working range (for pressure ranges > 1 bar)
<b>Adjustment /</b>	The scales are calibrated for decreasing pressures. The reading corresponds therefore to lower setpoint, the upper setpoint is higher by the hysteresis
<b>Lead sealing /</b>	On request, ex-factory; sealing can also be undertaken later
<b>Vibration /</b>	Up to 4g no significant deviations
<b>mechanical Life span /</b>	10 x 10 <sup>6</sup> for room temperature and sinusoidal pressure impact. Life span depends highly on the sort of pressure impact. This value is therefore just a guide value. For applications with pulsating pressure or pressure surges we recommend the use of a pressure surge reducer.
<b>electrical Life span /</b>	100.000 switching cycles at nominal current 8 A, 250 VAC
<b>Isolation /</b>	overvoltage category III, pollution degree 3, rated impulse voltage 4000V, fulfills DIN VDE 01 10
<b>Hysteresis /</b>	The hysteresis cannot be set

**Process connection /** 2 x G1/4"-female Using G1/4"-female connections the PDC-3 can be directly screwed to the pressure pipe; alternatively fastening by means of 2 screws (4 mm Ø) on a plane surface is also possible. In pressurized tubes note always that  
P (+) high pressure  
S (-) low pressure

**Housing material /** Aluminium pressure casting  
GD Al Si 12 (sea-water resistant)

**Material of pressure sensor /** refer to switching ranges in table

**Scale /** The PDC-3.A...D and PDC-3.G have only a plus-minus scale; setting is performed using a pressure gauge or at factory.

**rel. Humidity /** 15%...95%, non-condensing

## Ordering Codes:

<b>Order number</b>	<b>PDC-3. B. 0</b>
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### PDC-3 Differential Pressure Switch

#### Operating range /

adjustable range  
A\* = 4...25 mbar  
B\* = 10...60 mbar  
C\* = 20...160 mbar  
D\* = 100...600 mbar  
E\* = -0.1...+0.4 bar  
F = 0.2...1.6 bar  
G\* = 1...4 bar  
H = 0.5...6 bar  
I = 3...16 bar  
\* no scale divisions (only +/- scale)

#### Options /

- 0 = without
- Exi = gold-plated contacts, SPDT, fixed hysteresis, IP65, switching capacity: max. 24 VDC, 100 mA, min. 5 VDC, 2 mA; media temperature max. 60°C, ignition protection class II 1/2G Ex ia IIC T6 Ga/Gb, II 1/2D Ex ia IIIC T80 °C <sup>(1)</sup>
- Exd = standard contacts, SPDT, fixed hysteresis, IP65, switching capacity: max. 250 VAC, 3 (2) A or 24 VDC, 3 A or 250 VDC, 0.1 A, min. 24 VDC, 2 mA, media temperature max. 60°C, ignition protection class II 2G Ex d e IIC T6 Gb, II 1/2D Ex ta/tb IIIC T80 °C Da/Db <sup>(1)</sup>
- 2 = gold-plated contacts, switching capacity: max. 24 VDC, 100 mA, min. 5 VDC, 2 mA. not available with adjustable switching difference.
- 3 = two microswitches, switching in parallel or in succession, fixed switching interval <sup>(1)</sup> (with the exception of PDC-3.A/B/C/D)
- 4 = two microswitches, 1 plug, switching in succession, adjustable switching interval (with the exception of PDC-3.A/B/C/D)
- 5 = terminal connection housing, IP65
- 6 = protection class IP65 and switching housing with surface protection (chemical version)

<sup>(1)</sup> incl. Terminal Connection housing (IP65)



# Electrical Specifications:

**Connection /** plug connection

**Prot. class /** IP54 in vertical mounting

**Switching load /** 250 VAC, 8A (Ohmic), 5A (inductive)  
250 VDC, 0,3A (Ohmic)  
24 VDC, 8A (Ohmic)  
min. 10 mA, 12 VDC

**Contacts /** SPDT

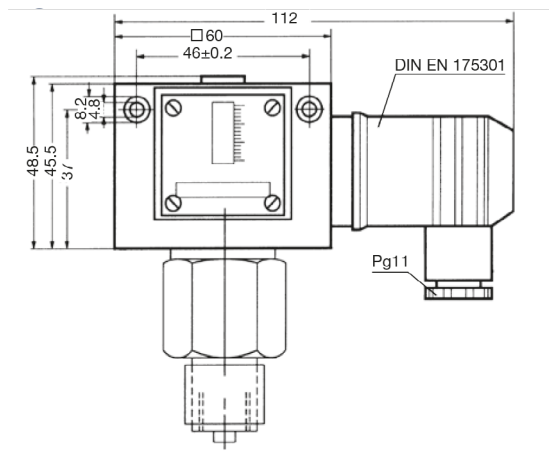
# Operating Ranges and Hysteresis:

Type	Setpoint range	Hysteresis (average)	max. Pressure	Wetted parts	Sketch Nr.	Manufacturer number
PDC-3.A	4...25 mbar	2 mbar	0.5 bar	Sensor housing Aluminium + diaphragm Perbunan	1 + 20	DDCM252*
PDC-3.B	10...60 mbar	15 mbar	1.5 bar	Sensor housing Aluminium + diaphragm Perbunan	1 + 20	DDCM662*
PDC-3.C	20...160 mbar	20 mbar	3 bar	Sensor housing Aluminium + diaphragm Perbunan	1 + 20	DDCM1602*
PDC-3.D	100...600 mbar	35 mbar	3 bar	Sensor housing Aluminium + diaphragm Perbunan	1 + 20	DDCM6002*
PDC-3.E	-0.1...+0.4 bar	0.15 bar	15 bar	Sensor housing 1.4305 + bellow 1.4571	1 + 21	DDCM014
PDC-3.F	0.2...1.6 bar	0.13 bar	15 bar	Sensor housing 1.4305 + bellow 1.4571	1 + 21	DDCM1
PDC-3.G	1...4 bar	0.20 bar	25 bar	Sensor housing 1.4305 + bellow 1.4571	1 + 21	DDCM4*
PDC-3.H	0.5...16 bar	0.20 bar	15 bar	Sensor housing 1.4305 + bellow 1.4571	1 + 21	DDCM6
PDC-3.I	3...16 bar	0.60 bar	25 bar	Sensor housing 1.4305 + bellow 1.4571	1 + 21	DDCM16

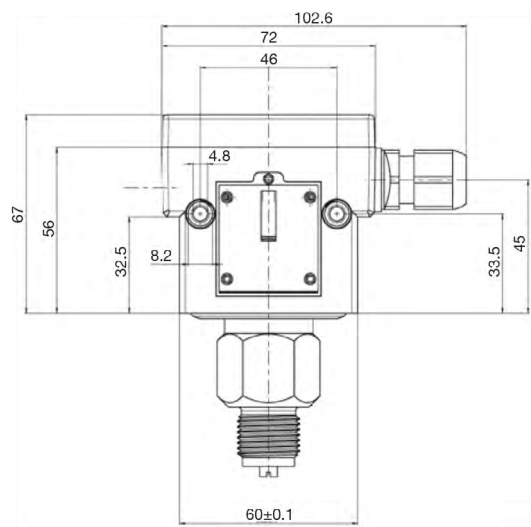
\* no „mbar“ or „bar“ scale („±“ scale only)  
\*\* could even be loaded only at one side

# Housing Dimensions:

1 Standard housing with plug connection



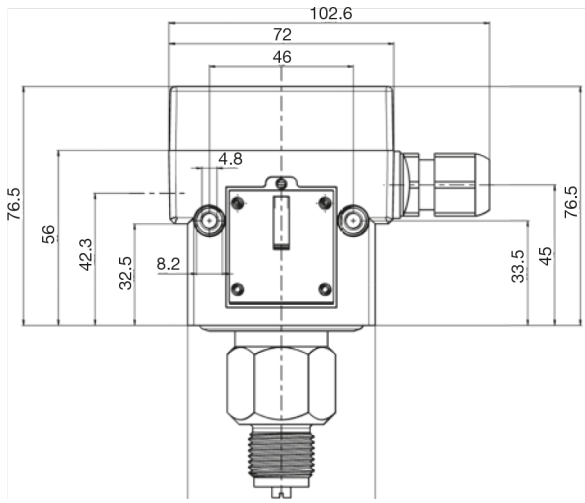
2 Standard housing with terminal plug (Option 5)



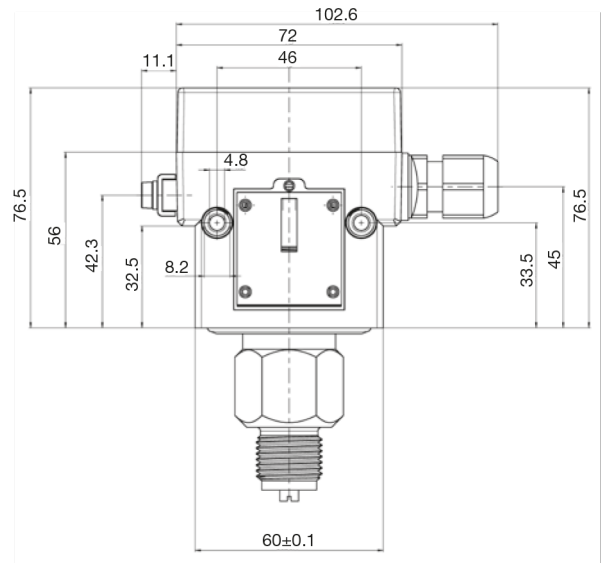


# Housing Dimensions:

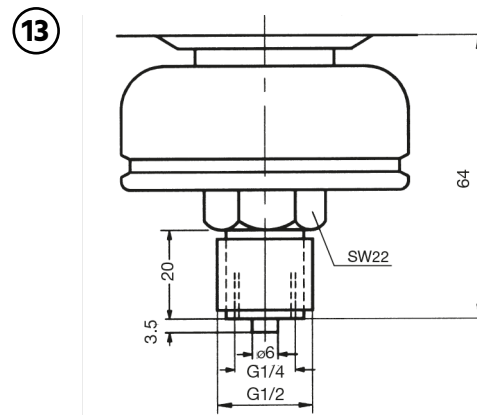
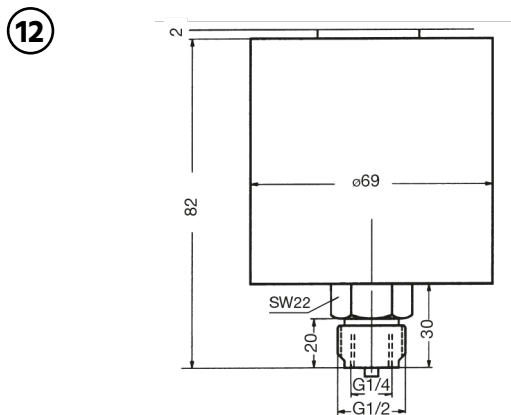
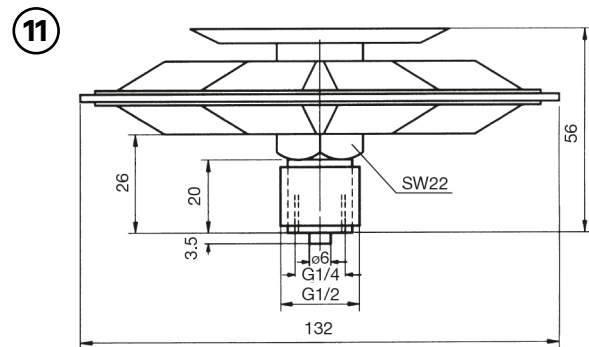
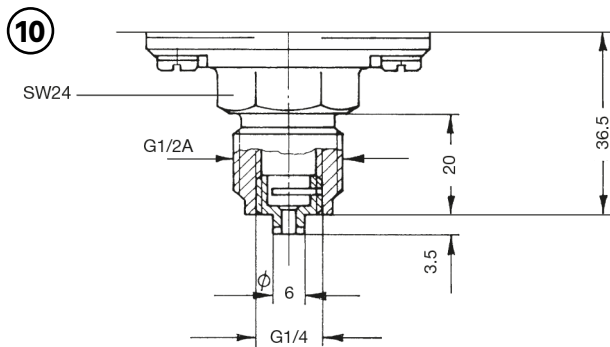
3 Ex-i housing with blue cable gland

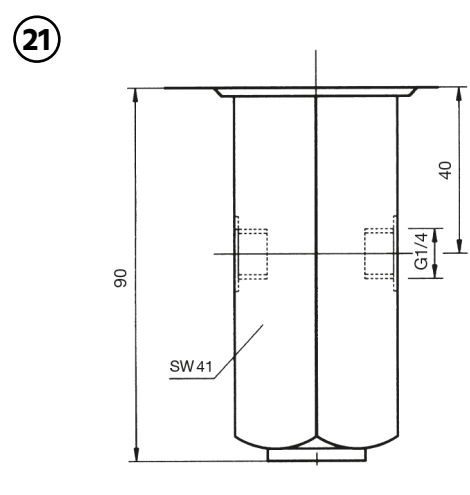
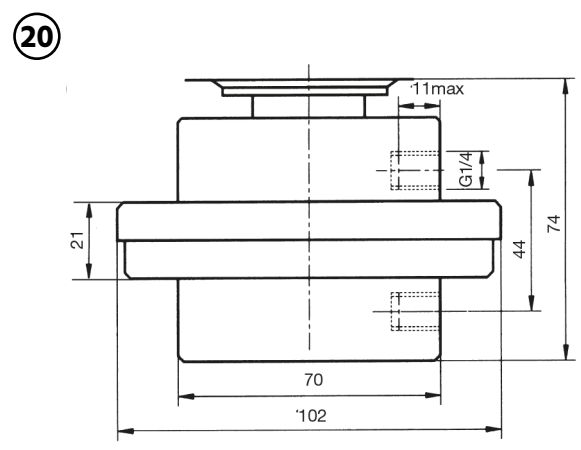
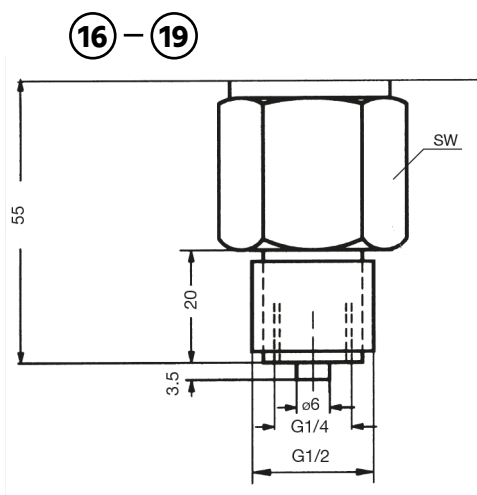
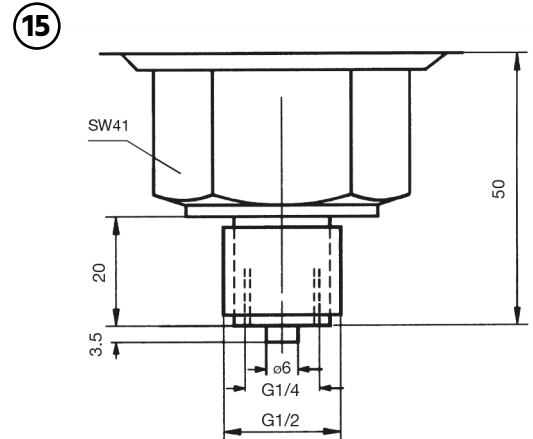
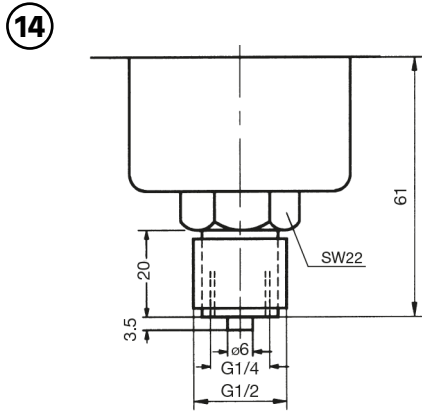


4 Ex-d housing with blue cable gland



# Pressure Port Dimensions:





Housing Nr.	SW
16	22
17	24
18	30
19	32

